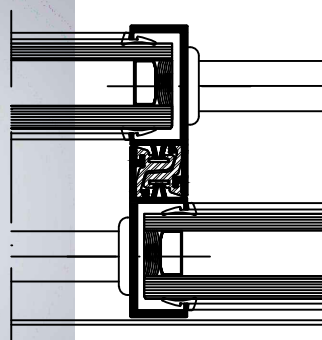
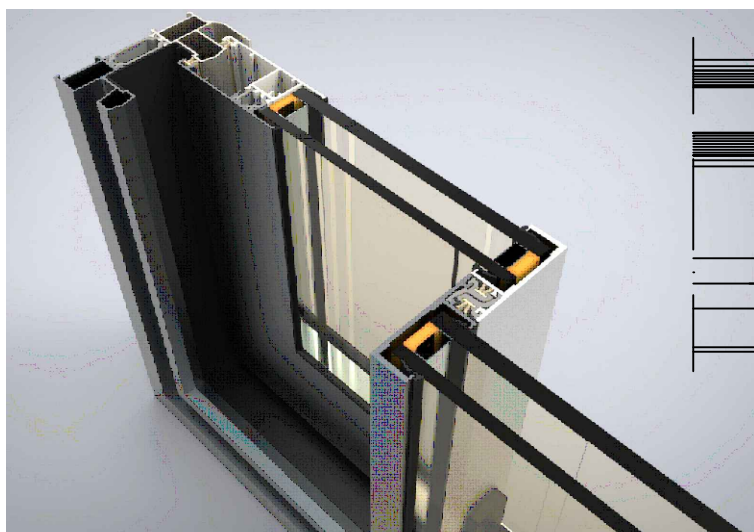


 **aluminios franco, s.a.**

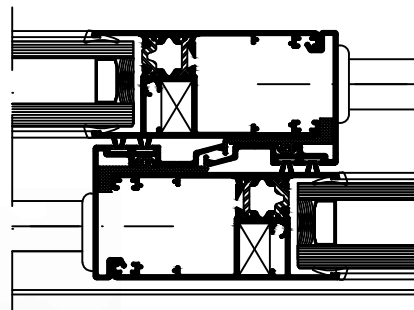
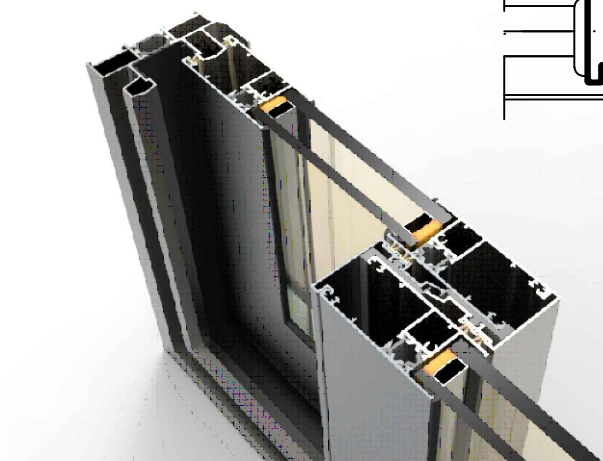
CORREDERA P-100/90 RPT

CORREDERA P-100 / 90 R.P.T.

af **aluminios franco, s.a.**

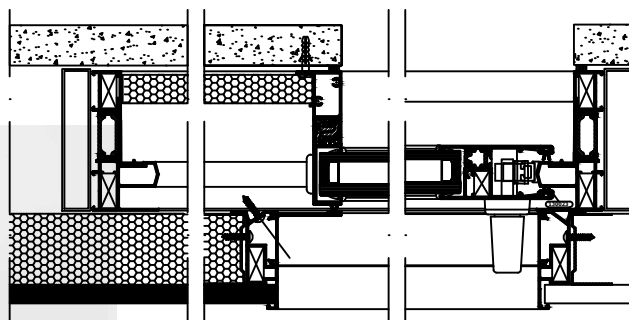
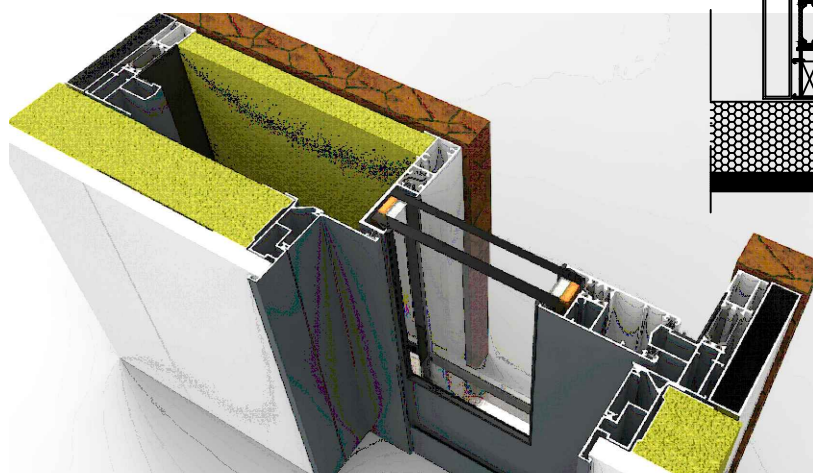


P-100 RPT



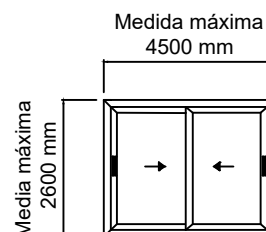
P-90 RPT

GALANDAGE P-100 RPT



CARACTERISTICAS P-100 /90 R.P.T.

- Sistema de carpintería perimetral o mixta con rotura de puente térmico mediante poliamidas reforzadas 6.6 para ventanas y puertas correderas.
- 2 opciones de perfil de cruce:
 - Marco 100 mm- CRUCE RECTO MINIMALISTA DE 20 mm
 - Marco 90 mm- CRUCE PERIMETRAL DE 86 mm
- Acristalamiento de 33 mm .
- Rodamiento de aguja que nos permite llegar a pesos de 200 KG por hoja.
- Posibilidad de Galandage - Extracción de la hoja sin desmontar el pladur.
- Posibilidad de cierre embutido o multipunto de seguridad.
- Permite el acabado bicolor interior-exterior.
- Aleación 6063 T-5.



Vidrio máximo 4+4/.../5

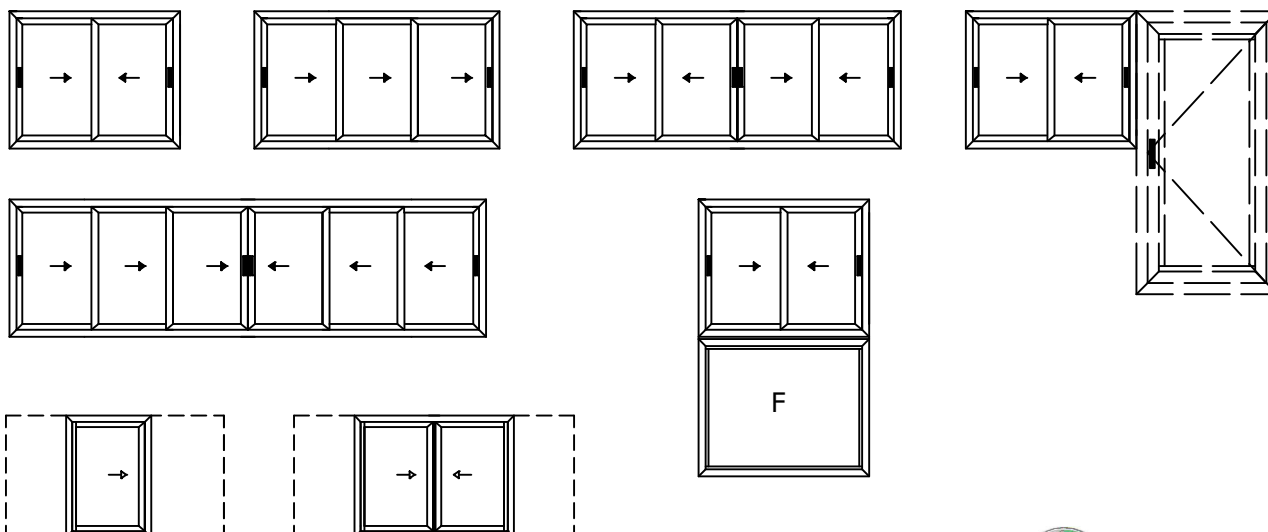
ENSAYOS MARCADO CE

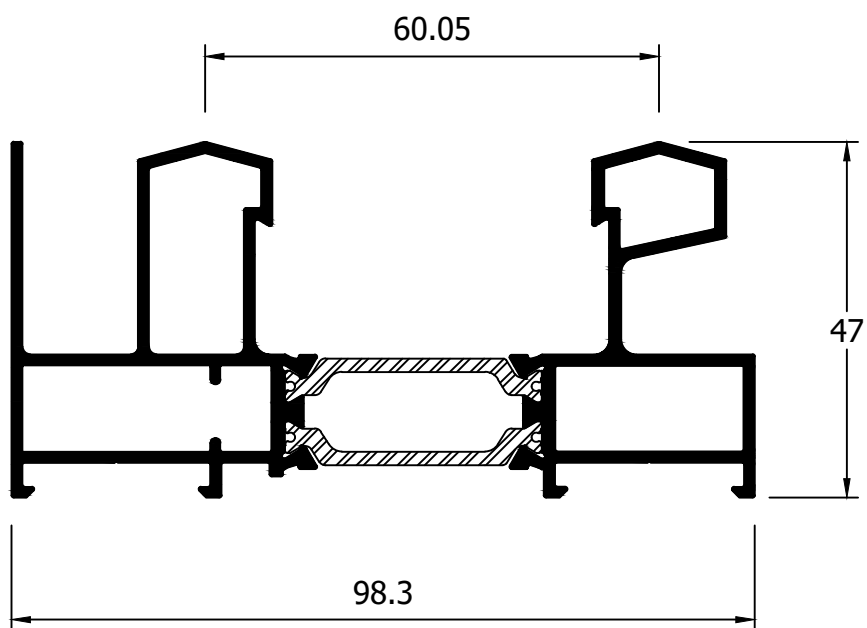
Ventana de aluminio corredera de dos hojas 1.200 x 1.200 mm.	
INFORME Nº 16/13556-2391	
PERMEABILIDAD AL AIRE (UNE-EN 1026:2000)	CLASE 3
ESTANQUEIDAD AL AGUA (UNE-EN 1027:2000)	CLASE 7A
RESISTENCIA CARGA DE VIENTO (UNE-EN 12211:2000)	CLASE C 5
INFORME Nº 17/13566-81	
AISLAMIENTO ACÚSTICO RUIDO AEREO (UNE-EN ISO 10140-2:2011)	RW(dB)=36 RA (dBA)=35 +/- 0'9
INFORME Nº 16/13556-2392	
COEFICIENTE DE TRANSMISIÓN TÉRMICA (" U " DE LA VENTANA GLOBAL)	2'5 W/m2 K

Ensayos realizados en Applus.

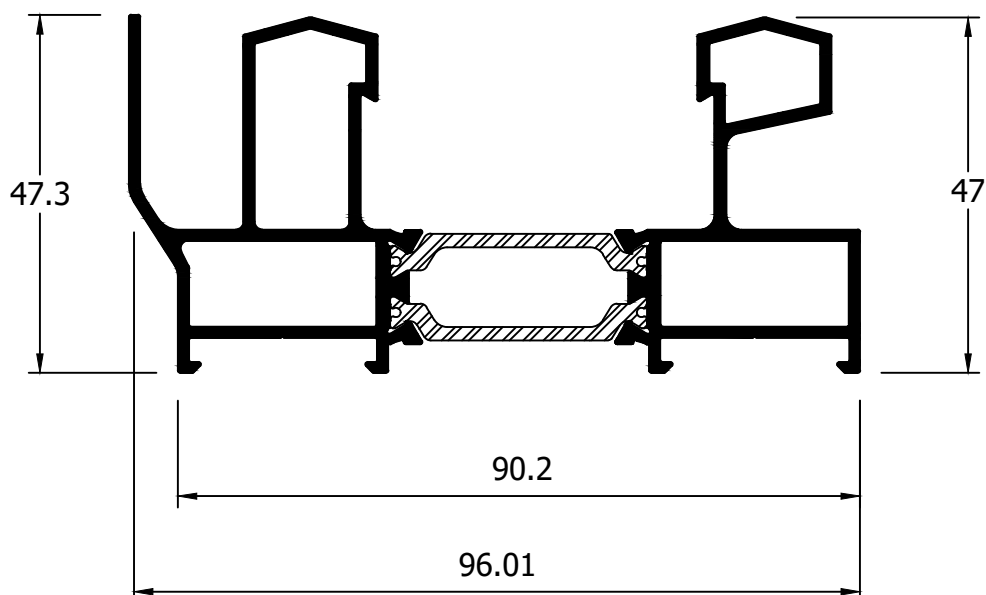
Ensayo acústico/térmico condicionado al vidrio utilizado.

APERTURAS

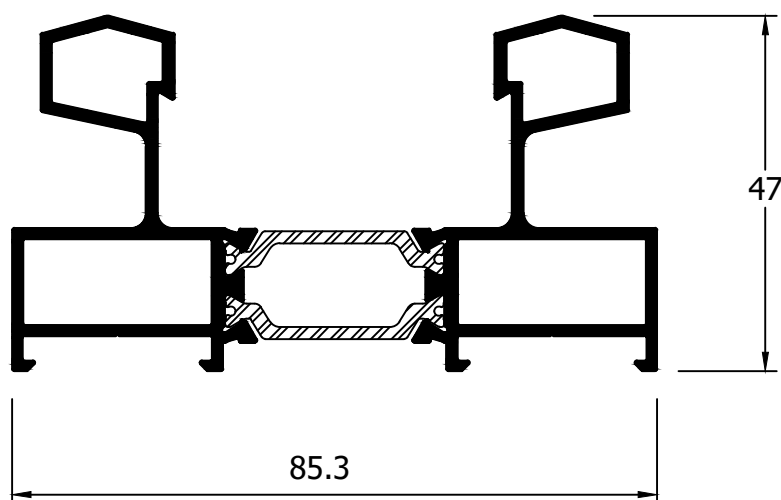




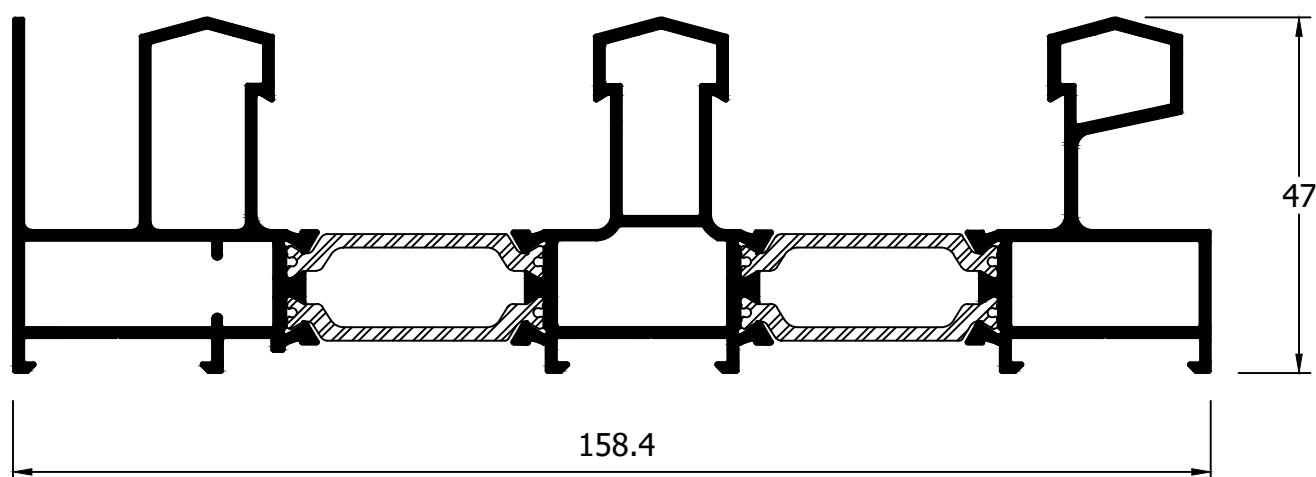
27396
Marco recto RPT- 100



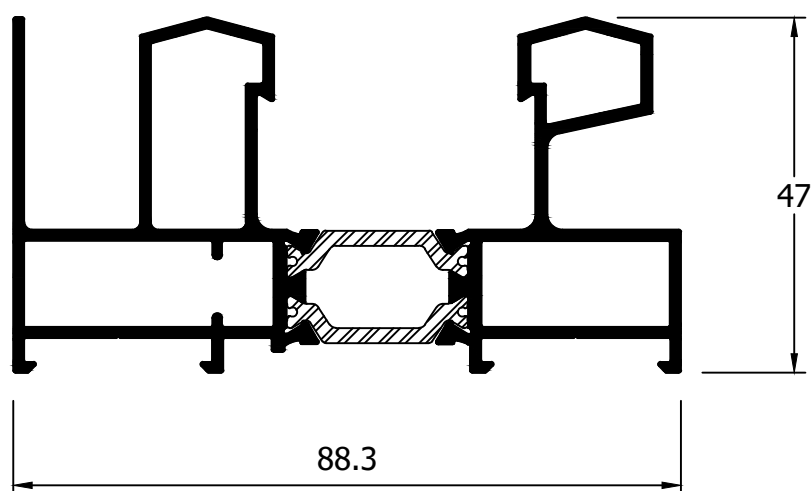
27390
Marco curvo RPT- 100



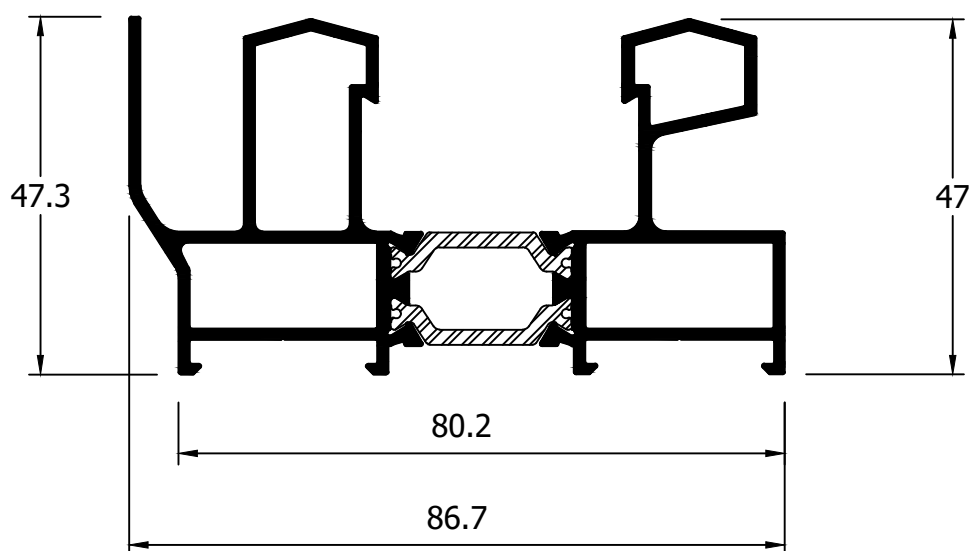
27392
Marco RPT- 100 SRC



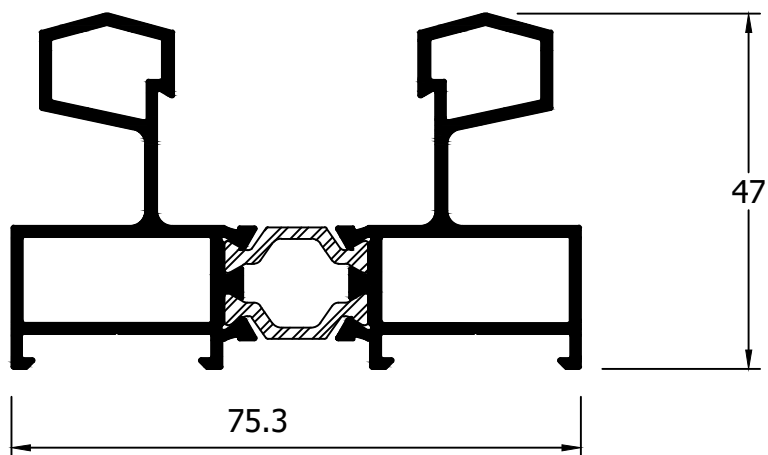
27395
Marco 3 Carriles RPT- 100



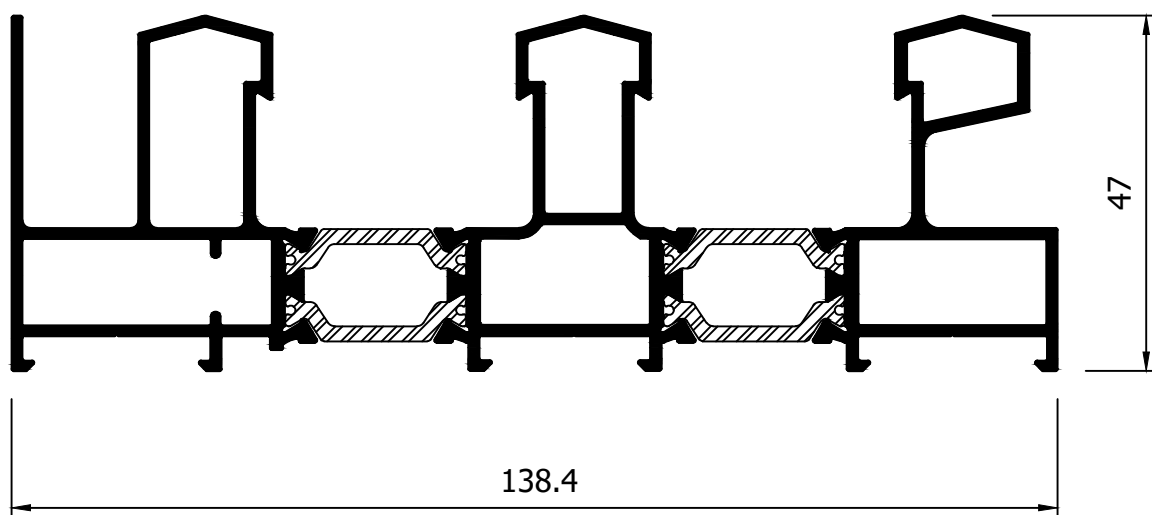
27386
Marco recto RPT- 90



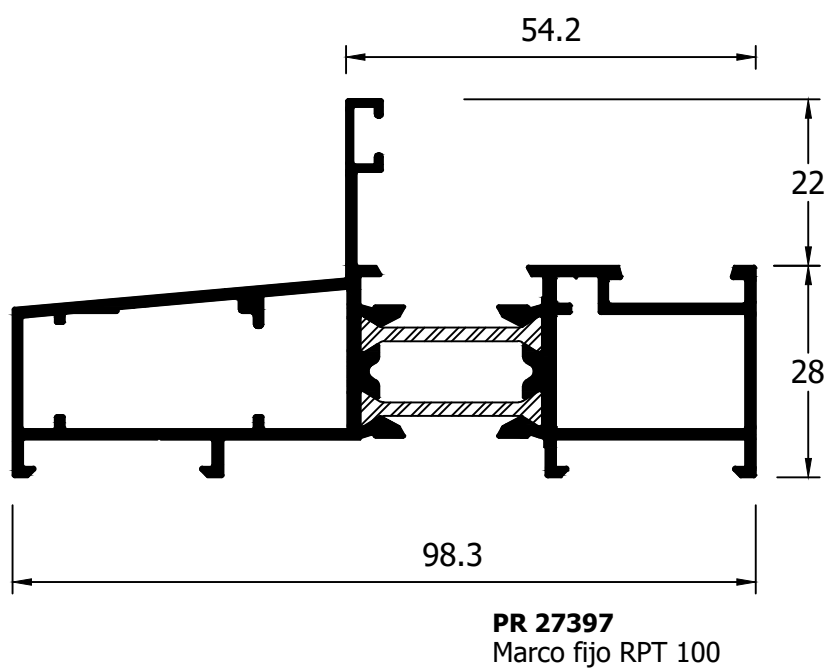
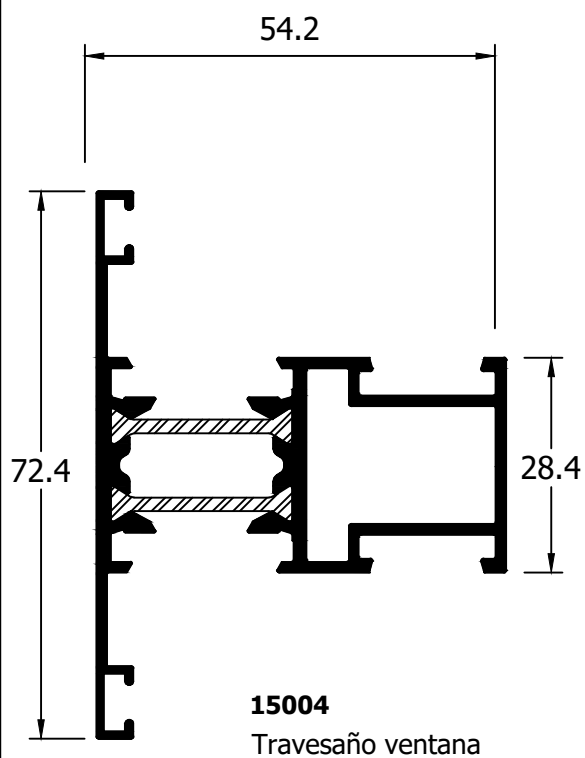
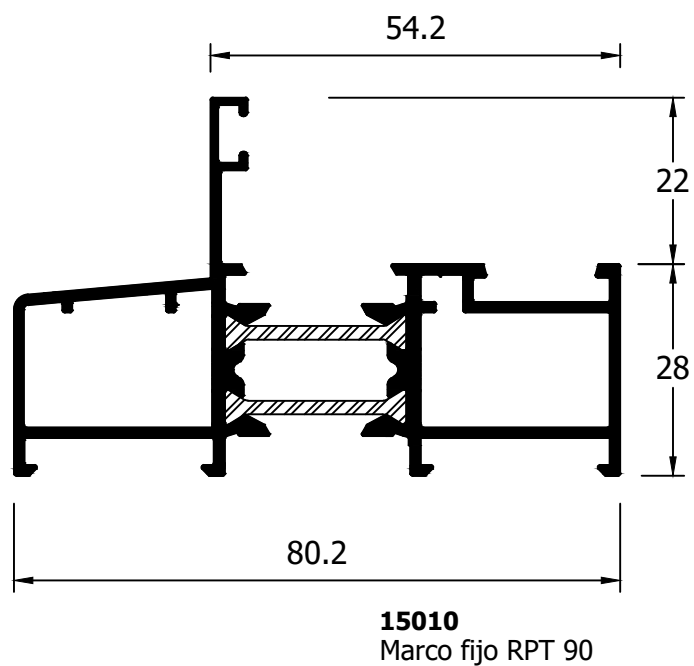
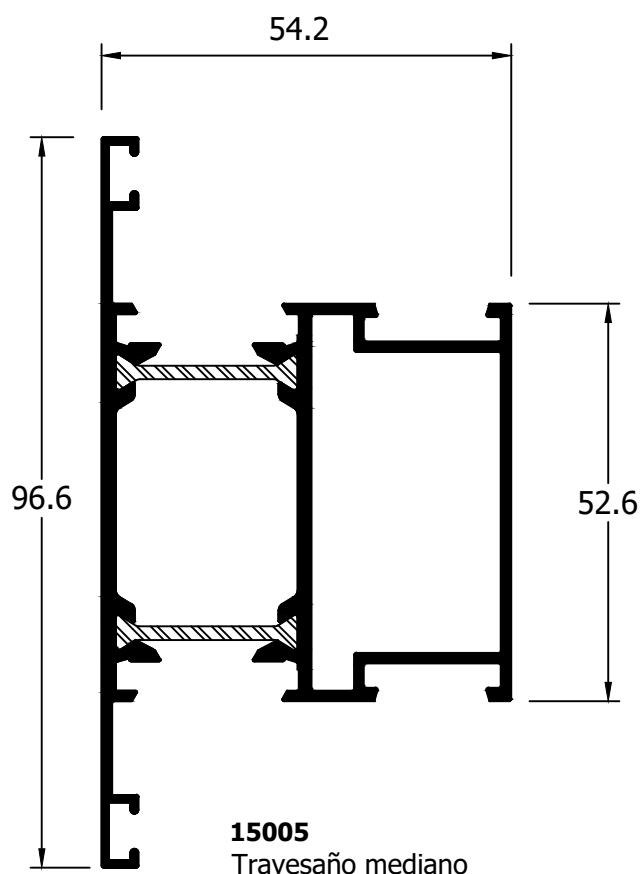
27380
Marco curvo RPT- 90

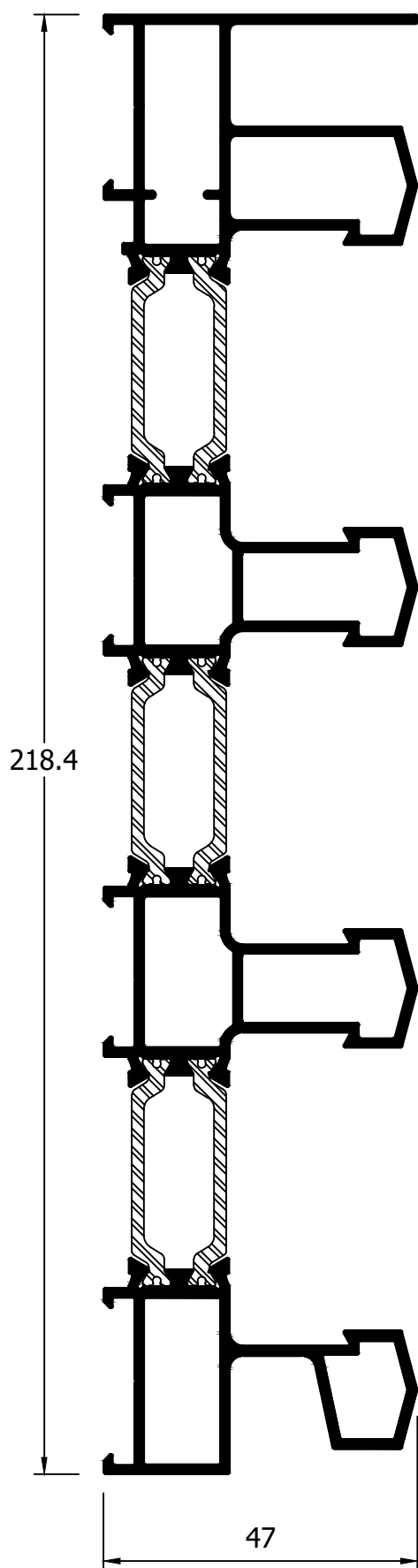


27382
Marco RPT- 90 SRC

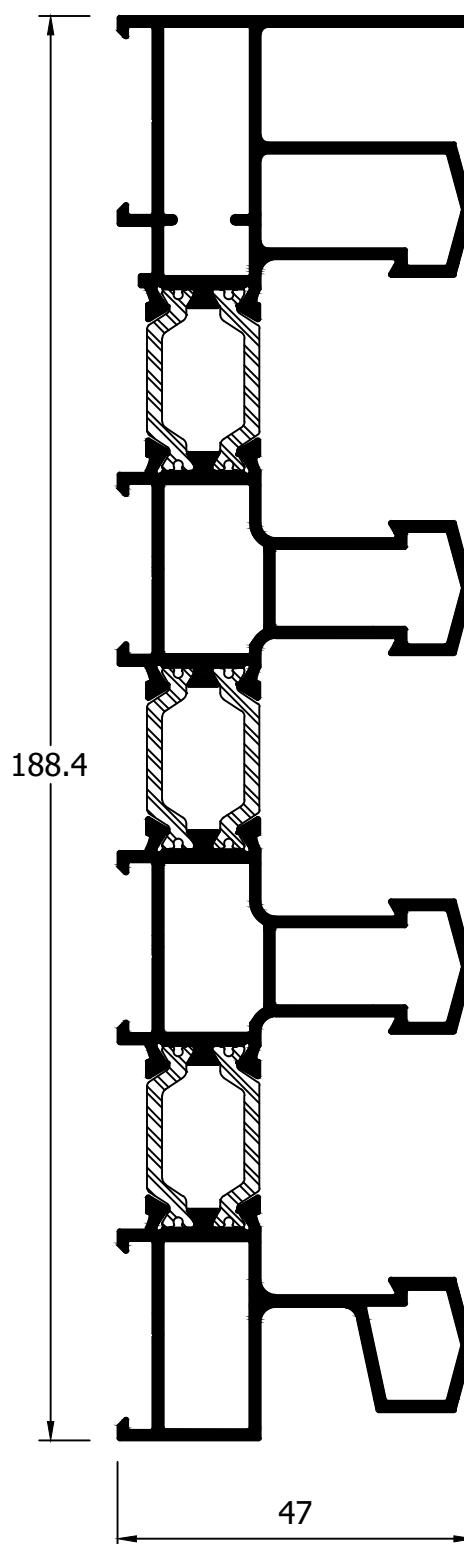


27385
Marco 3 carriles RPT- 90

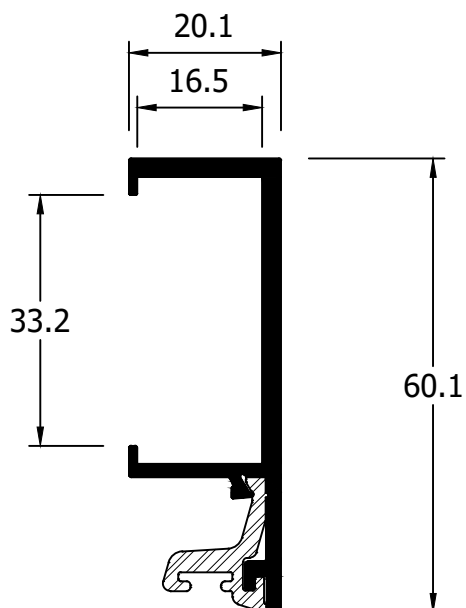




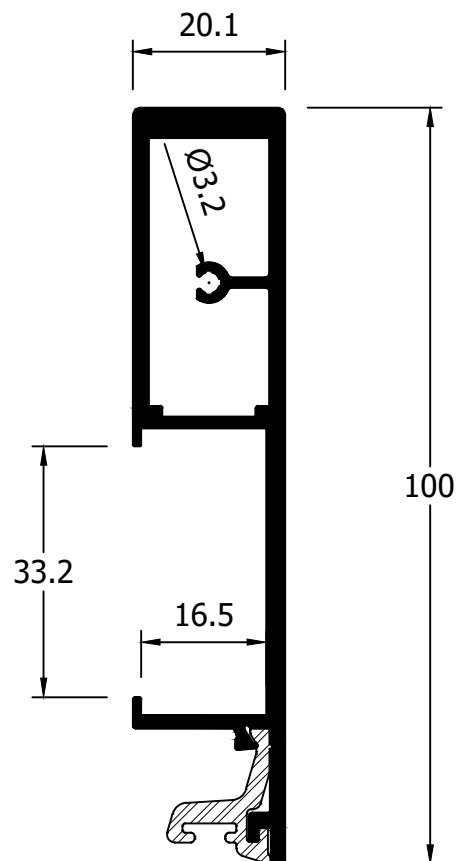
27399
Marco 4 Carriles RPT- 100



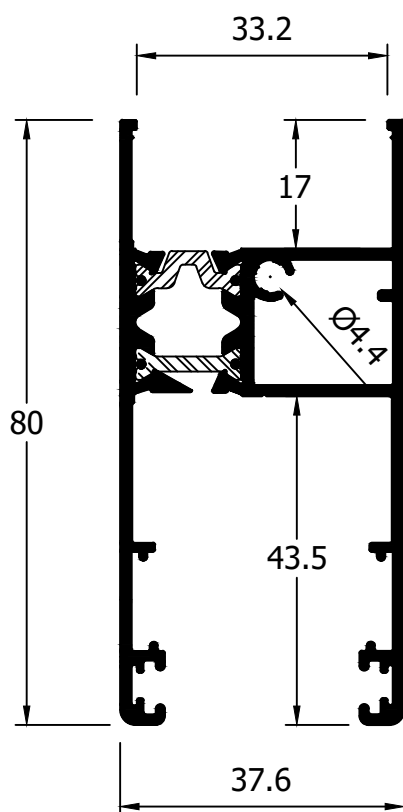
27389
Marco 4 Carriles RPT- 90



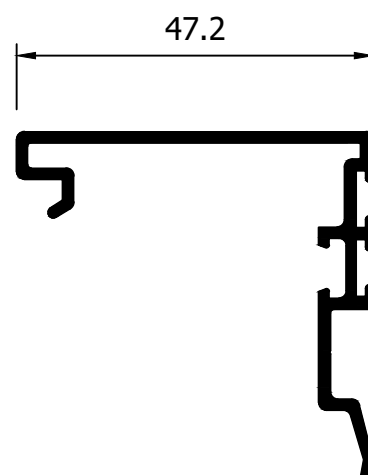
27393
Cruce mini RPT-100



27394
Cruce mini reforzada RPT-100

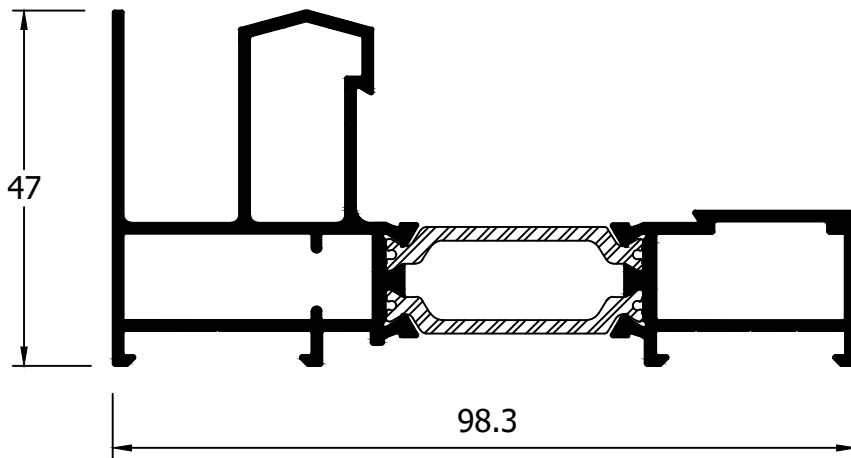


27381
Hoja RPT- 90 / RPT- 100

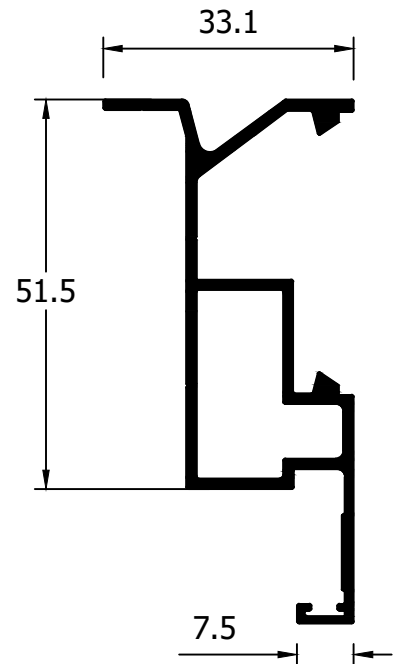


27000
Cruce hoja RPT- 90

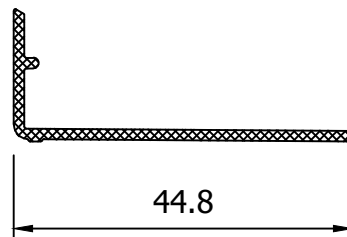
GALANDAGE P-100 RPT

**27398**

Marco 1 carril
Galandage RPT-100

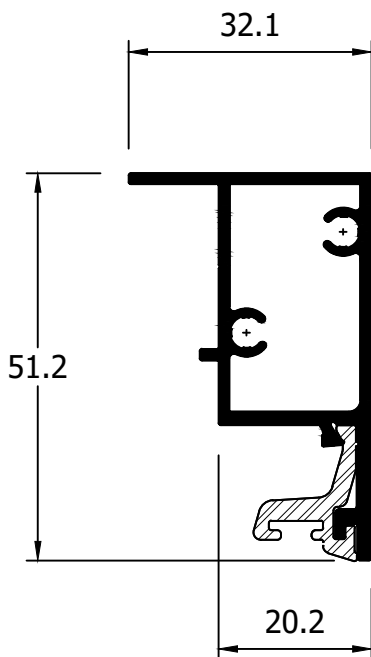
**27003**

Marco Interior
Galandage RPT-100

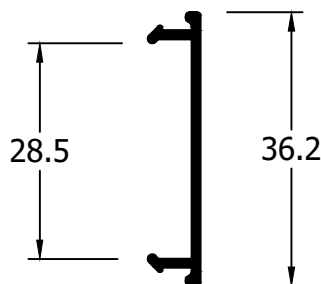


ACC135027-1

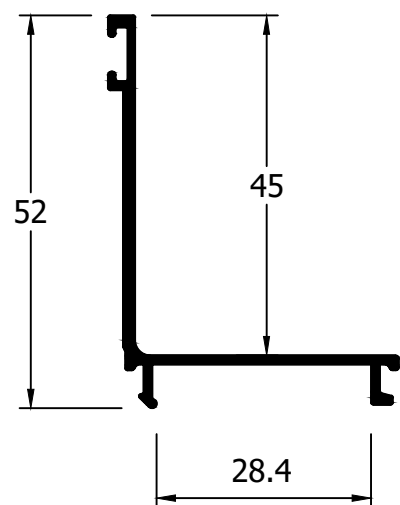
Perfil pvc marco Galandage RPT 100

**27391**

Cruce minimalista
Galandage RPT-100

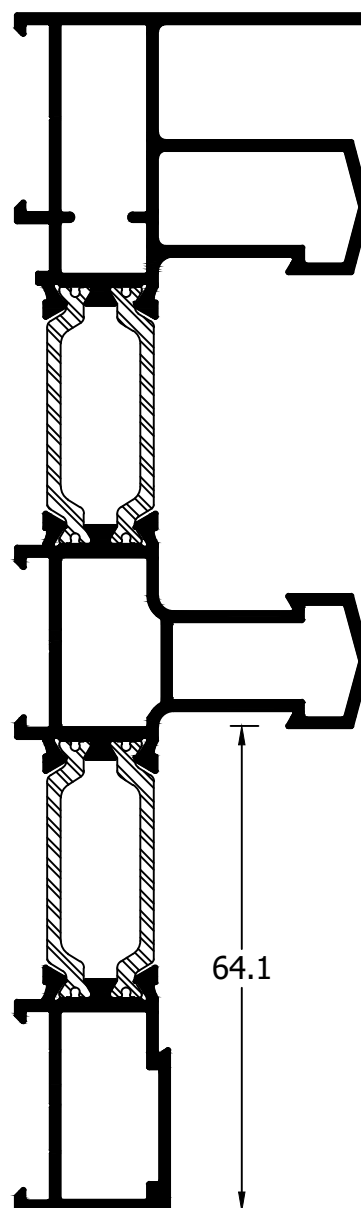
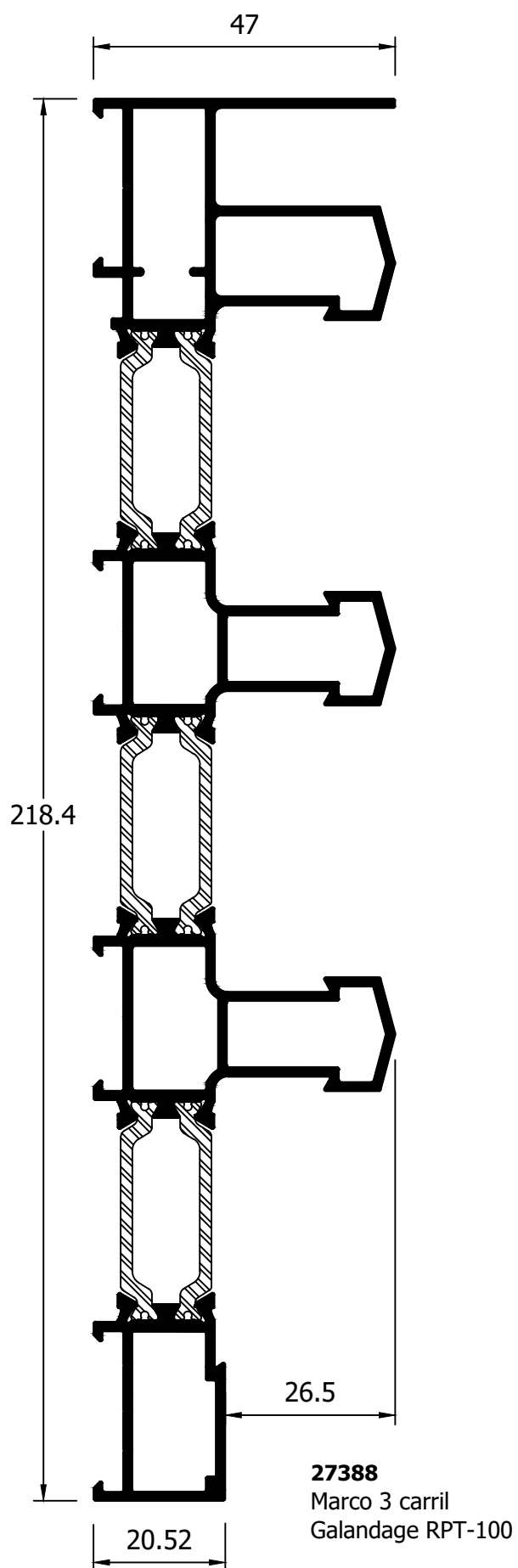
**30010**

Tapa Marco Interior
Galandage RPT-100

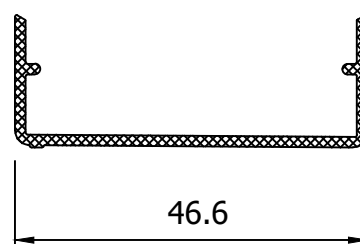
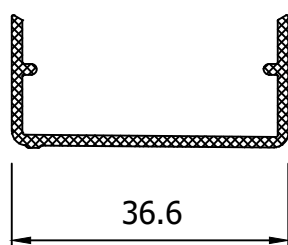
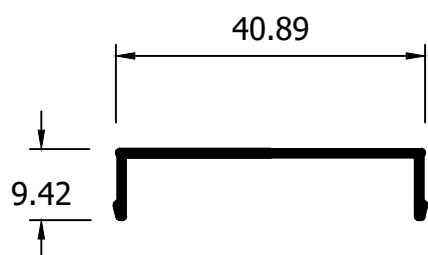
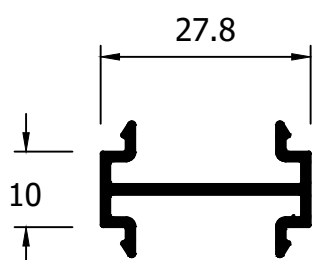
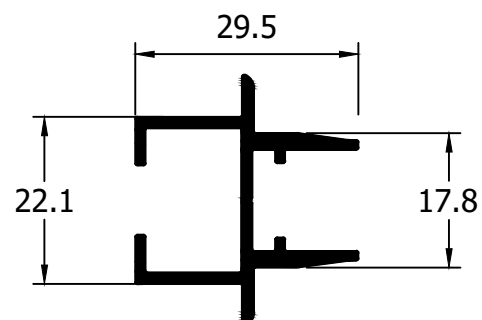
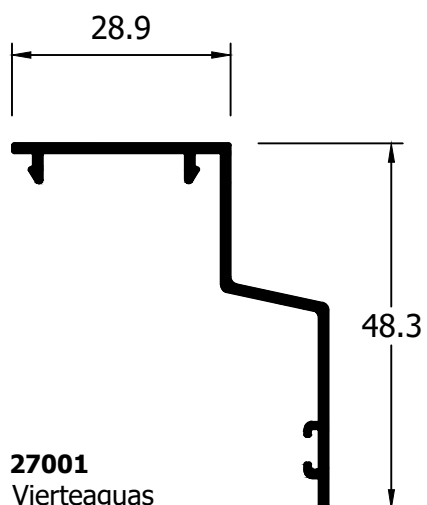
**27002**

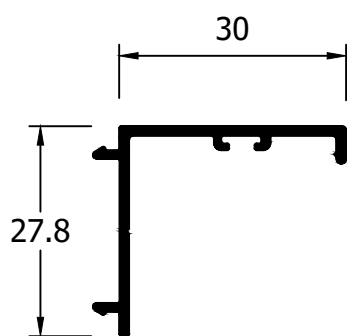
Tapa marco registro
Galandage RPT-100

GALANDAGE P-100 RPT



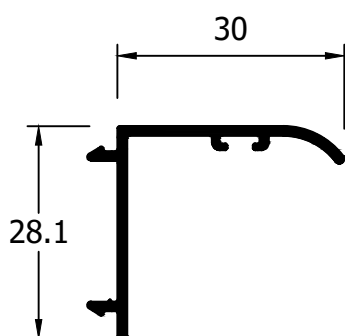
27387
Marco 2 carril
Galandage RPT-100





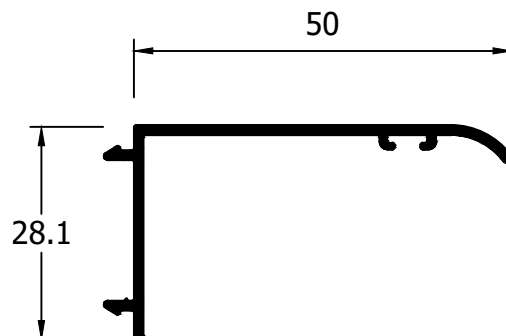
75160

Solape recto clipado 30 mm



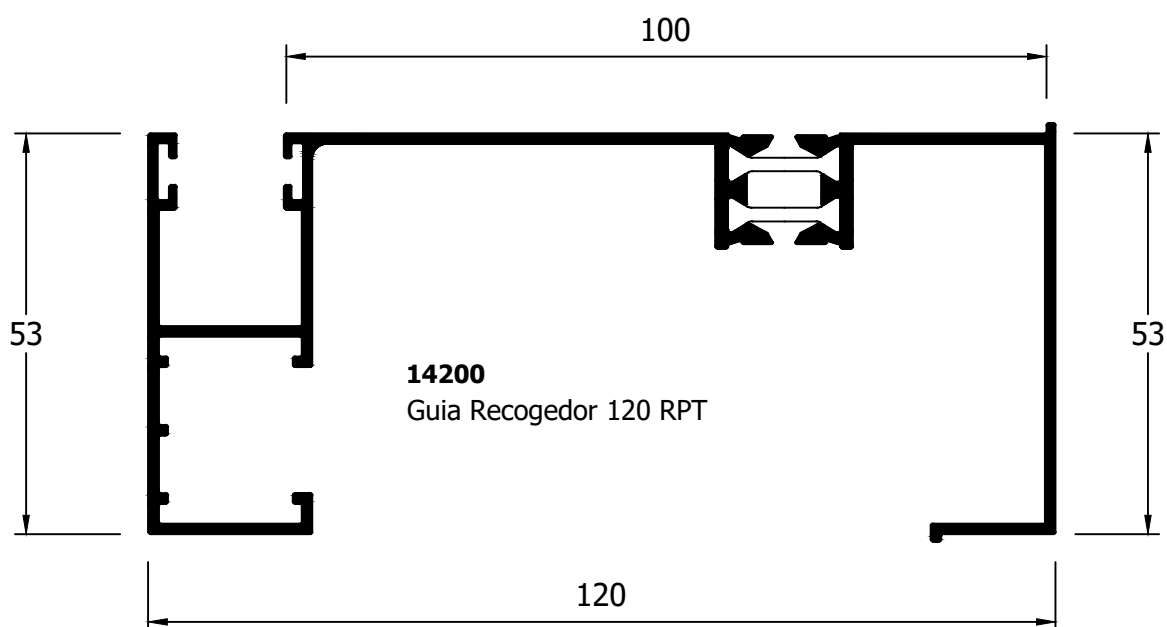
24007

Solape clipado 30 mm



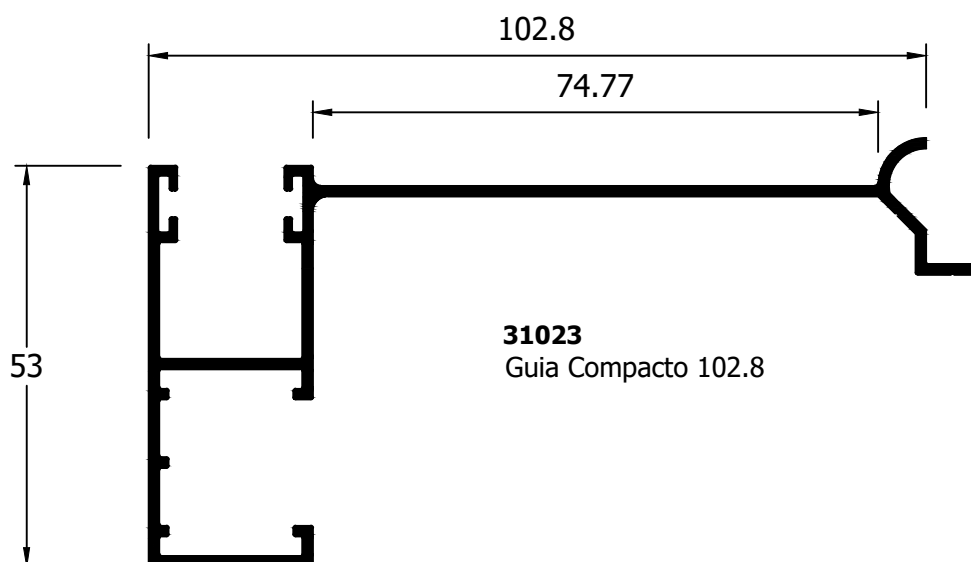
24008

Solape clipado 50 mm



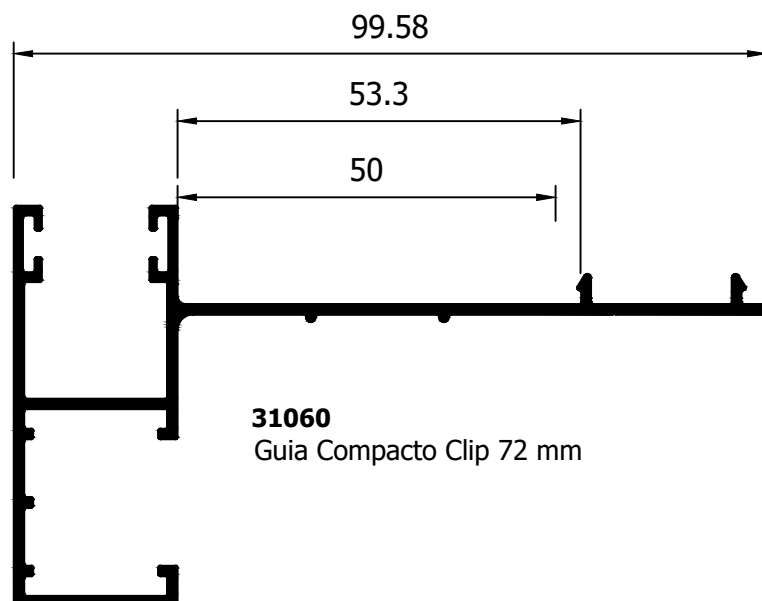
14200

Guia Recogedor 120 RPT

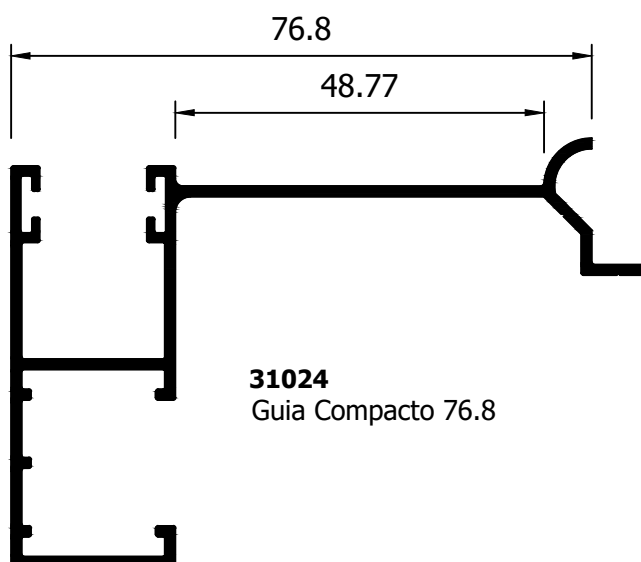


31023

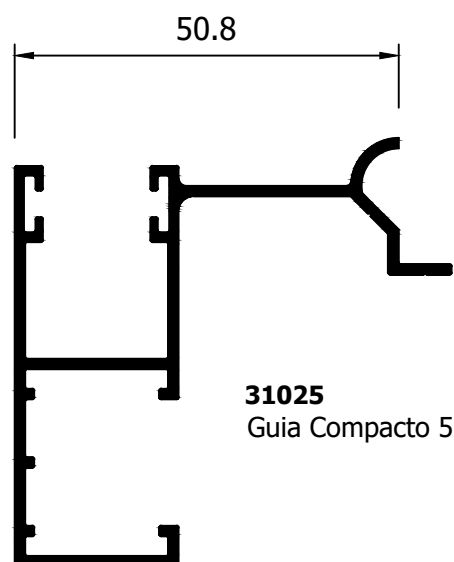
Guia Compacto 102.8



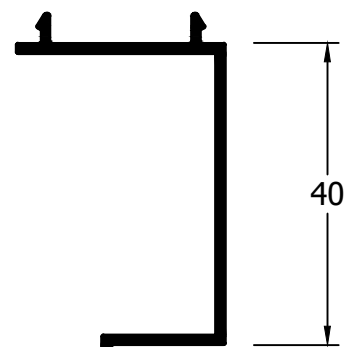
31060
Guia Compacto Clip 72 mm



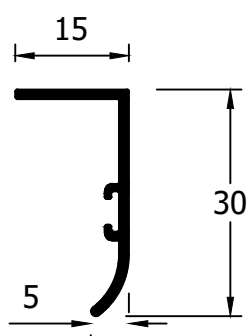
31024
Guia Compacto 76.8



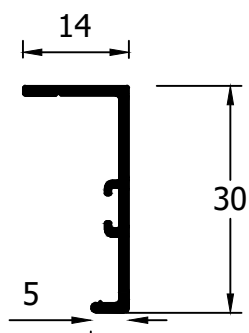
31025
Guia Compacto 50.8



31026
Acople Recogedor

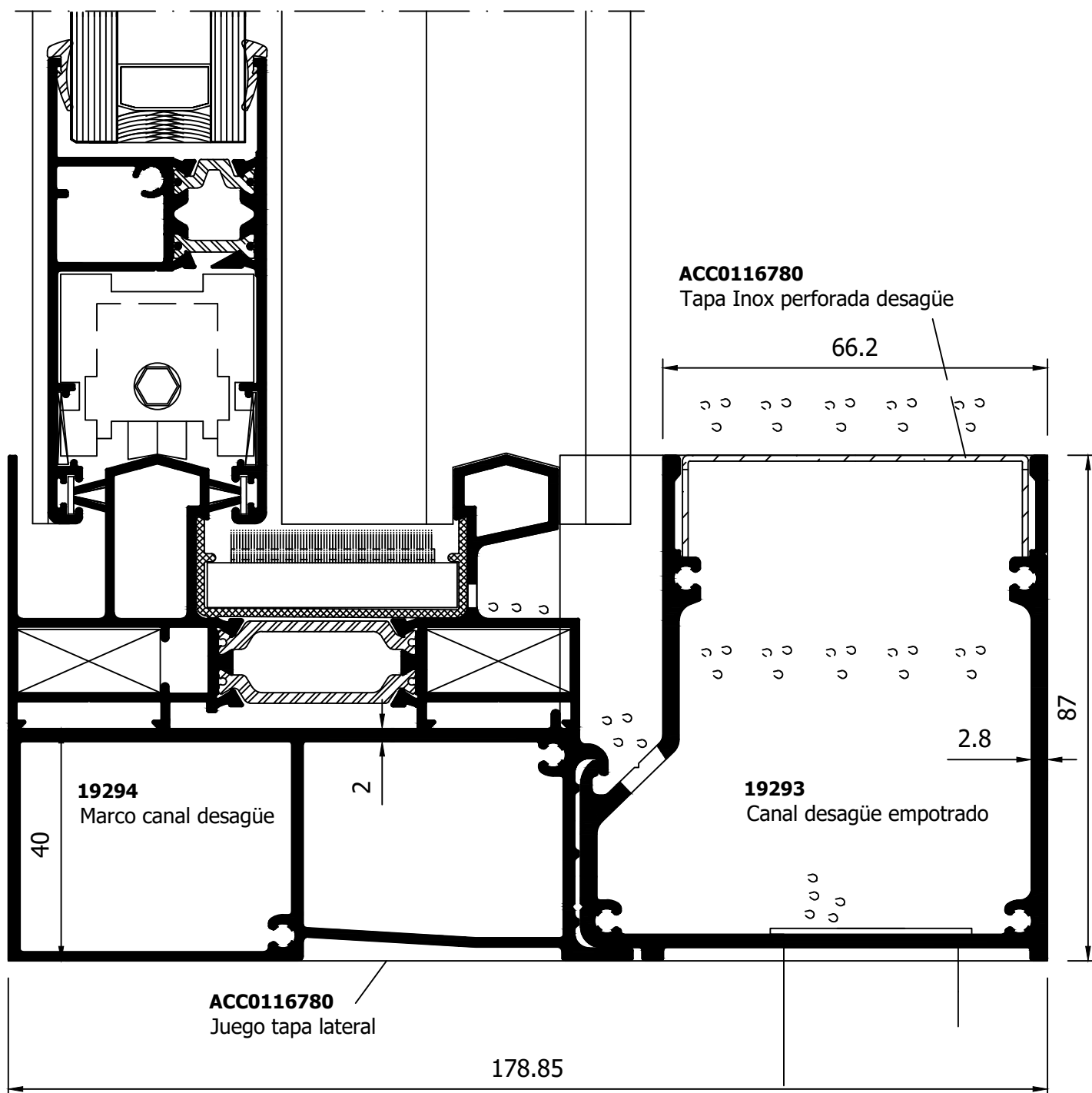


23011
Tapajuntas 30 s/clip

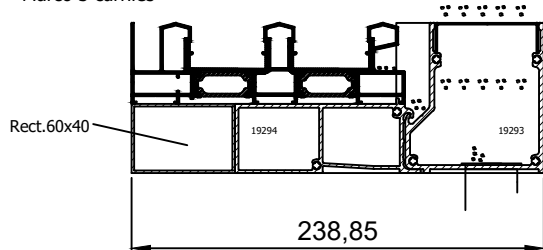


75161
Tapajuntas recto 30 s/clip

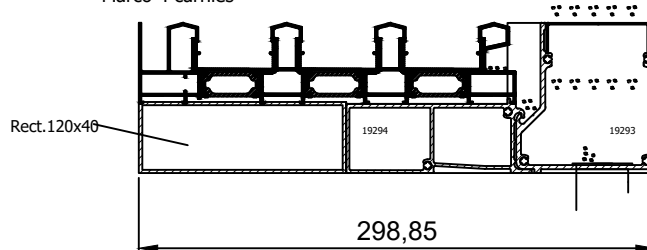
DESAGÜE EMPOTRADO MARCO P-100 RPT

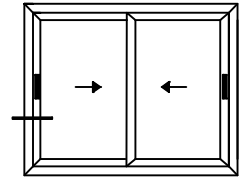


Marco 3 carriles

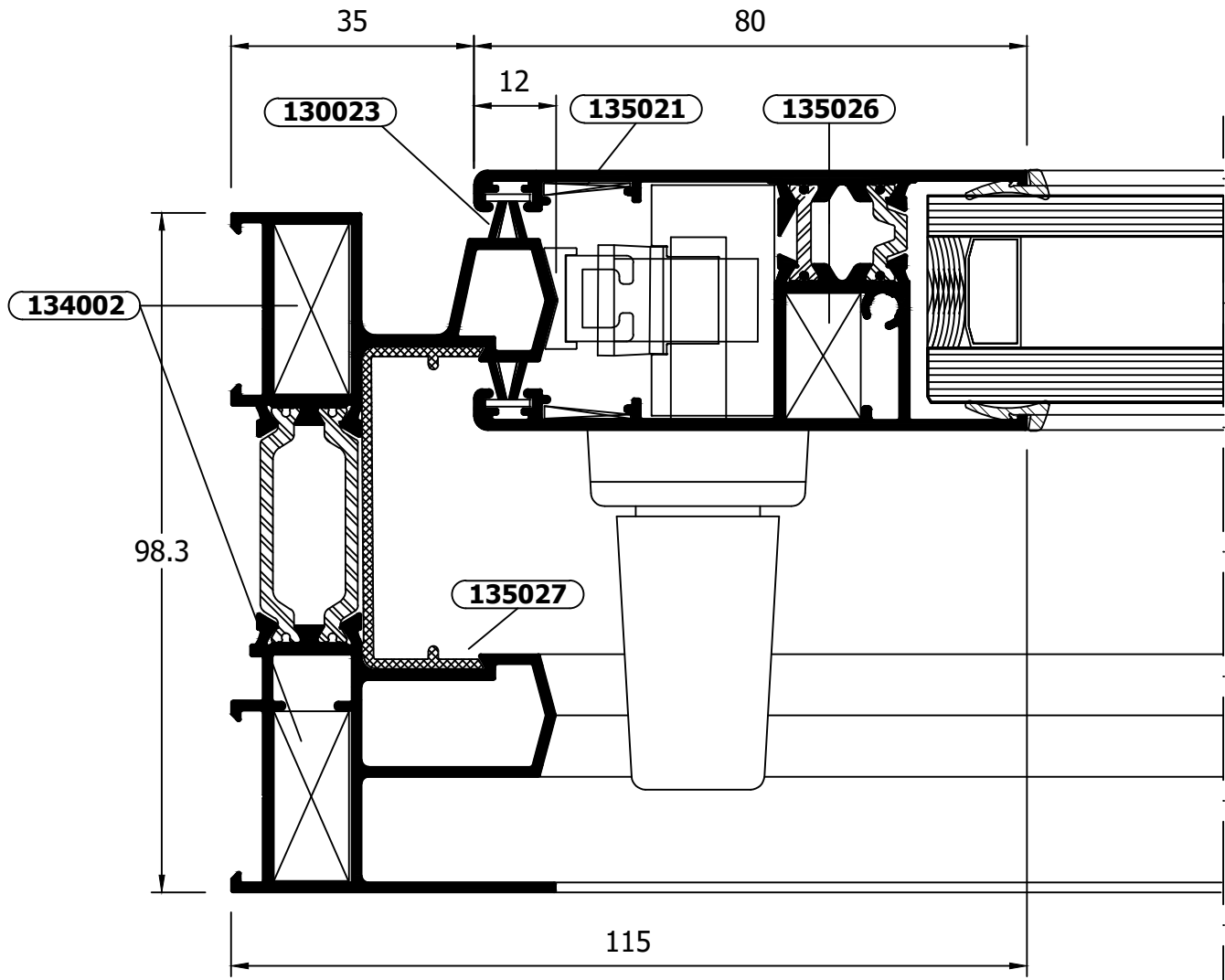


Marco 4 carriles



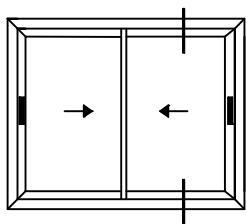


Marco: **27396**
Hoja: **27381**



Opcion junta corredera

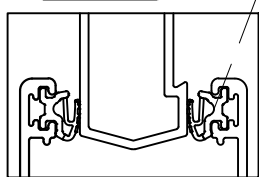
135048



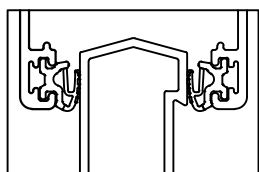
Marco: **27396**
 Hoja: **27381**
 Vierteaguas: **27001**

Opcion junta corredera

135048 Posición correcta



Superior



Inferior

135026

80

135022

130023

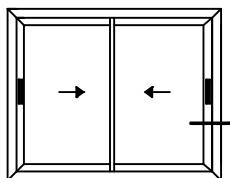
12

35

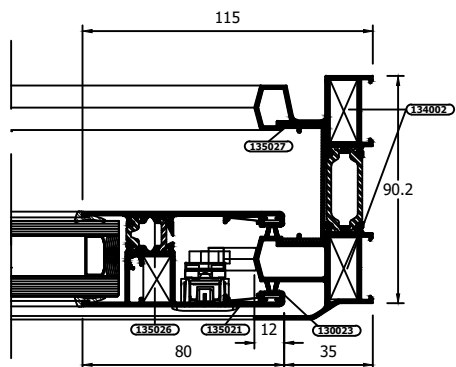
96.8

115

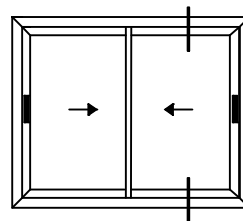
115



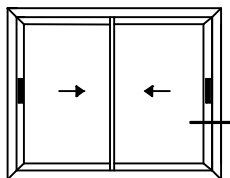
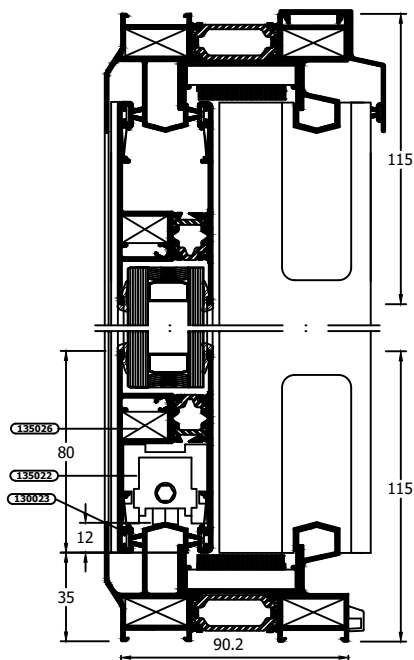
Marco: **27390**
Hoja: **27381**



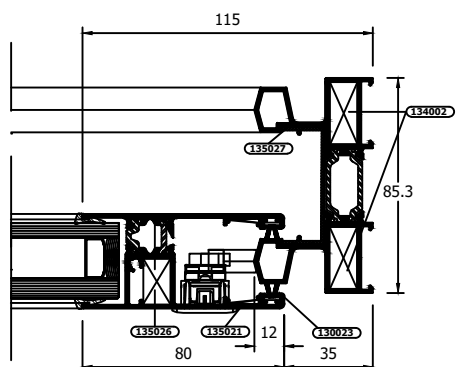
Escala 1:3



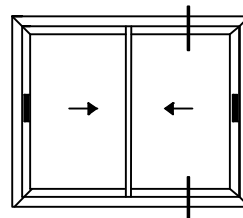
Marco: **27390**
Hoja: **27381**
Vierteaguas: **27001**



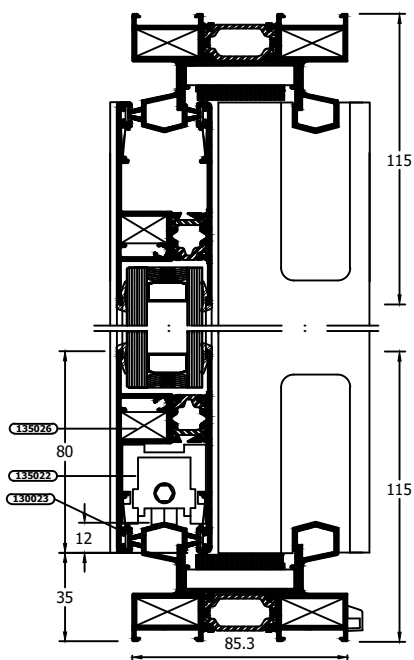
Marco: **27392**
Hoja: **27381**

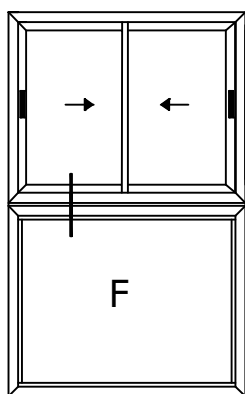


Escala 1:3

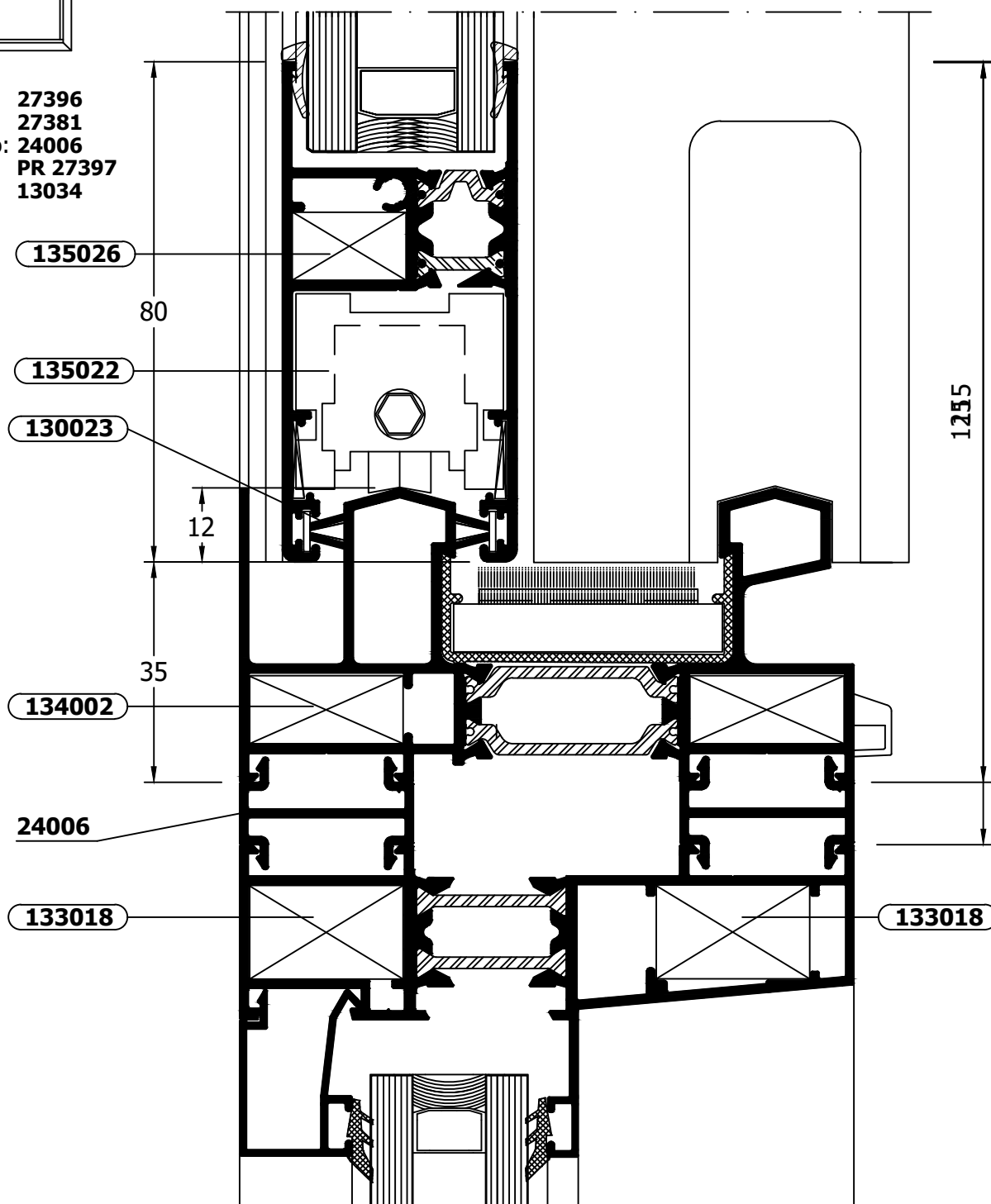


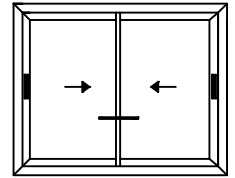
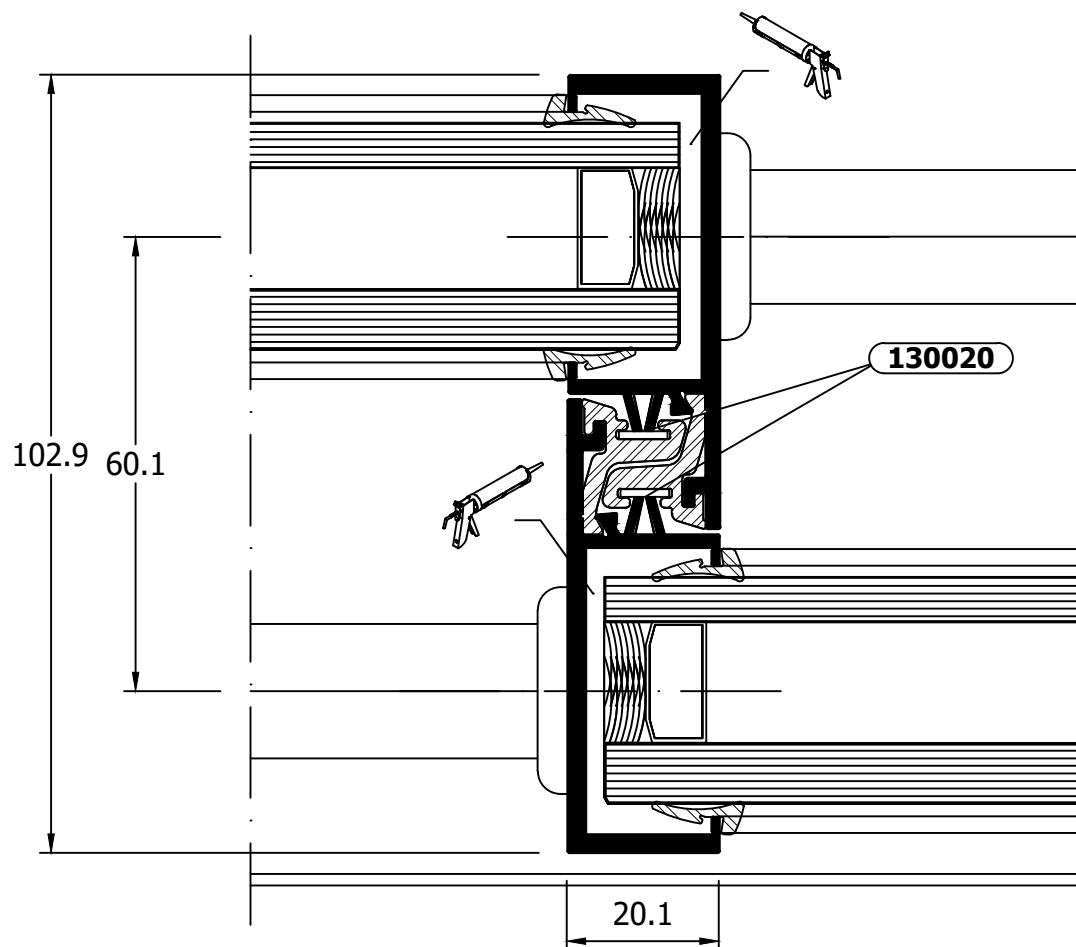
Marco: **27392**
Hoja: **27381**
Vierteaguas: **27001**





Marco: **27396**
 Hoja: **27381**
 Union marco: **24006**
 Marco fijo: **PR 27397**
 Junquillo: **13034**

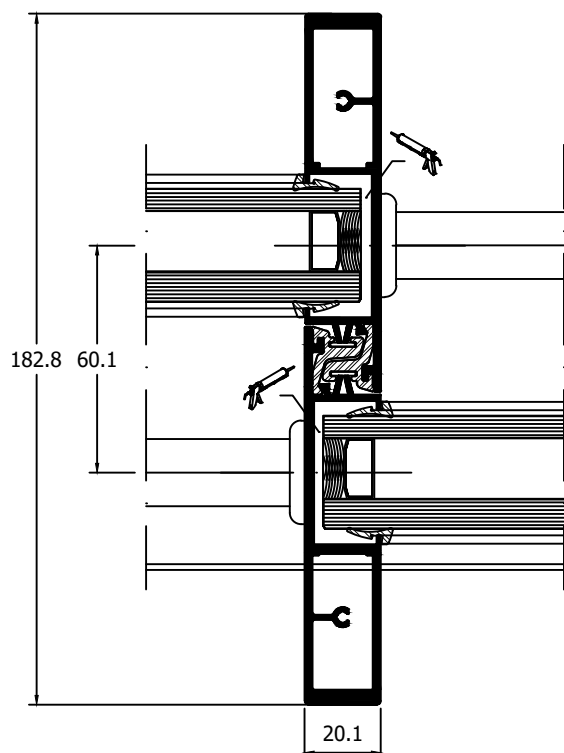


Hoja central MN: **27393****INERCIA**

Ix 47.272 cm⁴
Iy 3.333 cm⁴

Nota:

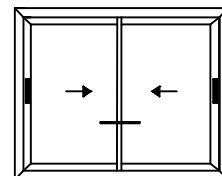
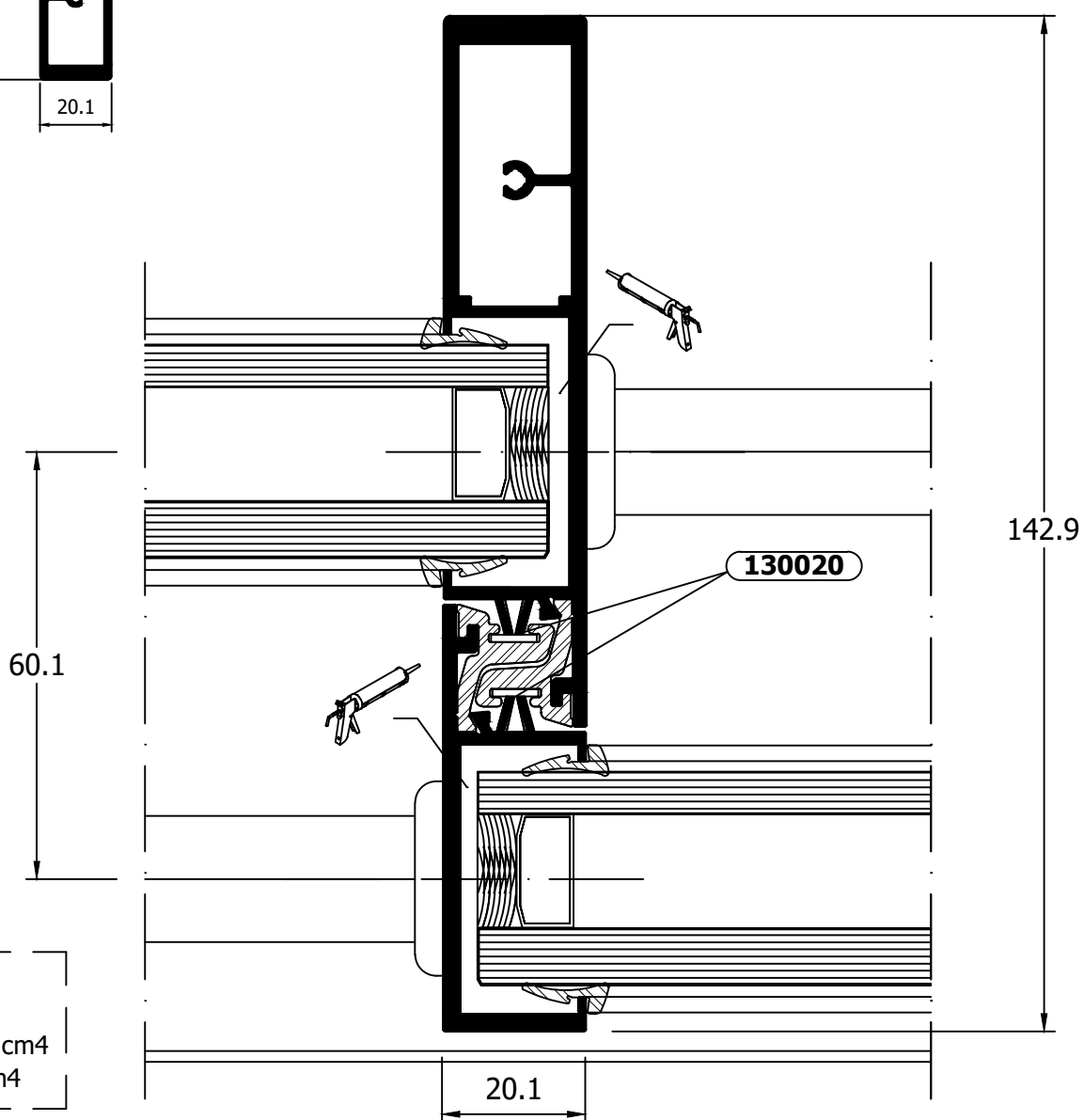
Es conveniente el sellado del perfil verticalmente en varios puntos



ESCALA 1.2

INERCIA

$I_x 337.456 \text{ cm}^4$
 $I_y 6.370 \text{ cm}^4$

Hoja central MN: **27393**Hoja central RF: **27394**

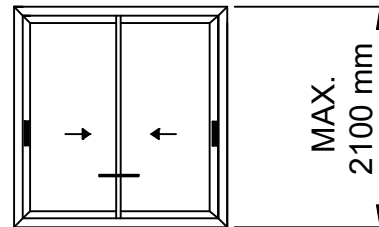
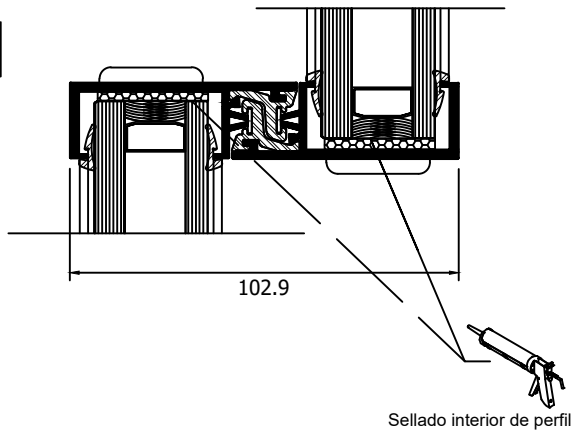
INERCIA

$I_x 153.541 \text{ cm}^4$
 $I_y 4.851 \text{ cm}^4$

* PERFIL CRUCE RECOMENDADO PARA BALCONERA SEGUN SU ALTURA.

INERCIA

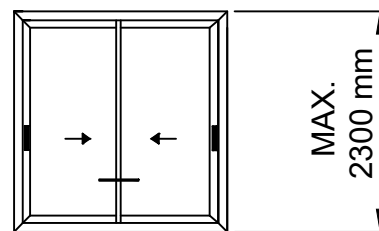
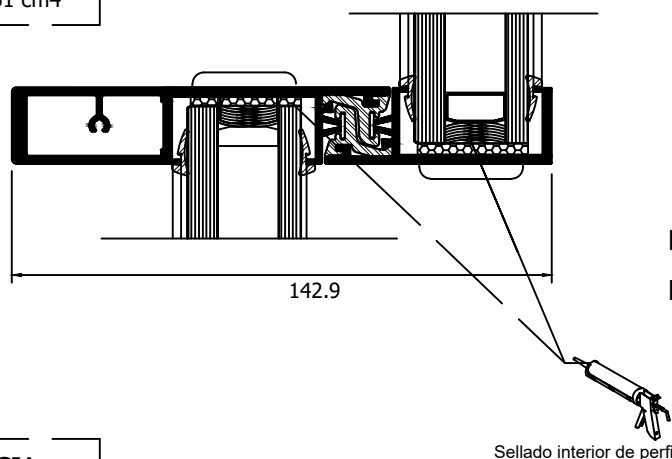
I_x 47.272 cm⁴
 I_y 3.333 cm⁴



Hoja central MN: **27393**

INERCIA

I_x 153.541 cm⁴
 I_y 4.851 cm⁴

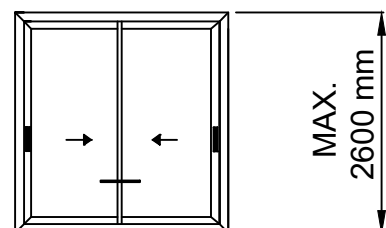
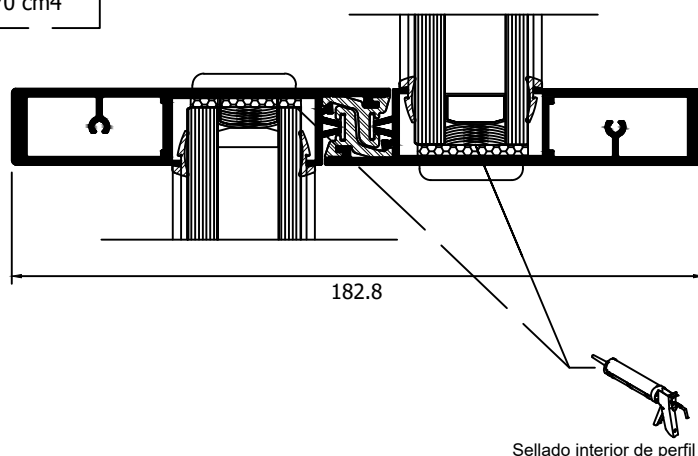


Hoja central MN: **27393**

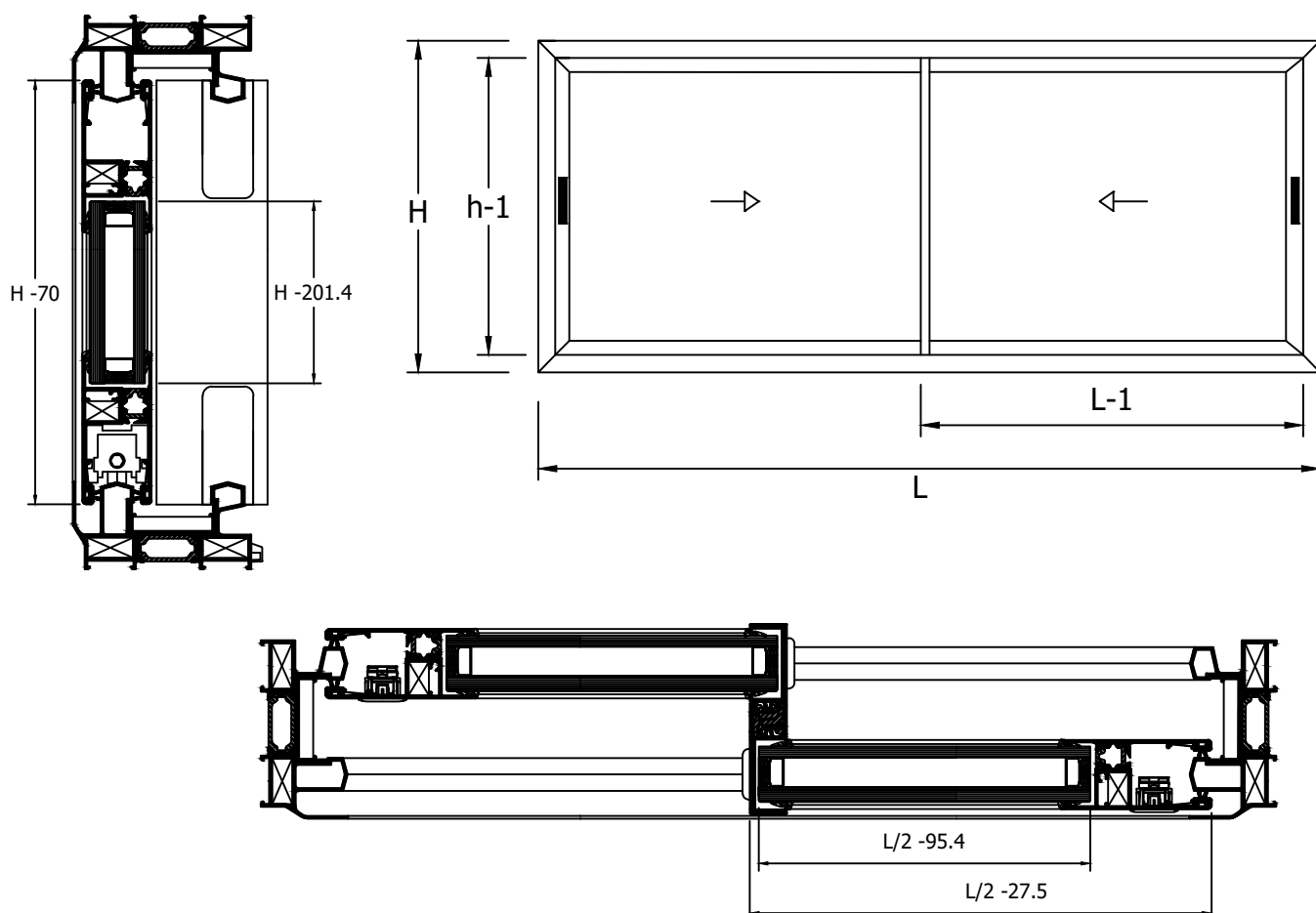
Hoja central MN: **27394**

INERCIA

I_x 337.456 cm⁴
 I_y 6.370 cm⁴



Hoja central MN: **27394**



Medidas de corte RPT 100 - 2 hojas (mm)

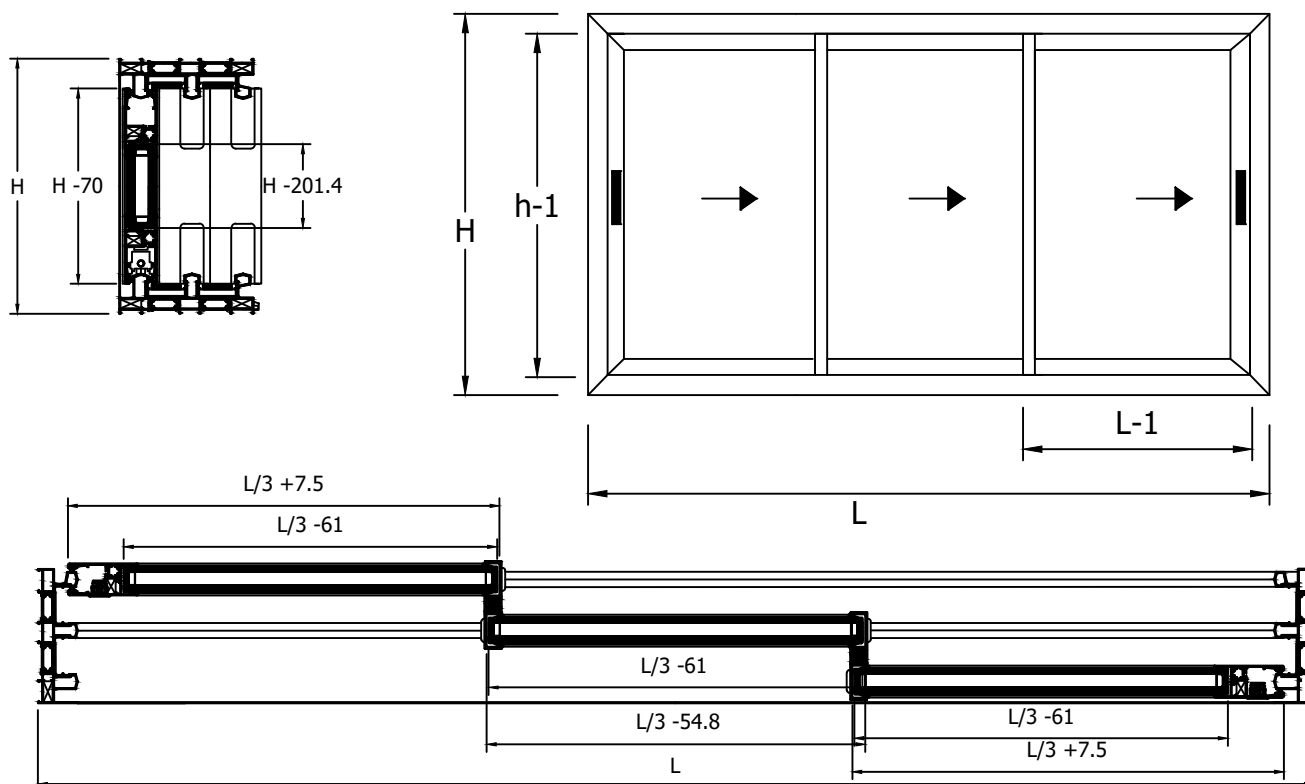
Perfil	Ref.	Descripción	Und.	L	H	Corte
	27390	Marco P-100 vertical	2	--	H	
	27390	Marco P-100 horizontal	2	L	--	
	27381	Hoja horizontal	4	L/2 -27.5	--	
	27381	Hoja vertical	2	--	H-70	
	27393	Hoja Central	2	--	H-70	
	135027	Pvc marco P-100	2	L	H	
	Vidrio camara		2	L/2 -95.4	H-201.4	

Ref.	Descripción	Und.
135024	Kit 2 hojas	1
130124	*Cierre embutido brio	2
130132	*Gancho cierre	2
130133	*Gancho marco	2
135022	Rueda tandem reg.200Kg	4
134002	Escuadra marco	8
135026	Escuadra hoja	8
135021	Escuadra centrica Fuji	16
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x2
130020	Felpudo cruce 7x6,5	h-1x2

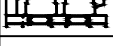
* Opcional

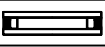
130132	Gancho cierre	2
130137	Gancho marco embutido	2

* Se recomienda comprobación de medias antes de la fabricación en serie.



Medidas de corte RPT 100 - 3 hojas (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27395	Marco 3 carriles P-100 vertical	2	--	H	
	27395	Marco 3 carriles P-100 horizontal	2	L	--	
	27381	Hoja horizontal central	2	L/3 - 54.8	--	
	27381	Hoja lateral horizontal	4	L/3 + 7.5	--	
	27381	Hoja vertical lateral	4	--	H-70	
	27393	Hoja vertical central	4	--	H-70	
	135037	Pvc marco P-100	4	L	H	

	Vidrio camara	3	L/3 - 61	H-201.4
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Ref.	Descripción	Und.
135045	Kit 3 hojas	1
130124	*Cierre embutido brio	2
130132	*Gancho cierre	2
130133	*Gancho marco	2
135022	Rueda tandem reg.200Kg	6
134002	Escuadra marco	8
135026	Escuadra hoja	4
135021	Escuadra centrica Fuji	8
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x2
130020	Felpudo cruce 7x6,5	h-1x2

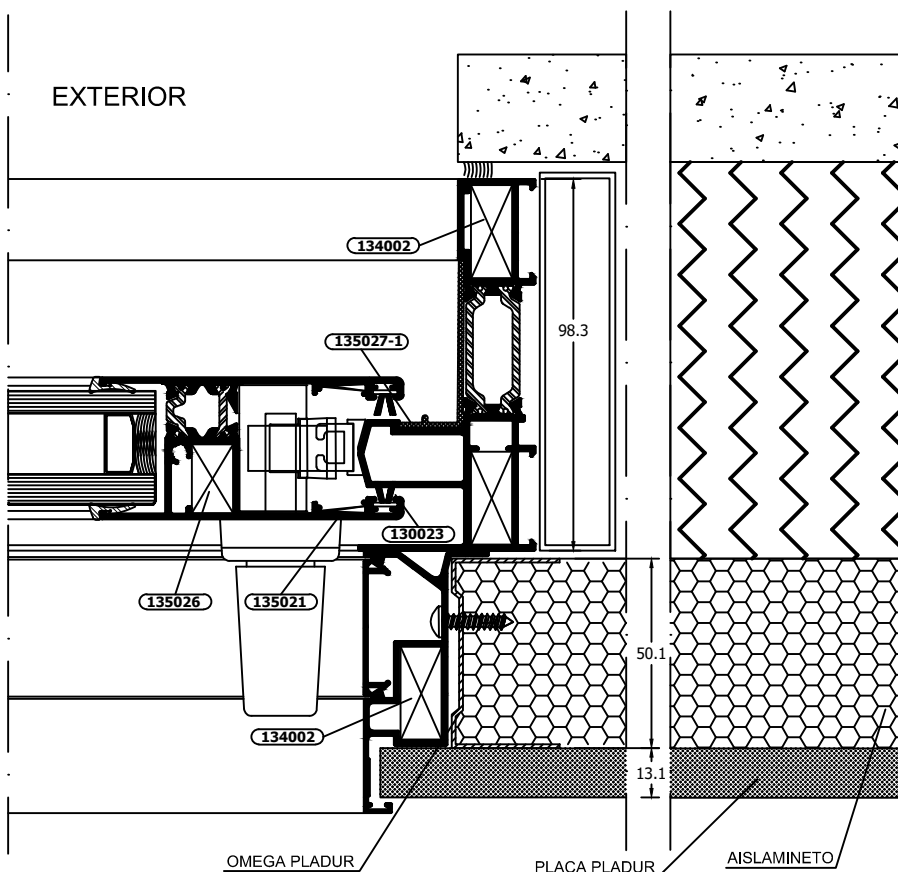
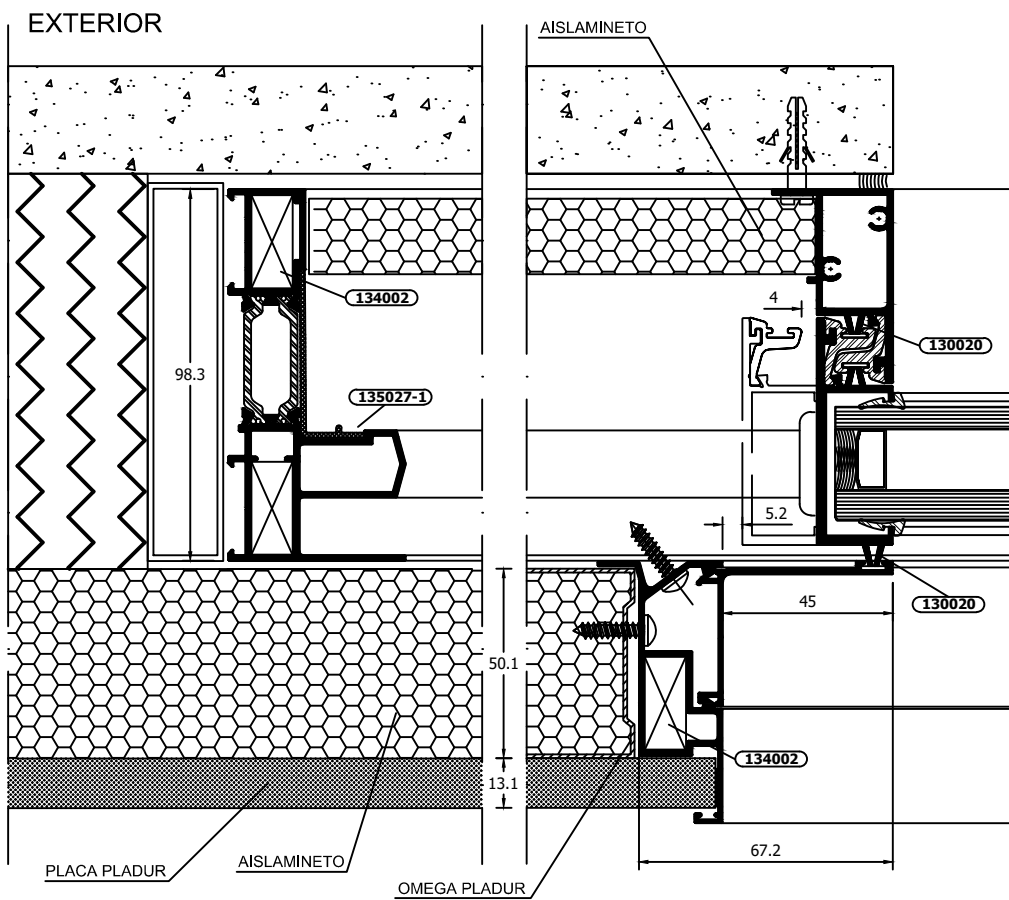
* Opcional

130132	Gancho cierre	2
130137	Gancho marco embutido	2

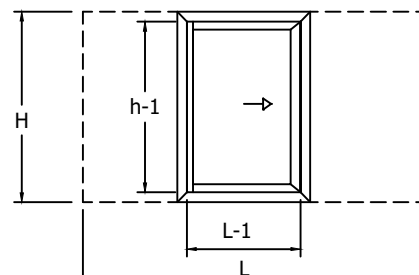
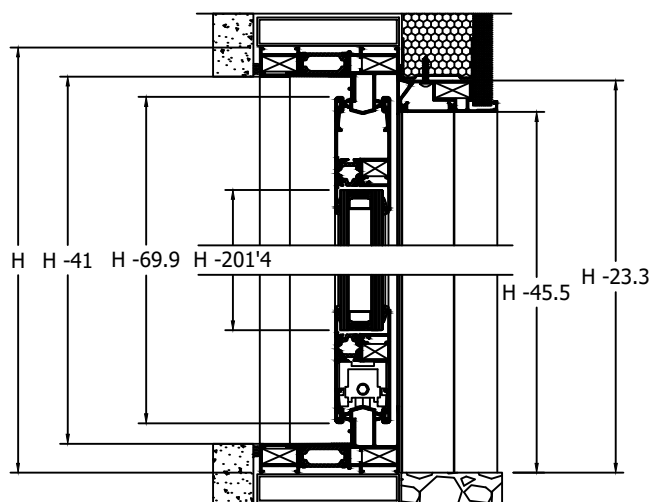
* Se recomienda comprobación de medias antes de la fabricación en serie.

GALANDAGE MARCO 1 CARRIL

GALANDAGE

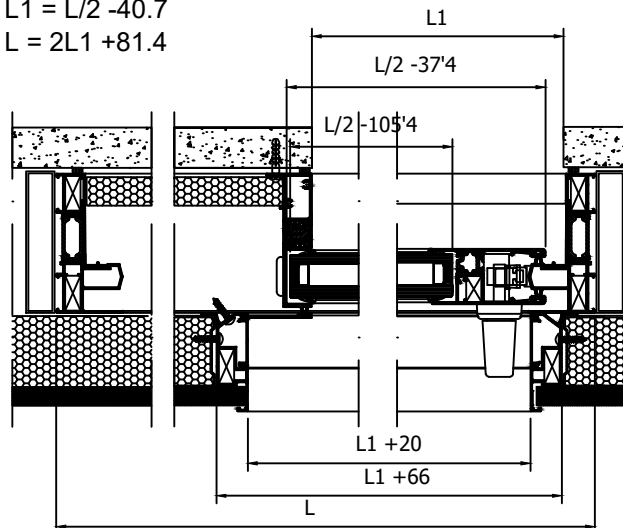


Escala 1:2



$$L1 = L/2 - 40.7$$

$$L = 2L1 + 81.4$$



Medidas de corte RPT 100 - GALANDAGE 1 hoja (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27398	Marco Galandage P-100	2	L	H	
	27003	Marco interior Galandage horizontal	1	L1 +66		
	27003	Marco interior Galandage vertical	2	--	H -23.3	
	27002	Tapa registro Galandage vertical	1	--	H -45.5	
	30010	Tapa Galandage vertical	1	--	H -45.5	
	30010	Tapa Galandage horizontal	1	L1 +20	--	
	27391	Cruce marco Galandage vertical	1	--		
	27381	Hoja horizontal	2	L/2 -37.4	--	
	27381	Hoja vertical lateral	1	--	H -69.9	
	27393	Hoja vertical central	1	--	H -69.9	
	135027-1	Pvc mecanizado marco P-100	2	L	H	

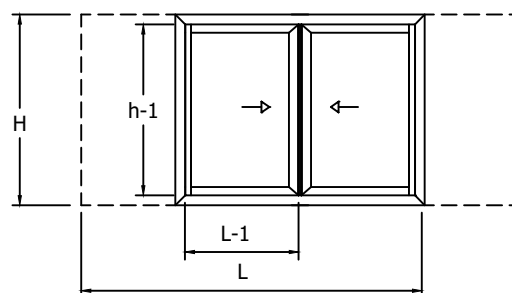
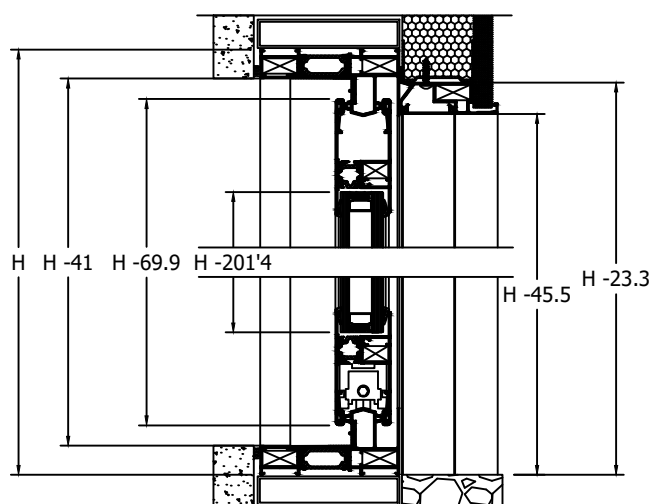
	Vidrio camara	3	L/2 -105.4	H-201.4
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Ref.	Descripción	Und.	Ref.	Descripción	Und.
135024	Kit 2 hojas	1	134002	Escuadra marco	10
130124	*Cierre embutido brio	1	135026	Escuadra hoja	2
130132	*Gancho cierre	1	135021	Escuadra centrica Fuji	4
130133	*Gancho marco	1	130023	Felpudo hojas 7x9 CL	(1h-1+2L-1)x2
135022	Rueda tandem reg.200Kg	2	130020	Felpudo cruce 7x6,5	h-1x2

* Opcional

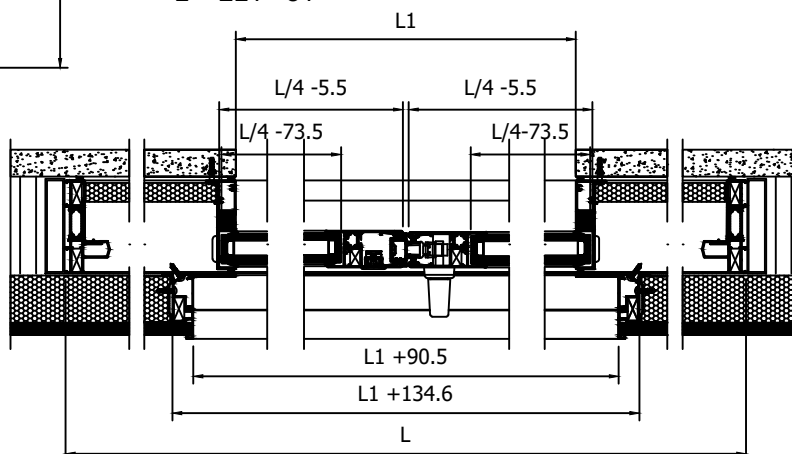
130132	Gancho cierre	1
130137	Gancho marco embutido	1

* Se recomienda comprobación de medias antes de la fabricación en serie.



$$L1 = L/2 - 40.5$$

$$L = 2L1 + 81$$



Medidas de corte RPT 100 - GALANDAGE 1 hoja (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27398	Marco Galandage P-100	2	L	H	
	27003	Marco interior Galandage horizontal	1	L1 +134.6		
	27003	Marco interior Galandage vertical	2	--	H -23.3	
	27002	Tapa registro Galandage vertical	1	--	H -45.5	
	30010	Tapa Galandage vertical	1	--	H -45.5	
	30010	Tapa Galandage horizontal	1	L1 +90.5	--	
	27391	Cruce marco Galandage vertical	1	--		
	27381	Hoja horizontal	2	L/4 -5.5	--	
	27381	Hoja vertical lateral	1	--	H -69.9	
	27393	Hoja vertical central	1	--	H -69.9	
	27383	Perfil 4 hojas	1	--	h1 -80	
	135027-1	Pvc mecanizado marco P-100	2	L	H	

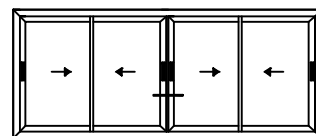
	Vidrio camara	3	L/4 -73.5	H-201.4
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Ref.	Descripción	Und.	Ref.	Descripción	Und.
135024	Kit 2 hojas	1	134002	Escuadra marco	10
130124	*Cierre embutido brio	2	135026	Escuadra hoja	4
130132	*Gancho cierre	2	135021	Escuadra centrica Fuji	8
130133	*Gancho marco	2	130023	Felpudo hojas 7x9 CL	(1h-1+2L-1)x4
135022	Rueda tandem reg.200Kg	4	130020	Felpudo cruce 7x6,5	h-1x2

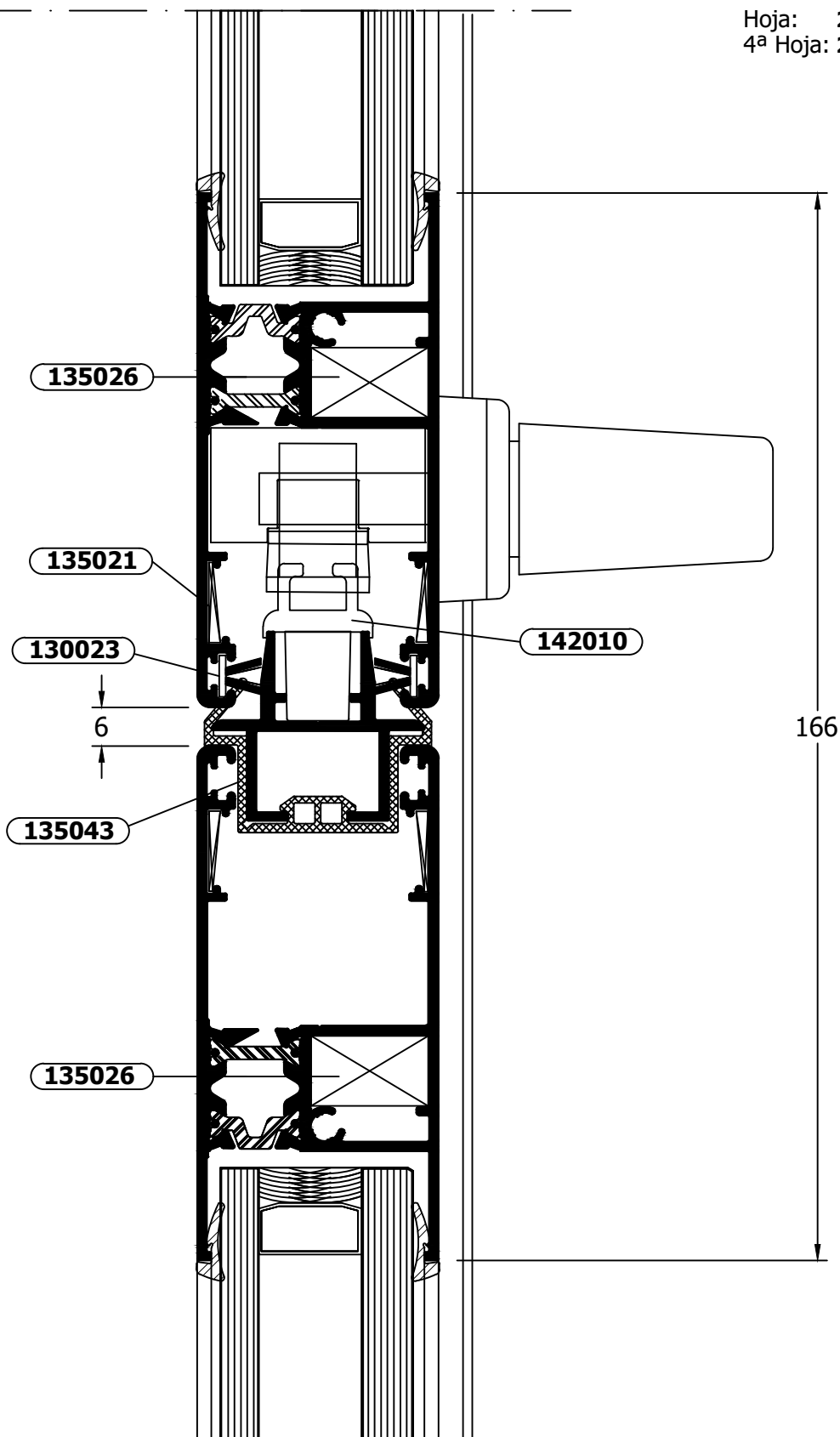
* Opcional

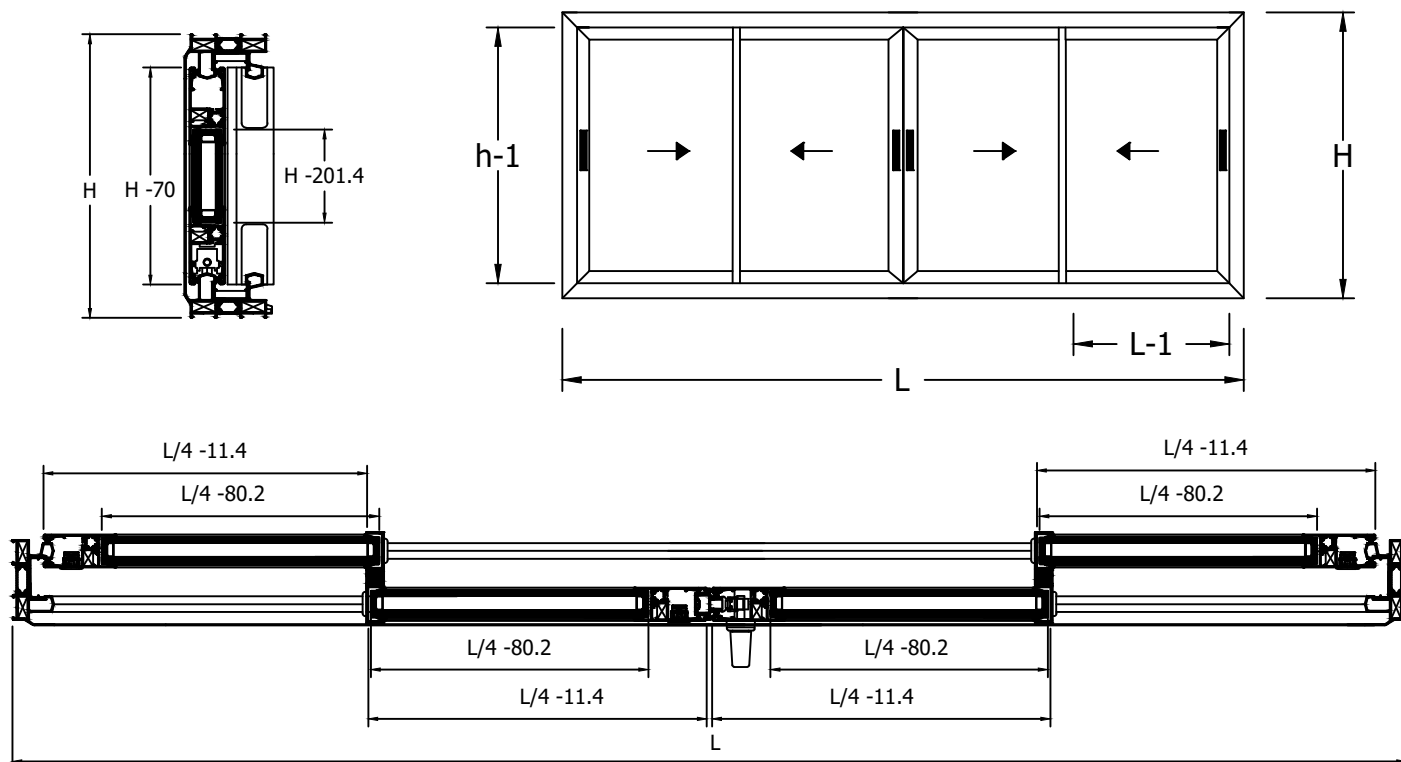
130132	Gancho cierre	2
130137	Gancho marco embutido	2

* Se recomienda comprobación de medias antes de la fabricación en serie.



Hoja: **27381**
4ª Hoja: **27383**





Medidas de corte RPT 100 - 4 hojas (mm)

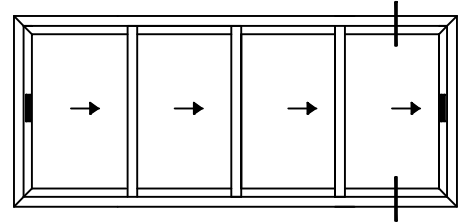
Perfil	Ref.	Descripción	Und.	L	H	Corte
	27390	Marco P-100 vertical	2	--	H	
	27390	Marco P-100 horizontal	2	L	--	
	27381	Hoja horizontal	8	L/4 -11.5	--	
	27381	Hoja vertical lateral - central	4	--	H-70	
	27393	Hoja central cruce	4	--	H-70	
	27383	Pefil 4 hojas	1	--	h1-80	
	135043	Junt 4ª hoja	1	--	H	
	135037	Pvc marco P-100	2	L	H	
	Vidrio camara		4	L/4-80.2	H-201.4	

Ref.	Descripción	Und.
135024	Kit 2 hojas	2
130124	*Cierre embutido brio	4
130132	*Gancho cierre	4
130133	*Gancho marco	4
135022	Rueda tandem reg.200Kg	8
134002	Escuadra marco	8
135026	Escuadra hoja	8
135021	Escuadra centrada Fuji	16
135033	Patín 4 hoja	2
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x2
130020	Felpudo cruce 7x6,5	h-1x2

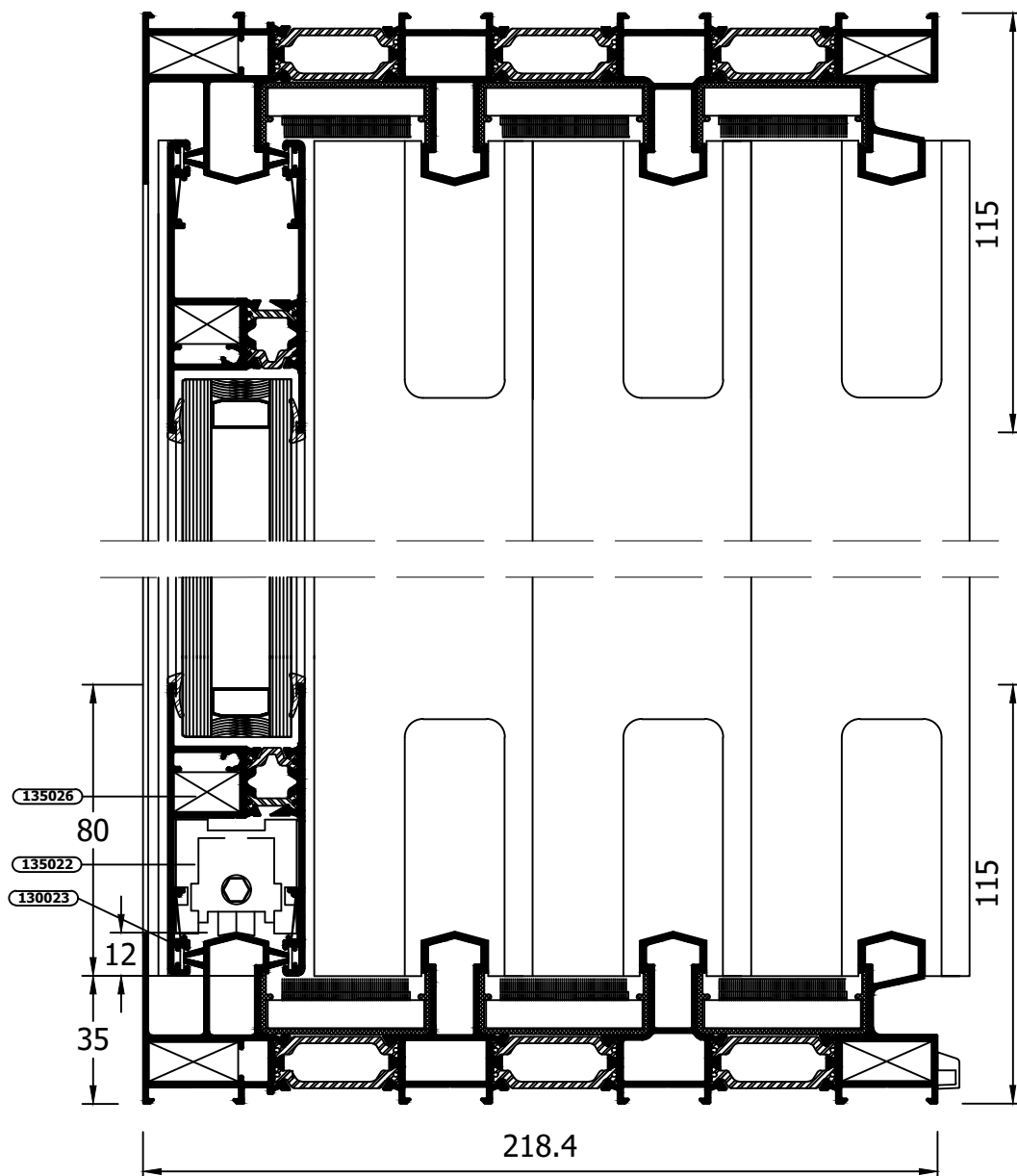
* Opcional

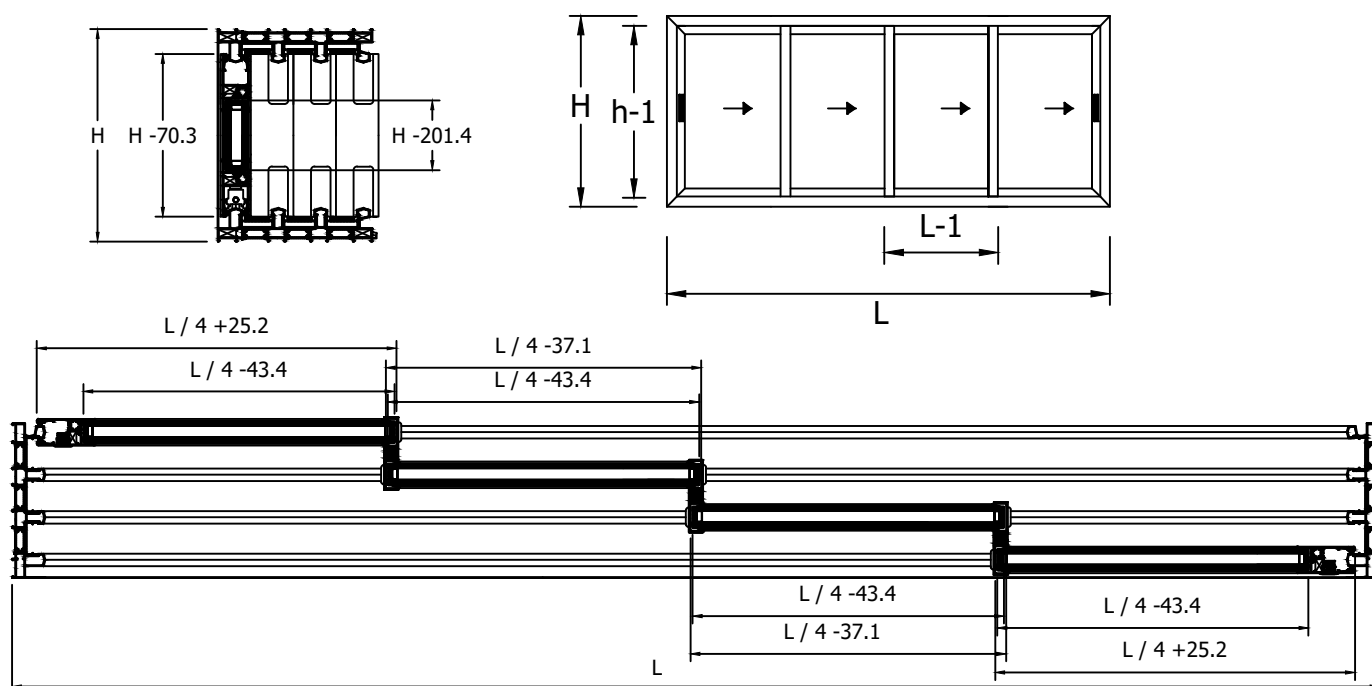
130132	Gancho cierre	4
130137	Gancho marco embutido	4

* Se recomienda comprobación de medidas antes de la fabricación en serie.



ESCALA 1:2

Marco: **27399**
Hoja: **27381**



Medidas de corte RPT 100 - 4 hojas marco 4 carriles (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27399	Marco 4 carriles P-100 vertical	2		H	
	27399	Marco 4 carriles P-100 horizontal	2	L		
	27881	Hoja horizontal intermedia	4	L/4 -37.1		
	27881	Hoja horizontal lateral	4	L/4 +25.2		
	27881	Hoja vertical lateral	2		H-70	
	27393	Hoja vertical cruce	6		H-70	
	135037	Pvc marco P-100	4	L	H	

	Vidrio camara	4	L/4 -43.4	H-201.4
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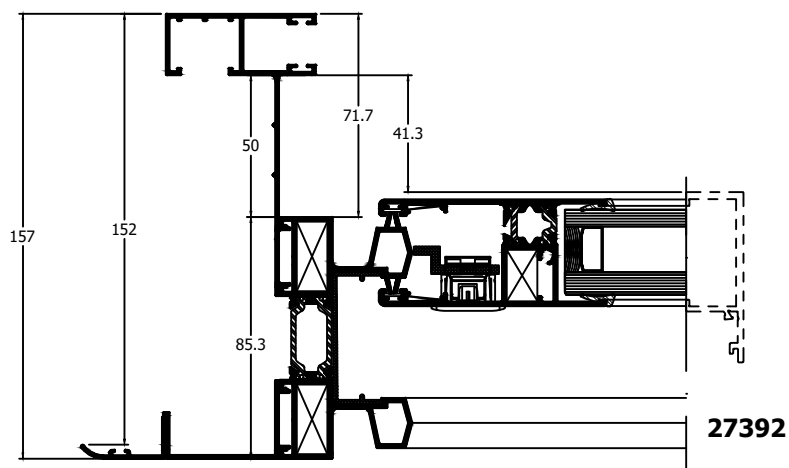
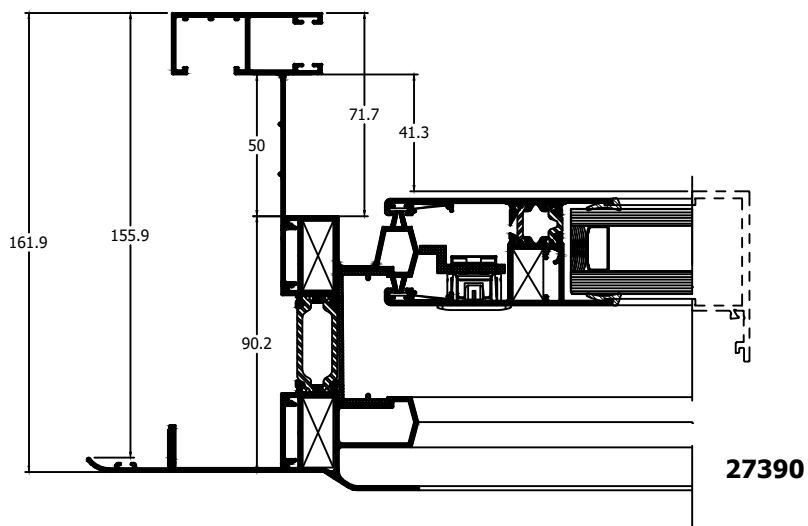
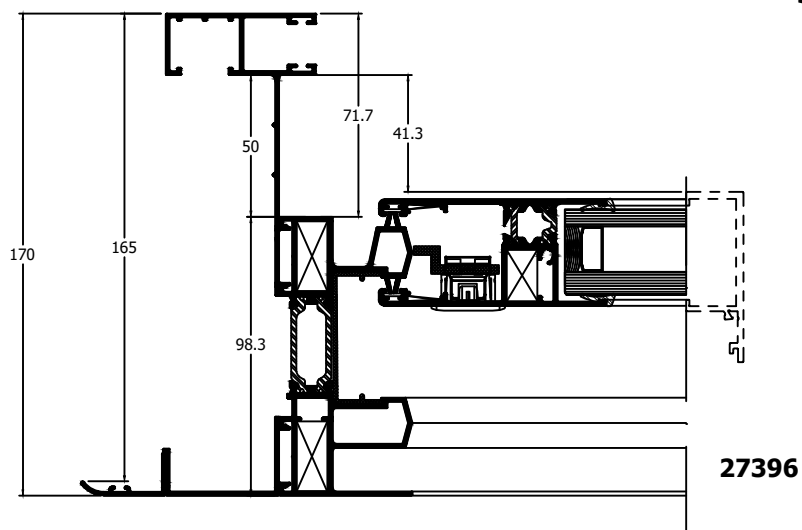
Ref.	Descripción	Und.
135024	Kit 2 hojas	2
130124	*Cierre embutido brio	2
130132	*Gancho cierre	2
130133	*Gancho marco	2
135022	Rueda tandem reg.200Kg	8
134002	Escuadra marco	8
135026	Escuadra hoja	4
135021	Escuadra centrada Fuji	8
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x4
130020	Felpudo cruce 7x6,5	h-1x4

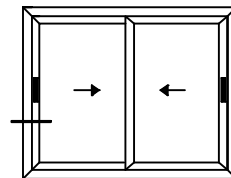
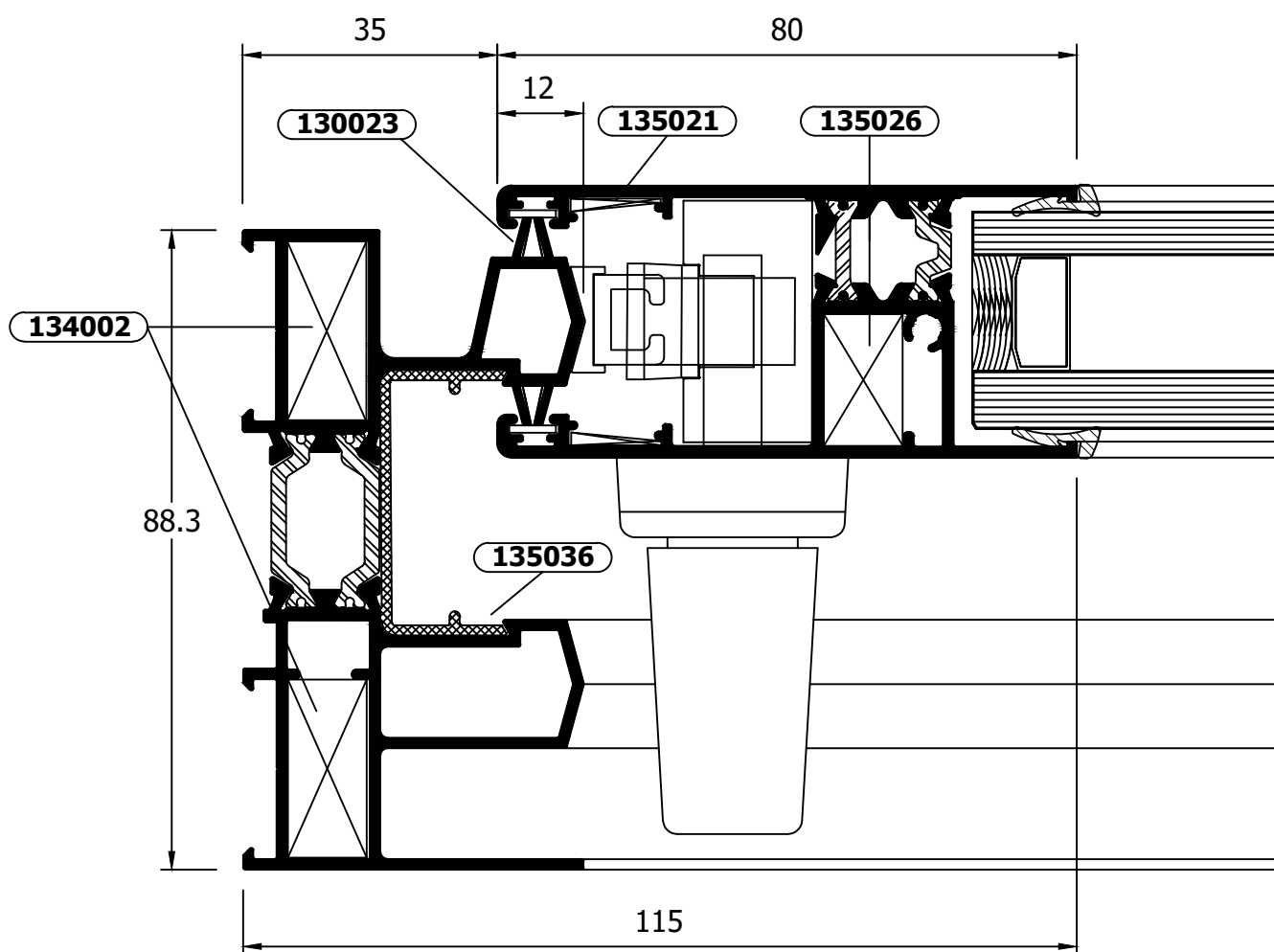
* Opcional

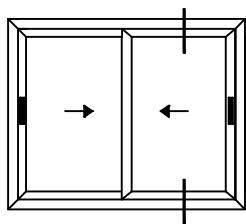
130132	Gancho cierre	2
130137	Gancho marco embutido	2

* Se recomienda comprobación de medias antes de la fabricación en serie.

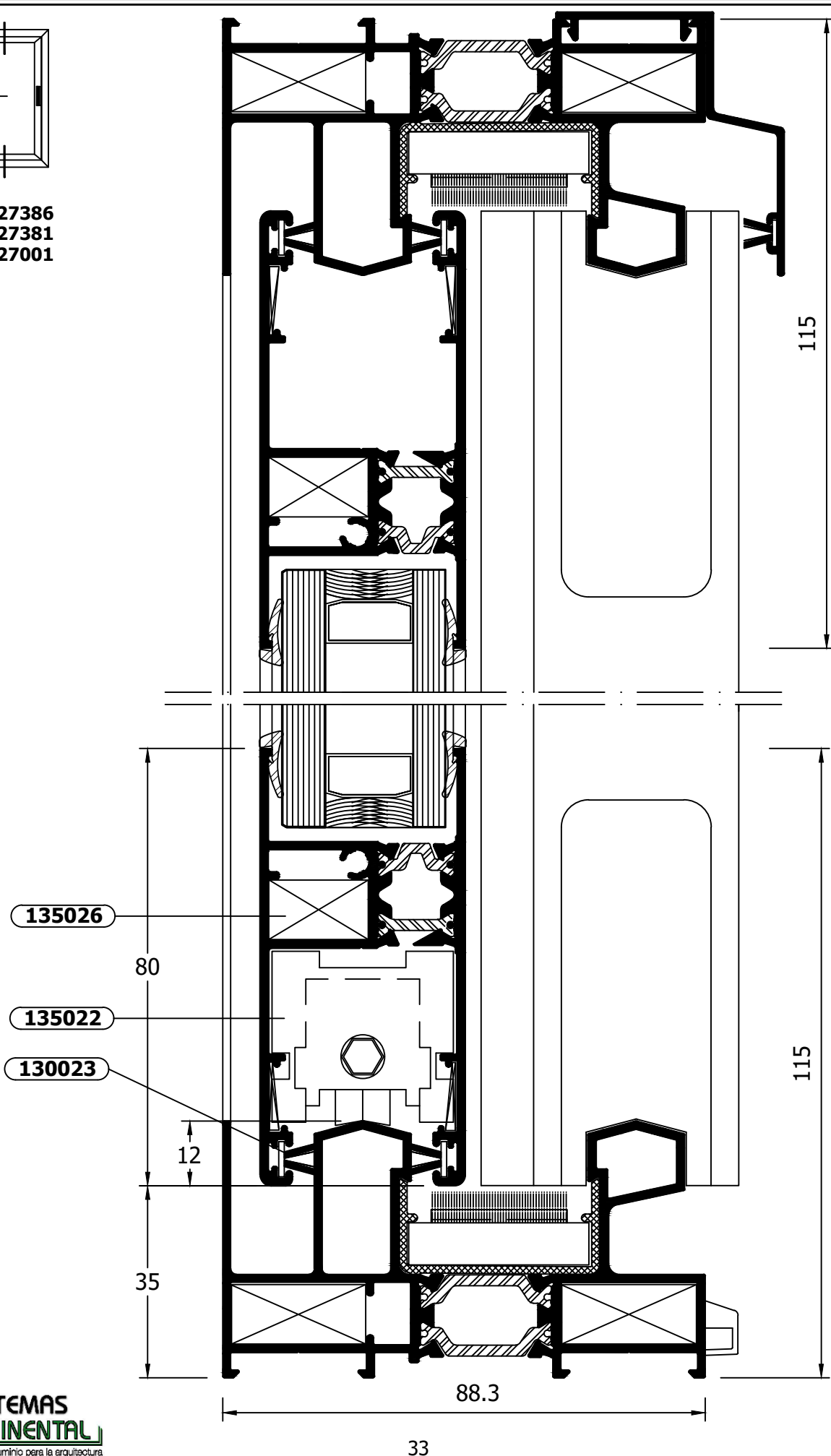
Marco P-100 con guía clip ref. 31060

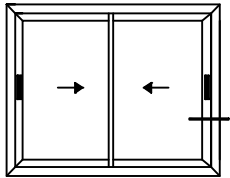


Marco: **27386**Hoja: **27381**

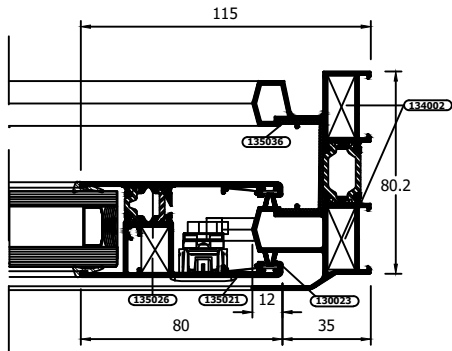


Marco: **27386**
Hoja: **27381**
Vierteaguas: **27001**

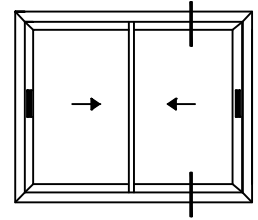
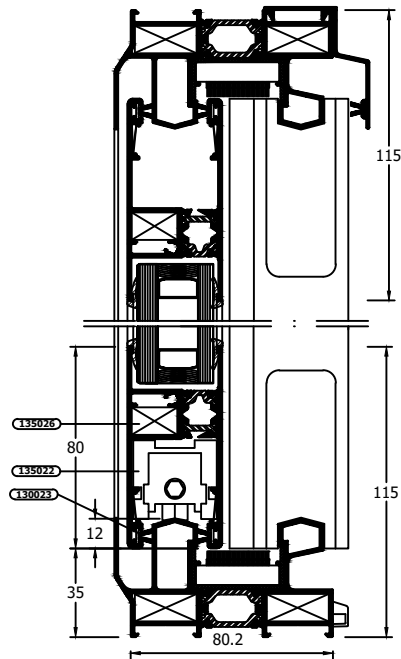




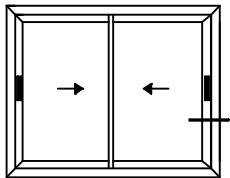
Marco: **27380**
Hoja: **27381**



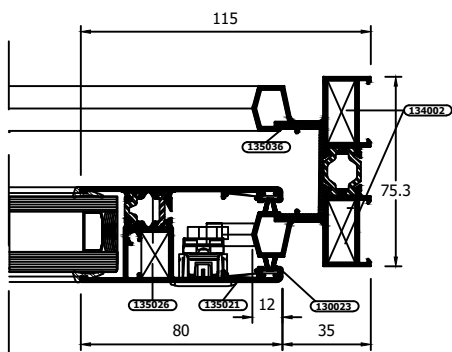
Escala 1:3



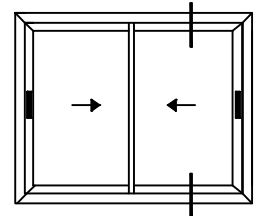
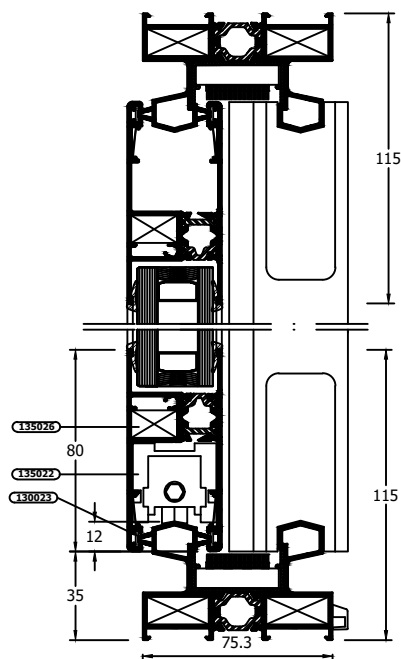
Marco: **27380**
Hoja: **27381**
Vierteaguas: **27001**



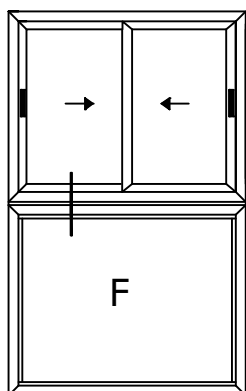
Marco: **27382**
Hoja: **27381**



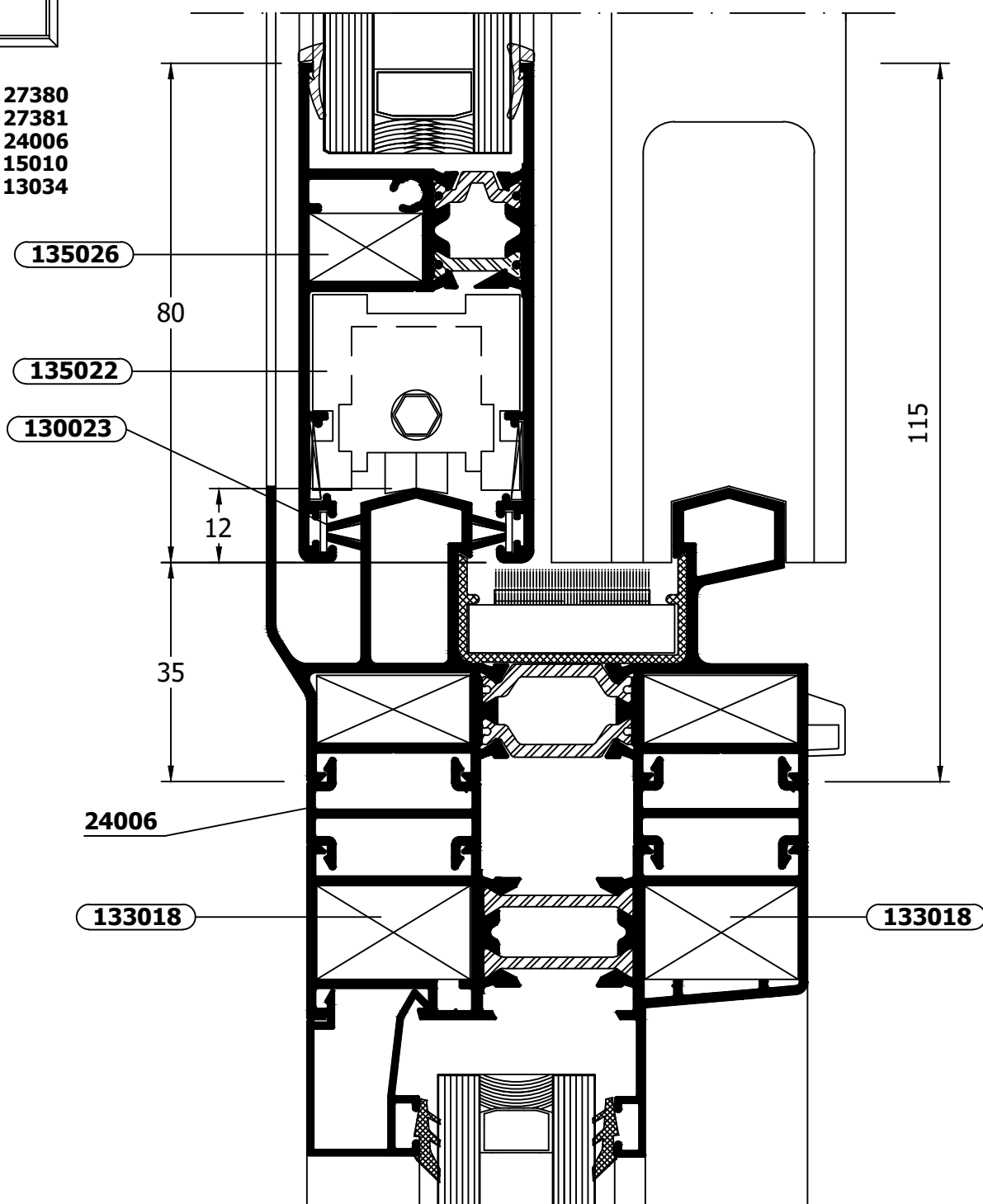
Escala 1:3

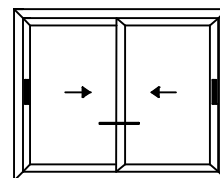


Marco: **27382**
Hoja: **27381**
Vierteaguas: **27001**

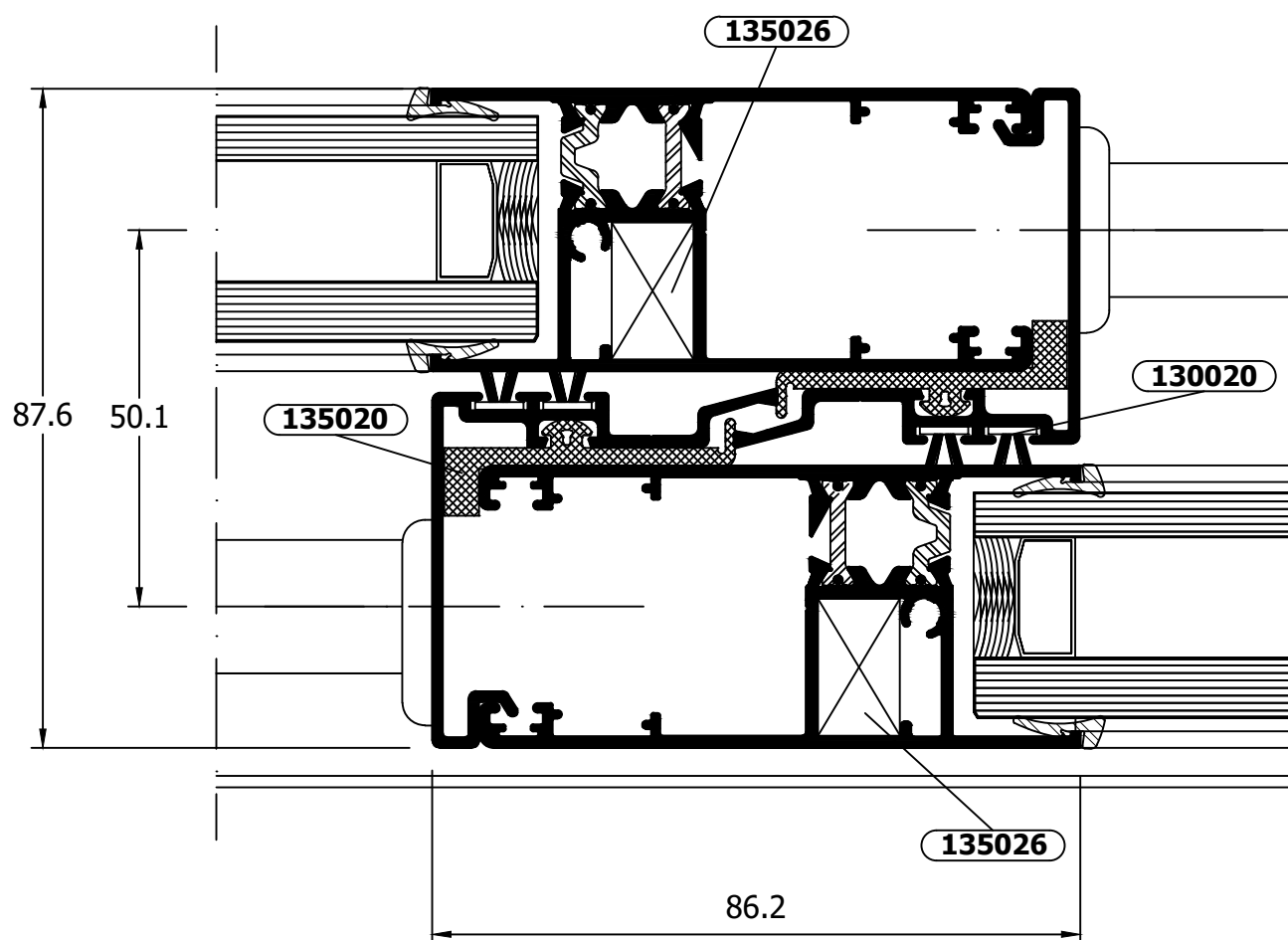


Marco: **27380**
 Hoja: **27381**
 Union marco: **24006**
 Marco fijo: **15010**
 Junquillo: **13034**

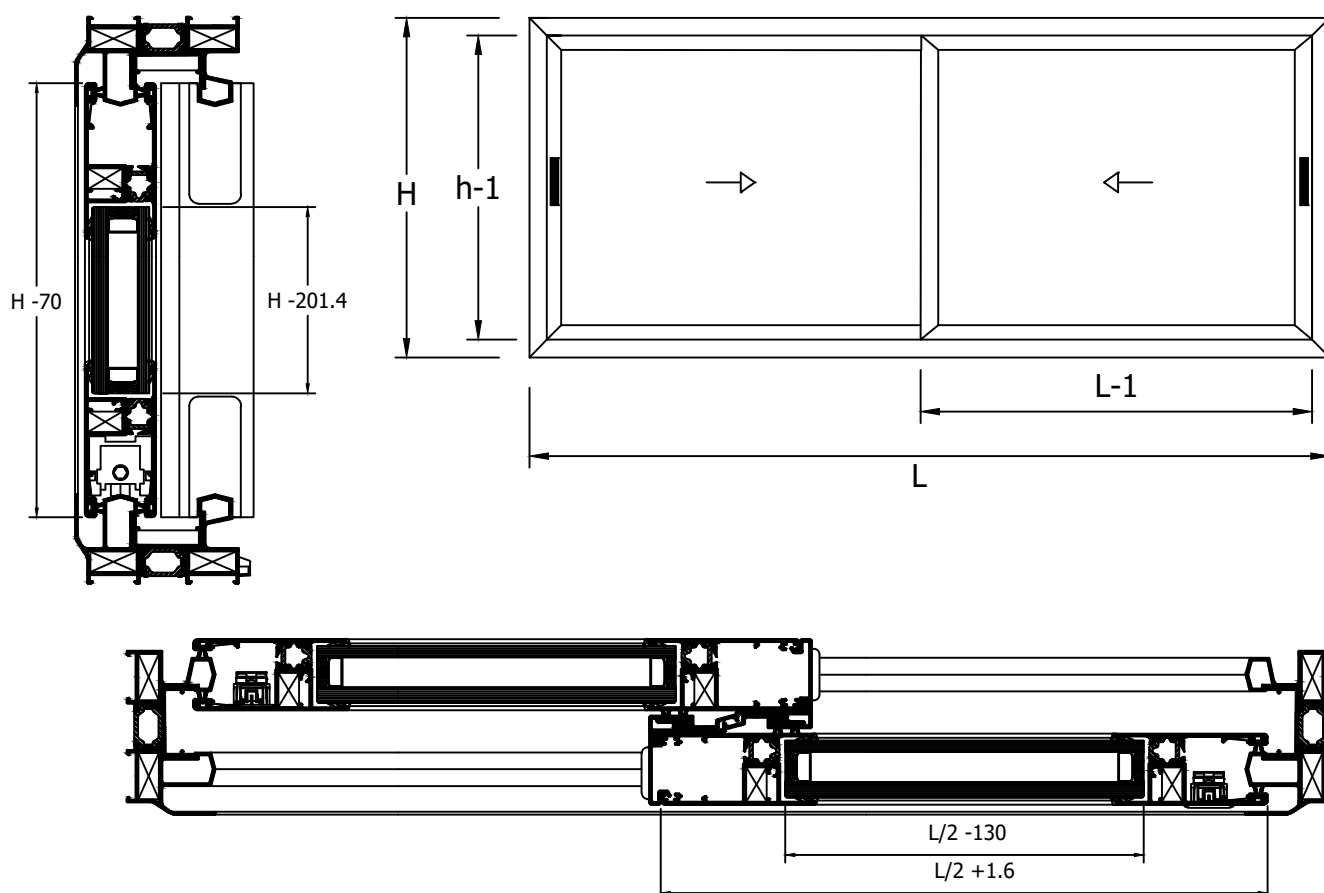




Hoja: **27381**
Cruce: **27000**

**INERCIA**

Ix 107.275 cm⁴
Iy 115.484 cm⁴



Medidas de corte RPT 90 - 2 hojas (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27380	Marco P-90 vertical	2	--	H	
	27380	Marco P-90 horizontal	2	L	--	
	27381	Hoja vertical	4	--	H-70	
	27381	Hoja horizontal	4	L/2 +1.5	--	
	27000	Cruce	2	--	H-70	
	135036	Pvc marco P-90	2	L	H	
	135020	Junta cruce P-90	2	--	H-70	

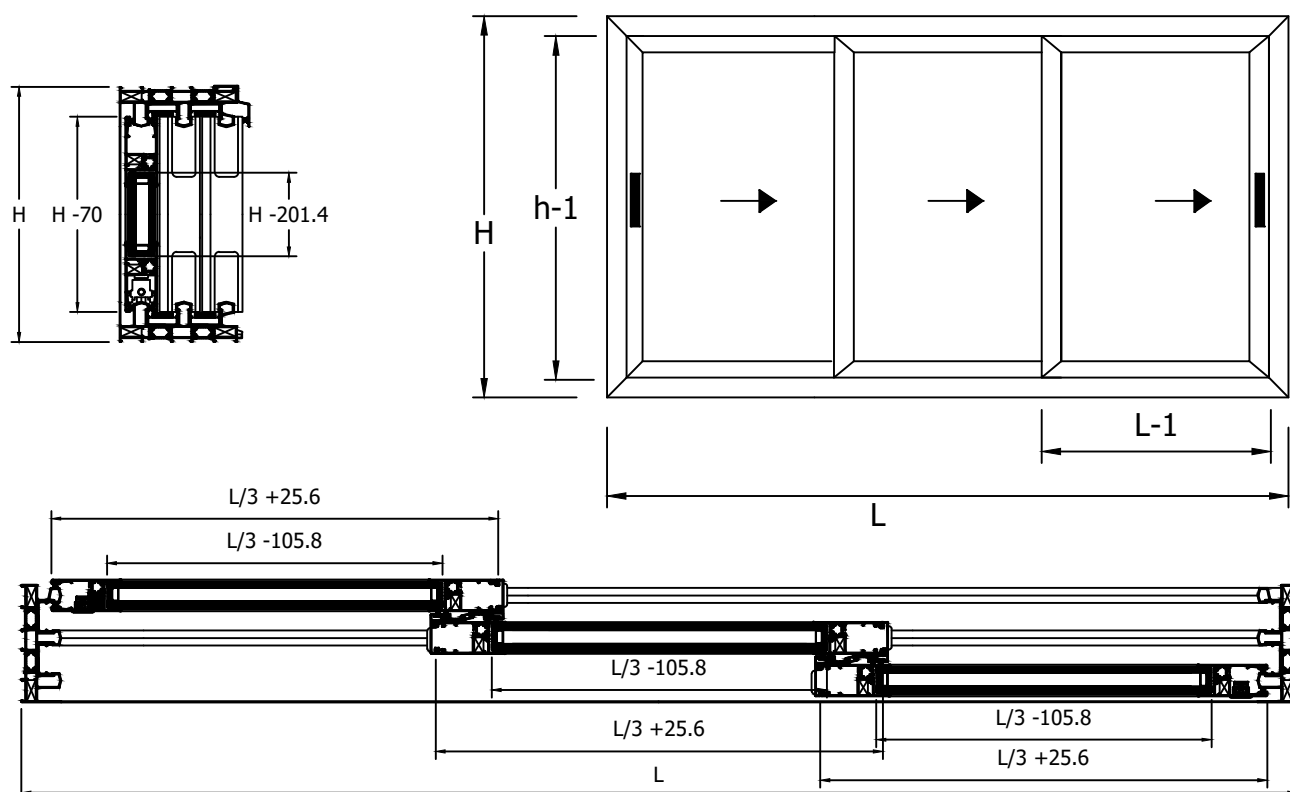
	Vidrio camara	2	L/2 -130	H-201.4
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Ref.	Descripción	Und.
135023	Kit 2 hojas	1
130124	*Cierre embutido brio	2
130132	*Gancho cierre	2
130133	*Gancho marco	2
135022	Rueda tandem reg.200Kg	4
134002	Escuadra marco	8
135026	Escuadra hoja	8
135021	Escuadra centrica Fuji	16
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x2
130020	Felpudo cruce 7x6,5	h-1x2

* Opcional

130132	Gancho cierre	2
130137	Gancho marco embutido	2

* Se recomienda comprobación de medias antes de la fabricación en serie.



Medidas de corte RPT 90 - 3 hojas (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27385	Marco 3 carriles P-90 vertical	2	--	H	
	27385	Marco 3 carriles P-90 horizontal	2	L	--	
	27381	Hoja vertical	6	--	H-70	
	27381	Hoja horizontal	6	L/3 +25.6	--	
	27000	Cruce	4	--	H-70	
	135036	Pvc marco P-90	4	L	H	
	135020	Junta cruce P-90	4	--	H-70	

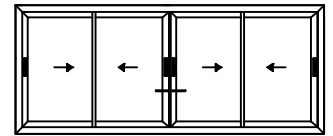
	Vidrio camara	3	L/3 -105.8	H-201.4
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Ref.	Descripción	Und.
135044	Kit 3 hojas	1
130124	*Cierre embutido brio	2
130132	*Gancho cierre	2
130133	*Gancho marco	2
135022	Rueda tandem reg.200Kg	6
134002	Escuadra marco	8
135026	Escuadra hoja	12
135021	Escuadra centrada Fuji	24
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x2
130020	Felpudo cruce 7x6,5	h-1x2

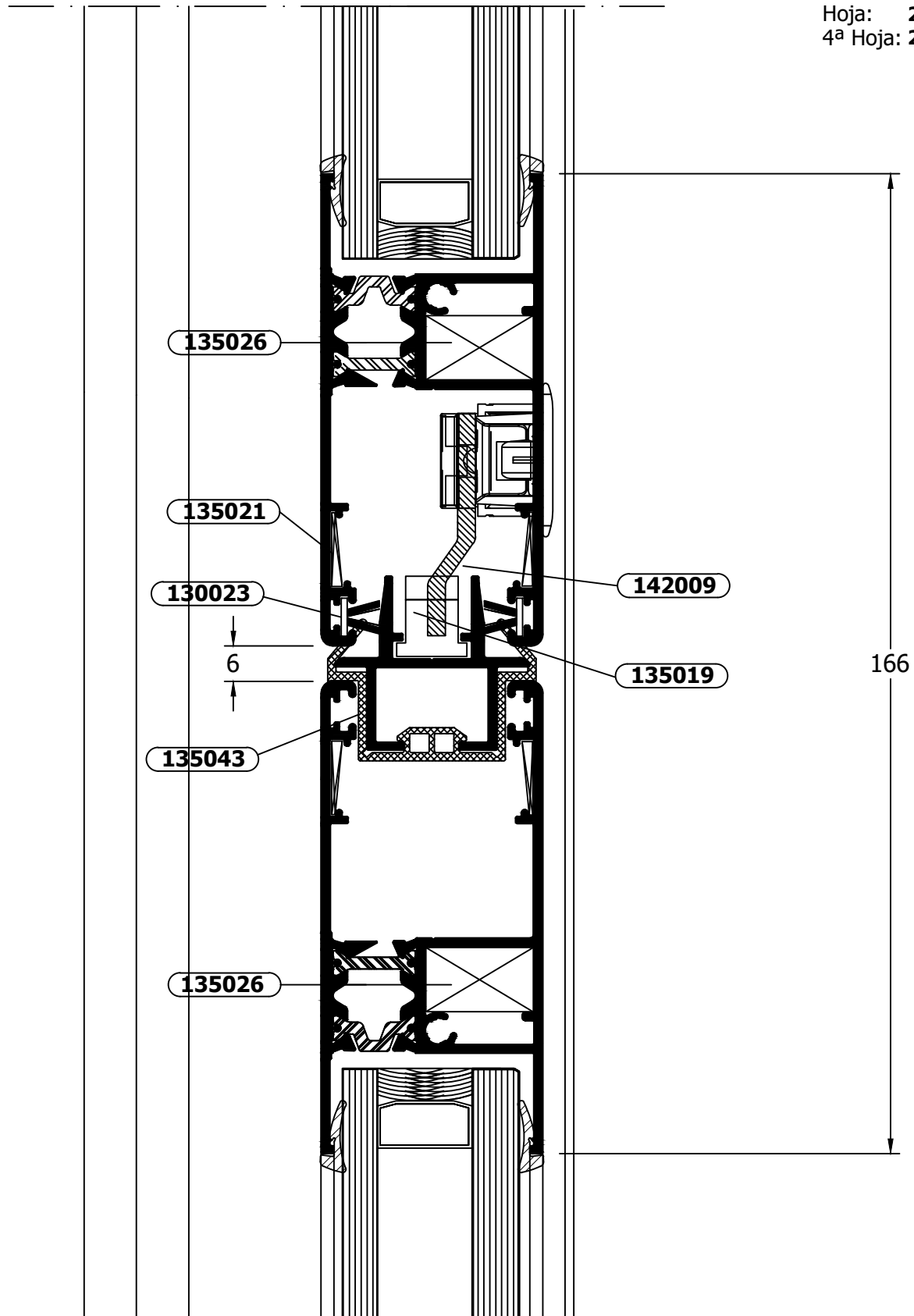
* Opcional

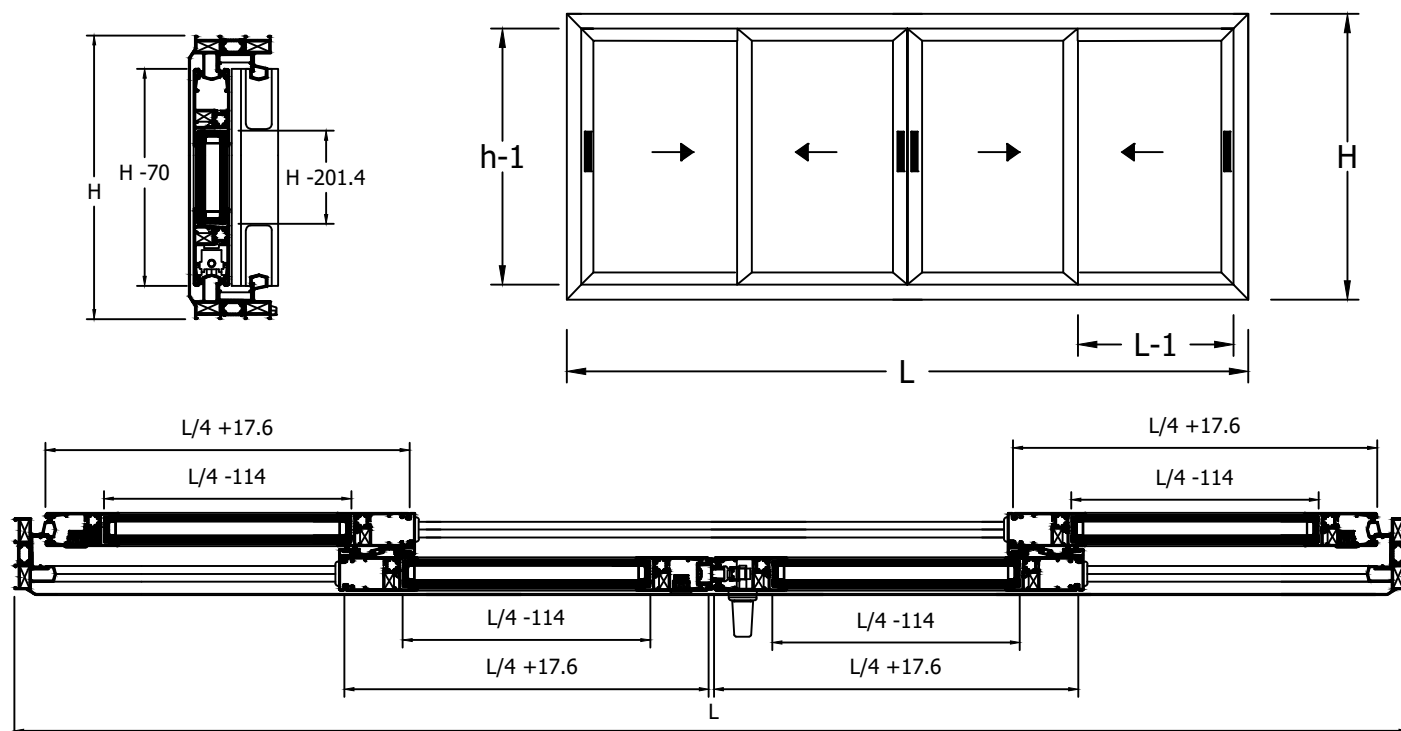
130132	Gancho cierre	2
130137	Gancho marco embutido	2

* Se recomienda comprobación de medidas antes de la fabricación en serie.



Hoja: **27381**
4ª Hoja: **27383**





Medidas de corte RPT 90 - 4 hojas (mm)

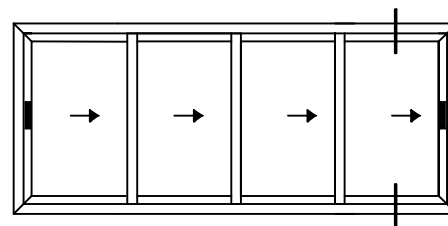
Perfil	Ref.	Descripción	Und.	L	H	Corte
	27380	Marco P-90 vertical	2	--	H	
	27380	Marco P-90 horizontal	2	L	--	
	27381	Hoja vertical	8	--	H-70	
	27381	Hoja horizontal	8	L/4 +17.6	--	
	27000	Cruce	4	--	H-70	
	27383	Perfil 4 hojas	1	--	h1-80	
	135043	Junt 4ª hoja	1	--	H	
	135036	Pvc marco P-90	2	L	H	
	135020	Junta cruce P-90	4	--	H-70	
	Vidrio camara		4	L/4 -114	H-201.4	

Ref.	Descripción	Und.
135023	Kit 2 hojas	2
130124	*Cierre embutido brio	4
130132	*Gancho cierre	4
130133	*Gancho marco	4
135022	Rueda tandem reg.200Kg	8
134002	Escuadra marco	8
135026	Escuadra hoja	16
135021	Escuadra centrada Fuji	32
135033	Patín 4 hoja	2
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x2
130020	Felpudo cruce 7x6,5	h-1x2

* Opcional

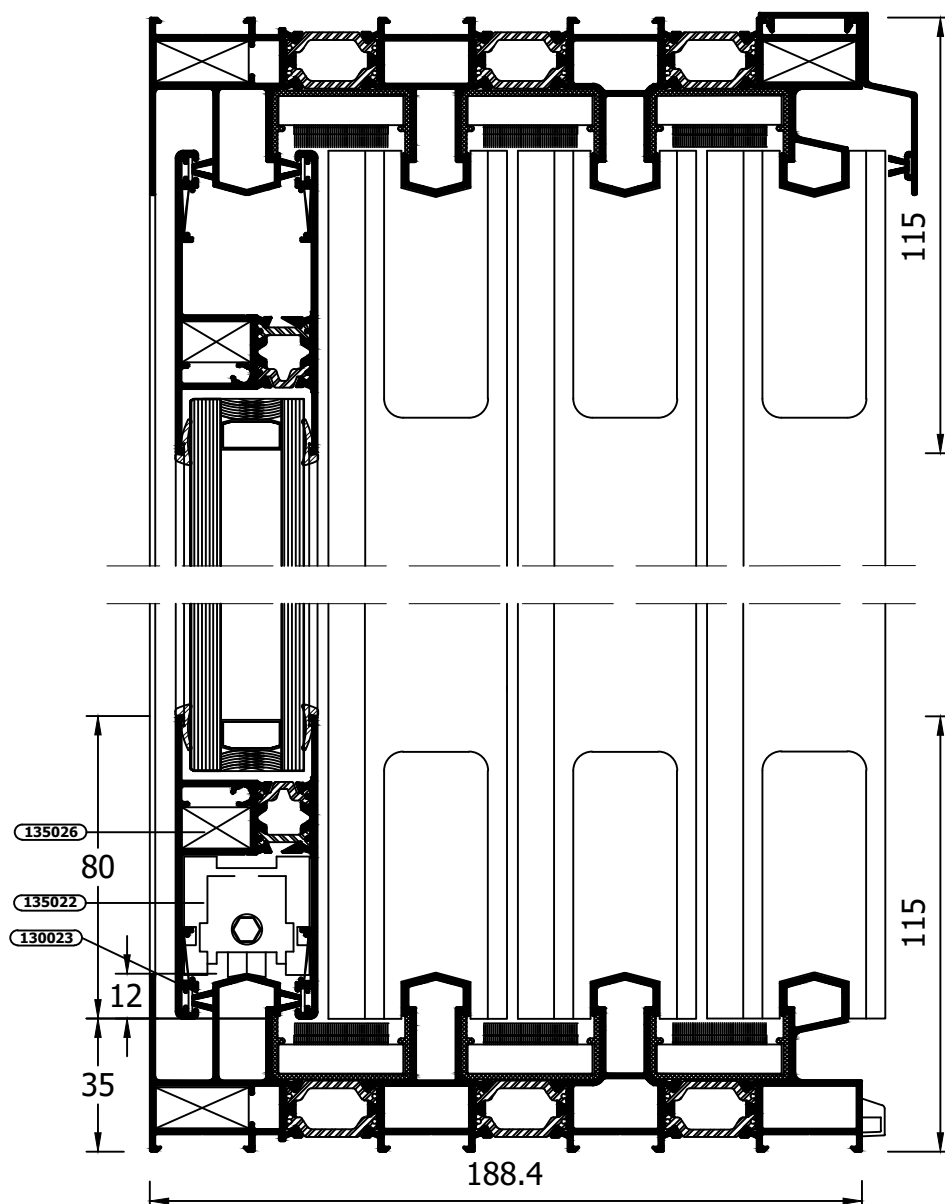
130132	Gancho cierre	4
130137	Gancho marco embutido	4

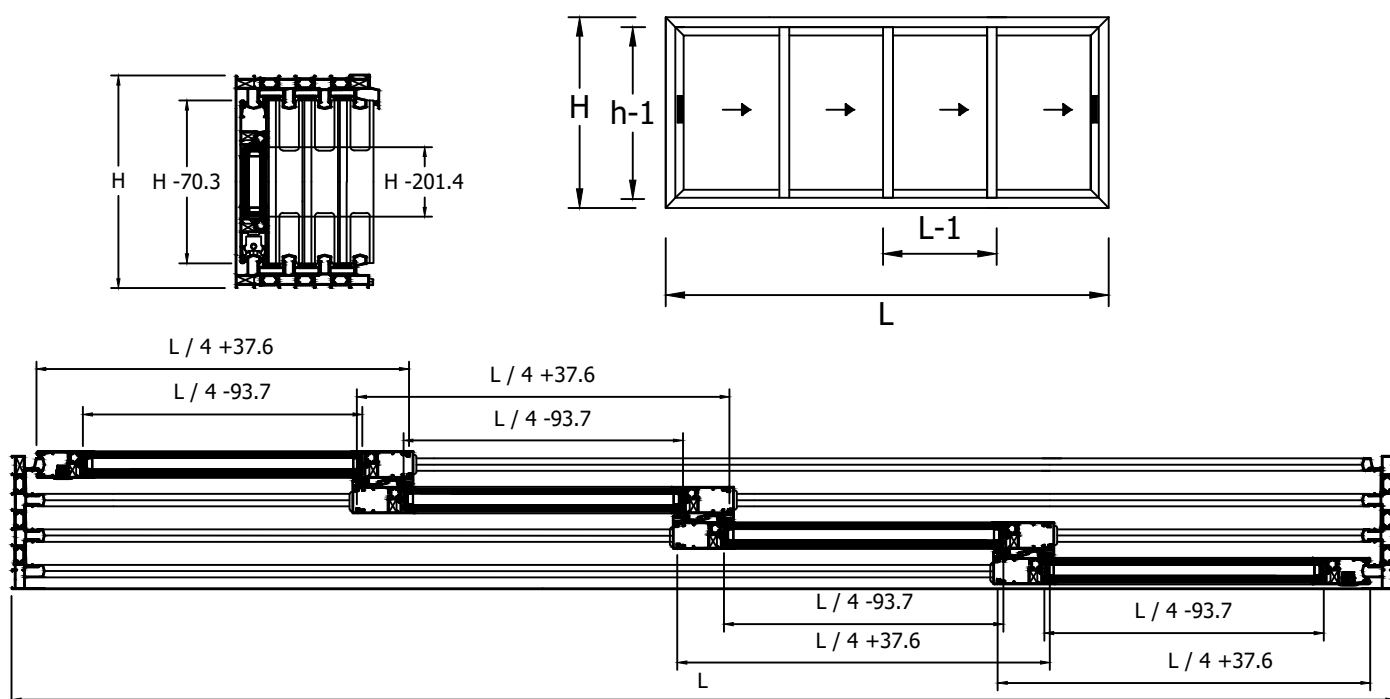
* Se recomienda comprobación de medias antes de la fabricación en serie.



ESCALA 1:2

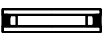
Marco: **27389**
Hoja: **27381**
Vierteaguas: **27001**





Medidas de corte RPT 90 - 4 hojas marco 4 carriles (mm)

Perfil	Ref.	Descripción	Und.	L	H	Corte
	27389	Marco 4 carriles P-90 vertical	2		H	
	27389	Marco 4 carriles P-90 horizontal	2	L		
	27881	Hoja vertical	8		H-70	
	27881	Hoja horizontal	8	L/4 +37.6		
	27000	Cruce	6		H-70	
	135036	Pvc marco P-90	4	L	H	
	135020	Junta cruce P-90	6		H-70	

	Vidrio camara	4	L/4 -93.7	H-201.4
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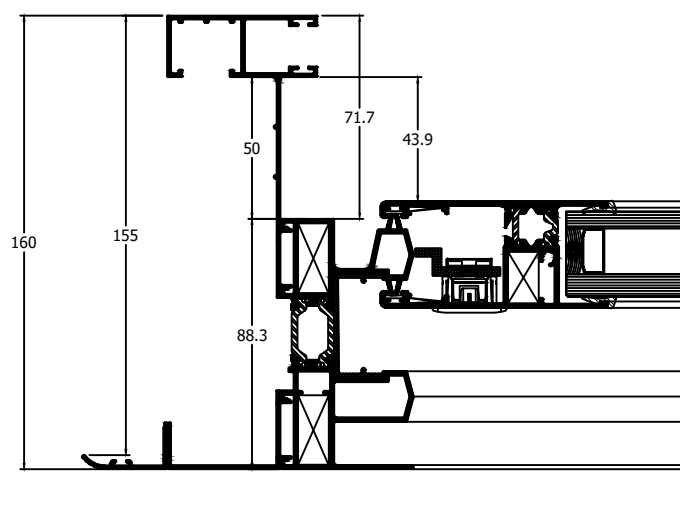
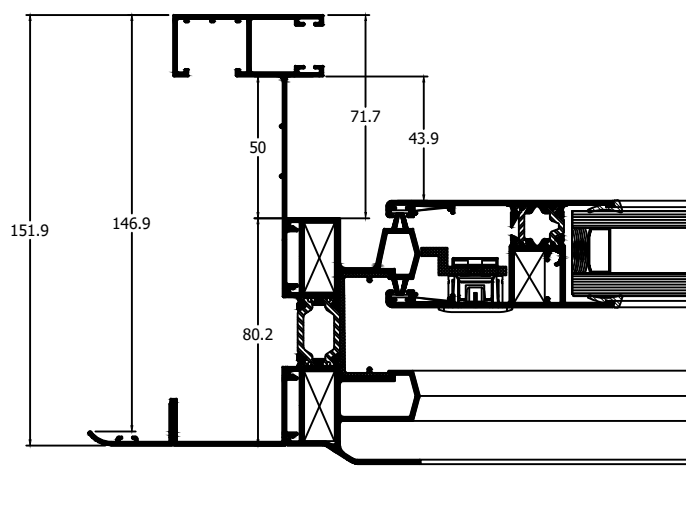
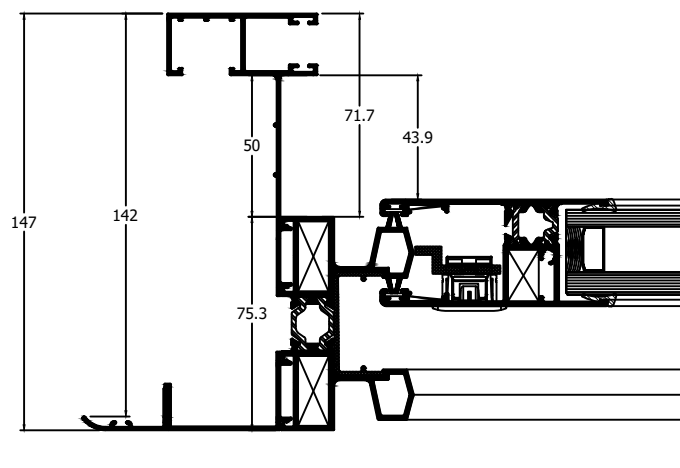
Ref.	Descripción	Und.
135024	Kit 2 hojas	2
130124	*Cierre embutido brio	2
130132	*Gancho cierre	2
130133	*Gancho marco	2
135022	Rueda tandem reg.200Kg	8
134002	Escuadra marco	8
135026	Escuadra hoja	16
135021	Escuadra centrica Fuji	32
130023	Felpudo hojas 7x9 CL	(4h-1+4L-1)x4
130020	Felpudo cruce 7x6,5	h-1x4

* Opcional

130132	Gancho cierre	2
130137	Gancho marco embutido	2

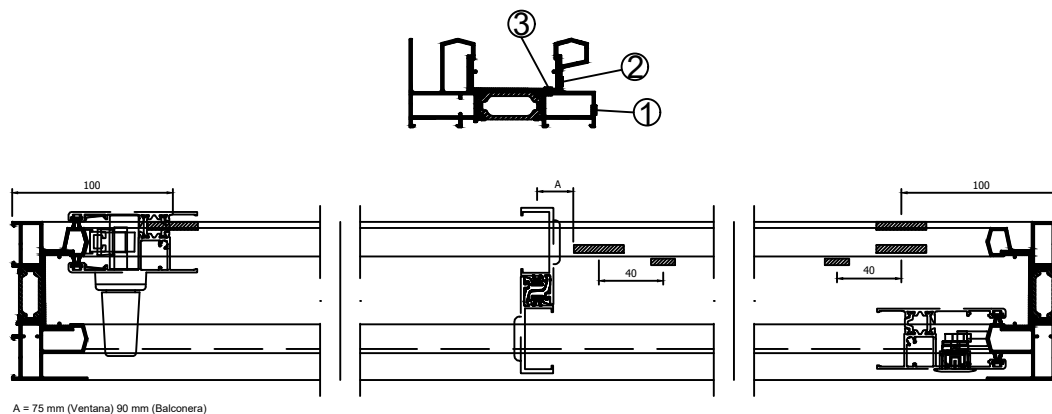
* Se recomienda comprobación de medias antes de la fabricación en serie.

Marco P-90 con guía clip ref. 31060

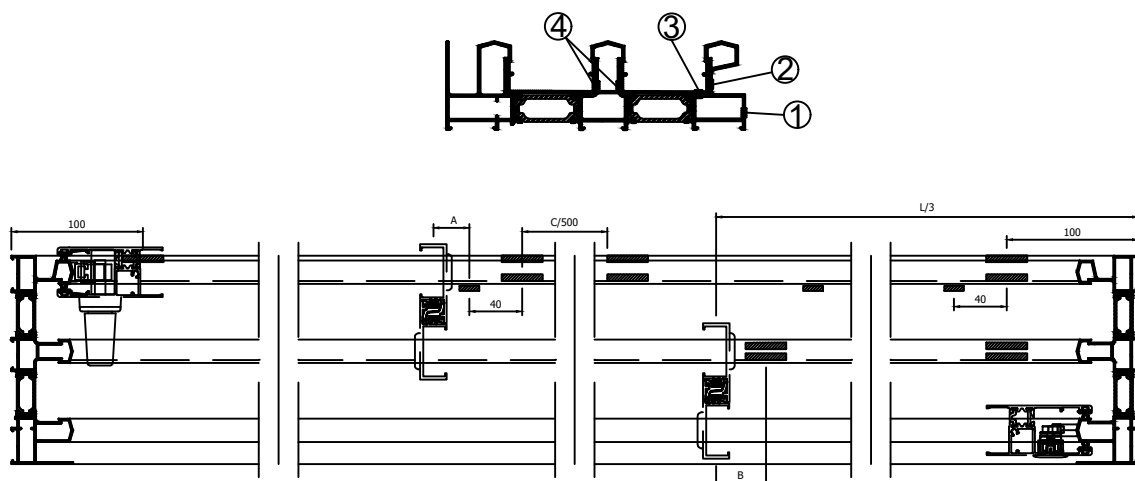
**27386****27380****27382**

MECANIZADO SALIDA DE AGUA

DETALLE DE FABRICACIÓN



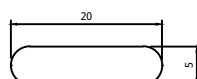
A = 75 mm (Ventana) 90 mm (Balconera)



A = 75 mm (Ventana) 90 mm (Balconera)
 B = 55 mm (Ventana) 75 mm (Balconera)

- Los mecanizados del TIPO 1 (desagüe indirecto; cajeado de 31x5 mm), TIPO 2 (Desagüe directo; cajeado de 31x5 mm) y TIPO 3 (desagüe bañera; cajeado 15x5 mm) se realizarán directamente en el troquel de la serie destinado para el efecto.

- Los mecanizados del TIPO 4 (desagüe indirecto; canaleta hacia tubular, rasgado de Ø 5x20 mm) se realizarán a mano utilizando una broca.

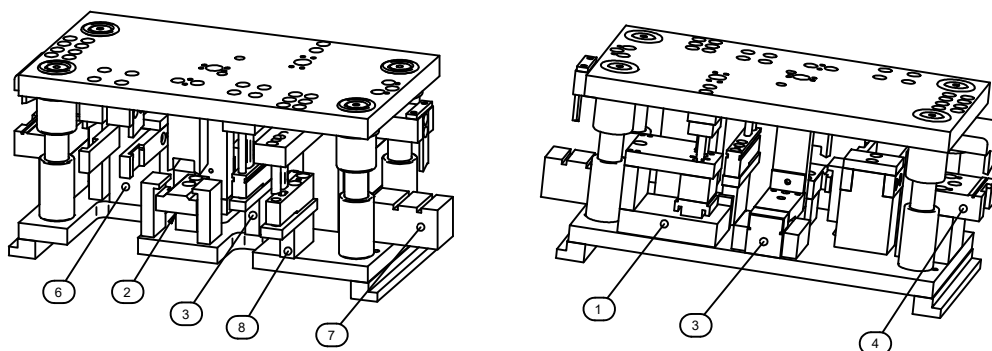


- NOTA IMPORTANTE:

El tubular exterior del marco, en la unión a inglete inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier posible filtración de agua hacia el interior del mismo.

MECANIZADO TROQUEL

DETALLE DE FABRICACIÓN

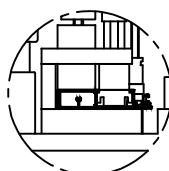
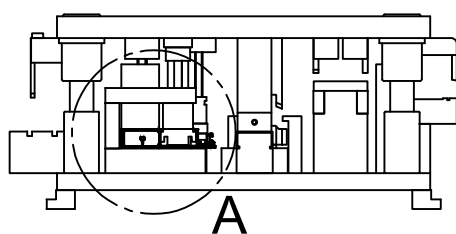


Mecanizado presilla perfil de cruce P-90 y hoja central P-100

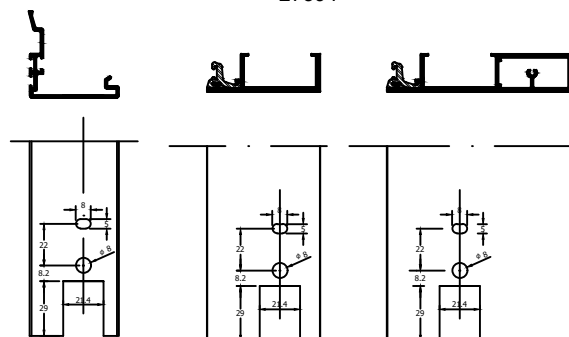
Posicionamiento en troquel 1

P100 RPT
27393
27394

P90 RPT
2700



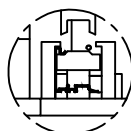
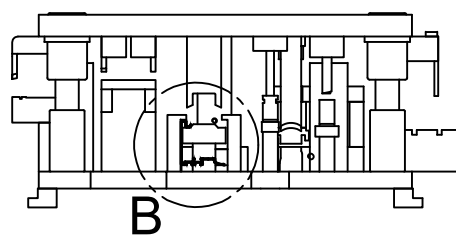
Detalle A



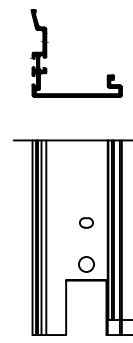
Mecanizado pestaña presilla perfil de cruce P-90

Posicionamiento en troquel 2

P90 RPT
2700



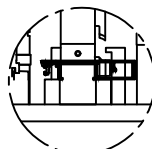
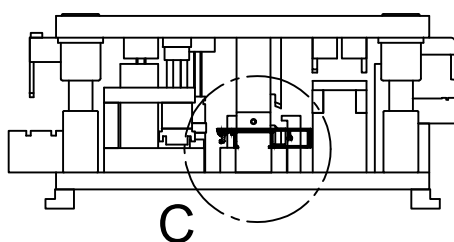
Detalle B



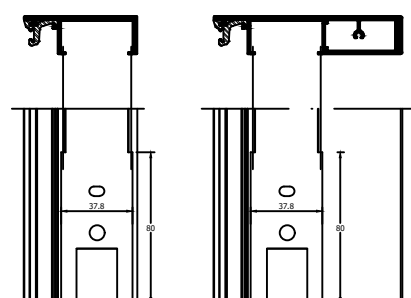
Mecanizado pestaña perfil hoja central P-100

Posicionamiento en troquel 3

P100 RPT
27393
27394

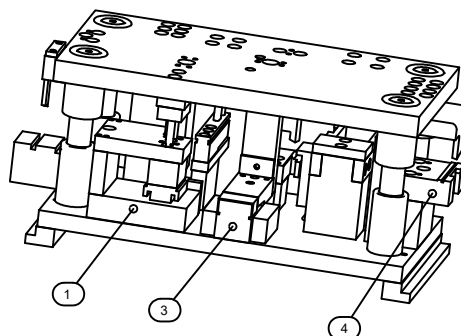
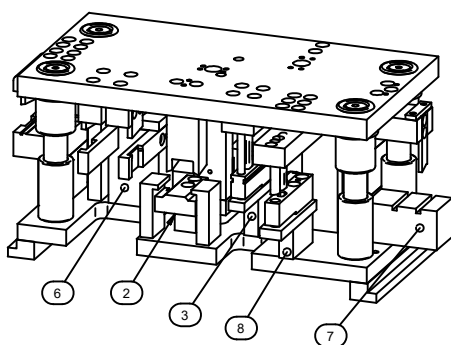


Detalle C



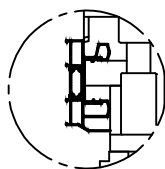
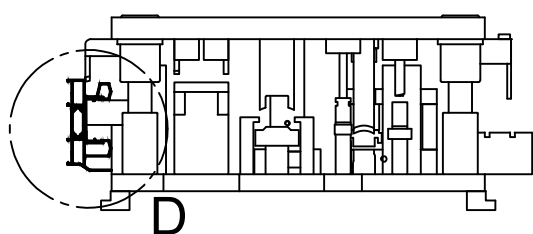
MECANIZADO TROQUEL

DETALLE DE FABRICACIÓN

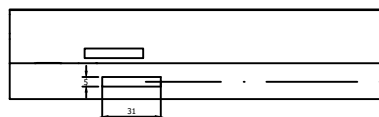


Mecanizado desagüe directo marco

Posicionamiento en troquel 4



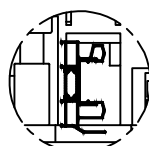
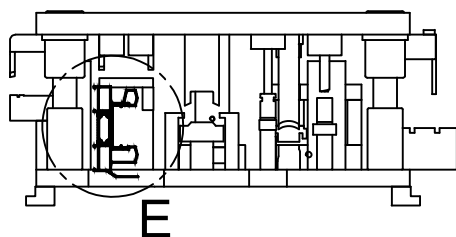
Detalle D



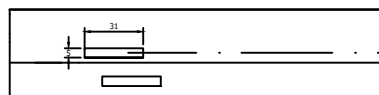
P100 RPT	P90 RPT
27396	27386
27390	27380
27392	27382
27395	27385

Mecanizado desagüe indirecto marco

Posicionamiento en troquel 5



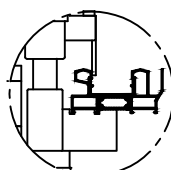
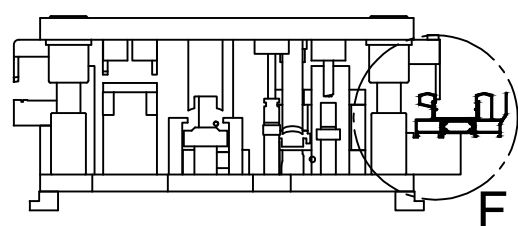
Detalle E



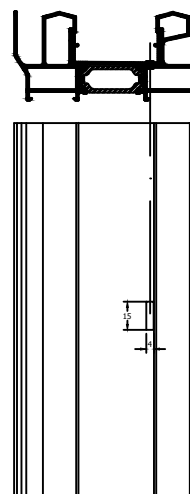
P100 RPT	P90 RPT
27396	27386
27390	27380
27392	27382
27395	27385

Mecanizado desagüe indirecto bañera marco

Posicionamiento en troquel 6



Detalle F

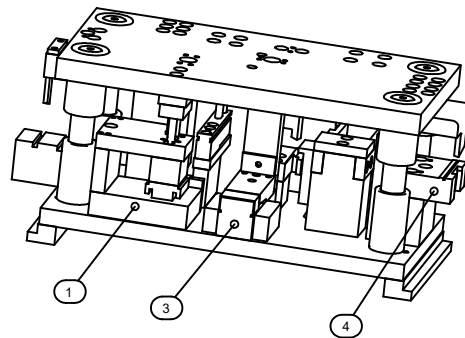
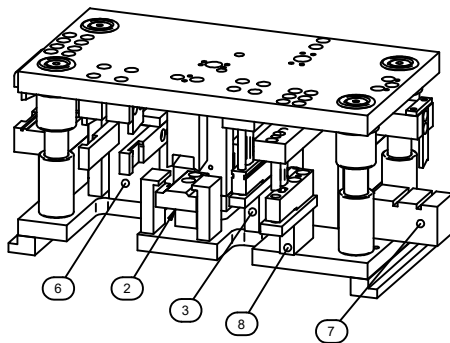


P100 RPT
27396
27390
27392
27395

P90 RPT
27386
27380
27382
27385

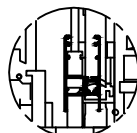
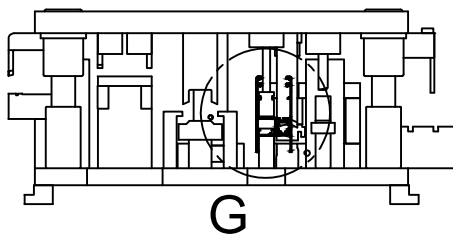
MECANIZADO TROQUEL

DETALLE DE FABRICACIÓN

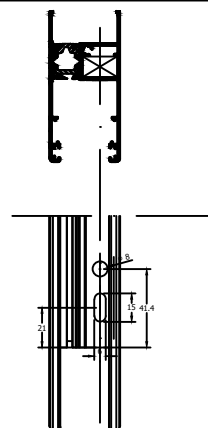


Mecanizado escuadra hoja

Posicionamiento en troquel 7



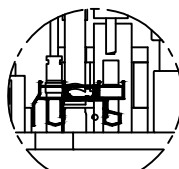
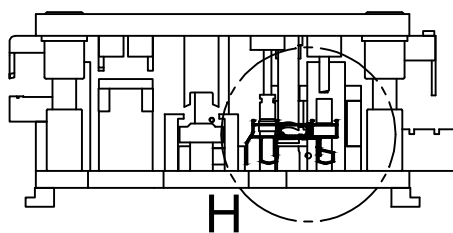
Detalle G



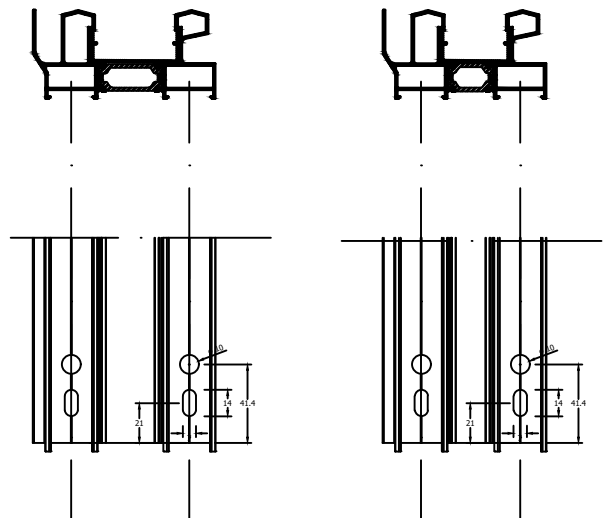
P100/90 RPT
27381

Mecanizado escuadra marco

Posicionamiento en troquel 8



Detalle H

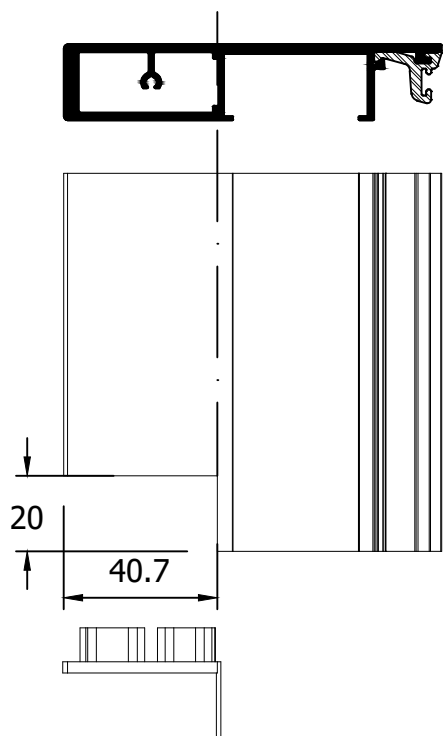


P100 RPT	P90 RPT
27396	27386
27390	27380
27392	27382
27395	27385

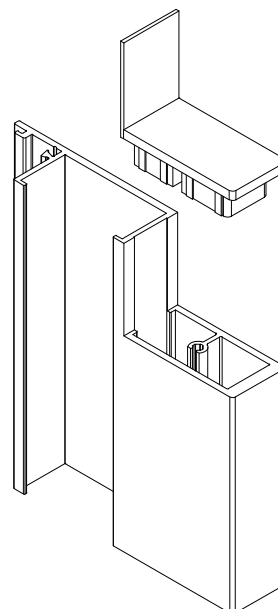
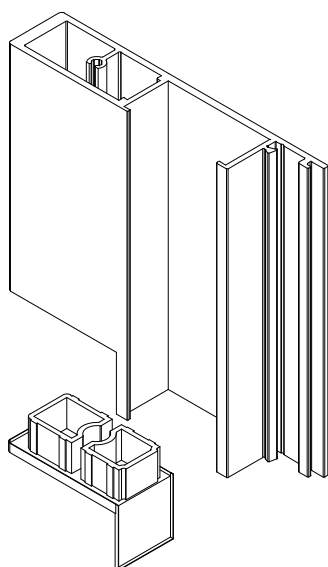
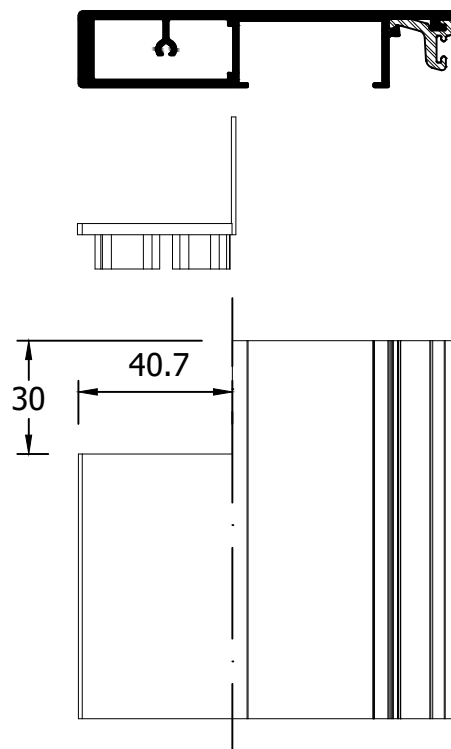
MECANIZADO HOJA REFORZADA

DETALLE DE FABRICACIÓN

MECANIZADO INFERIOR

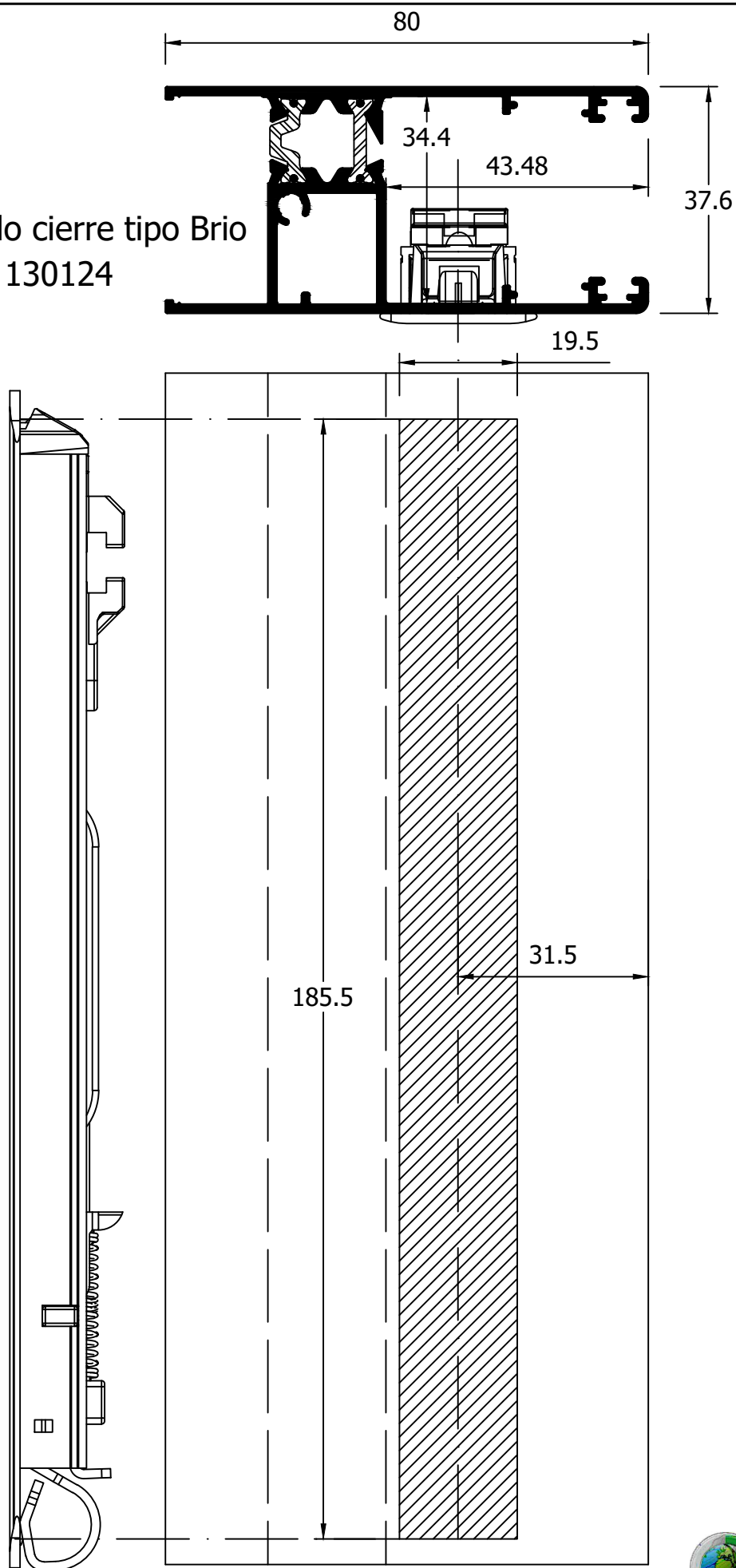


MECANIZADO SUPERIOR

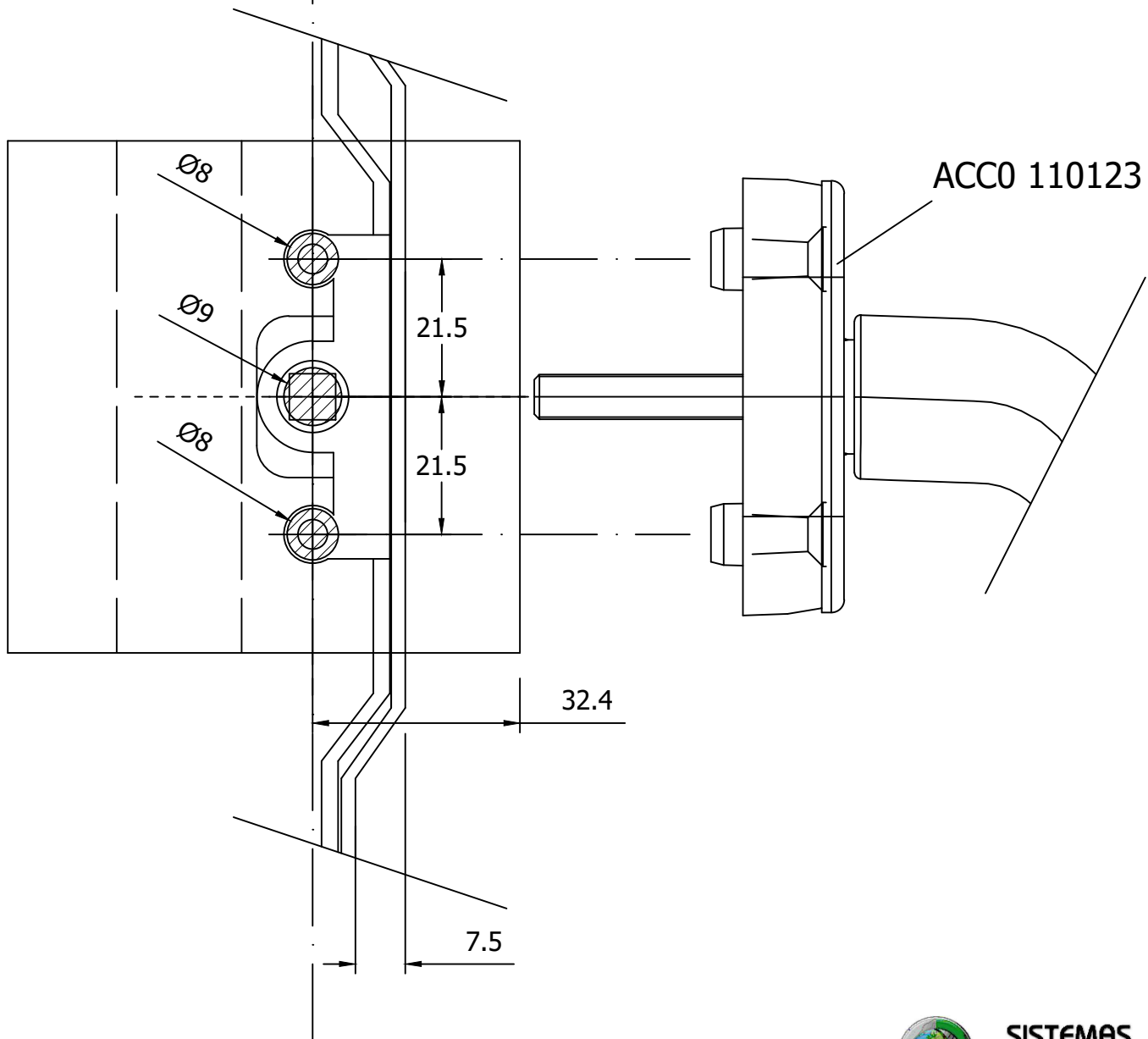
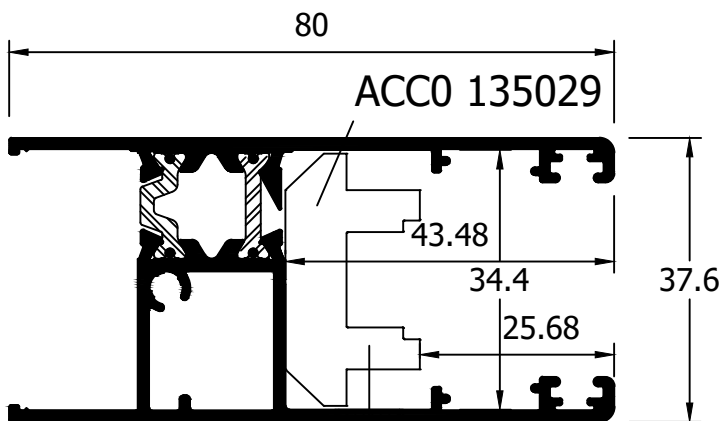


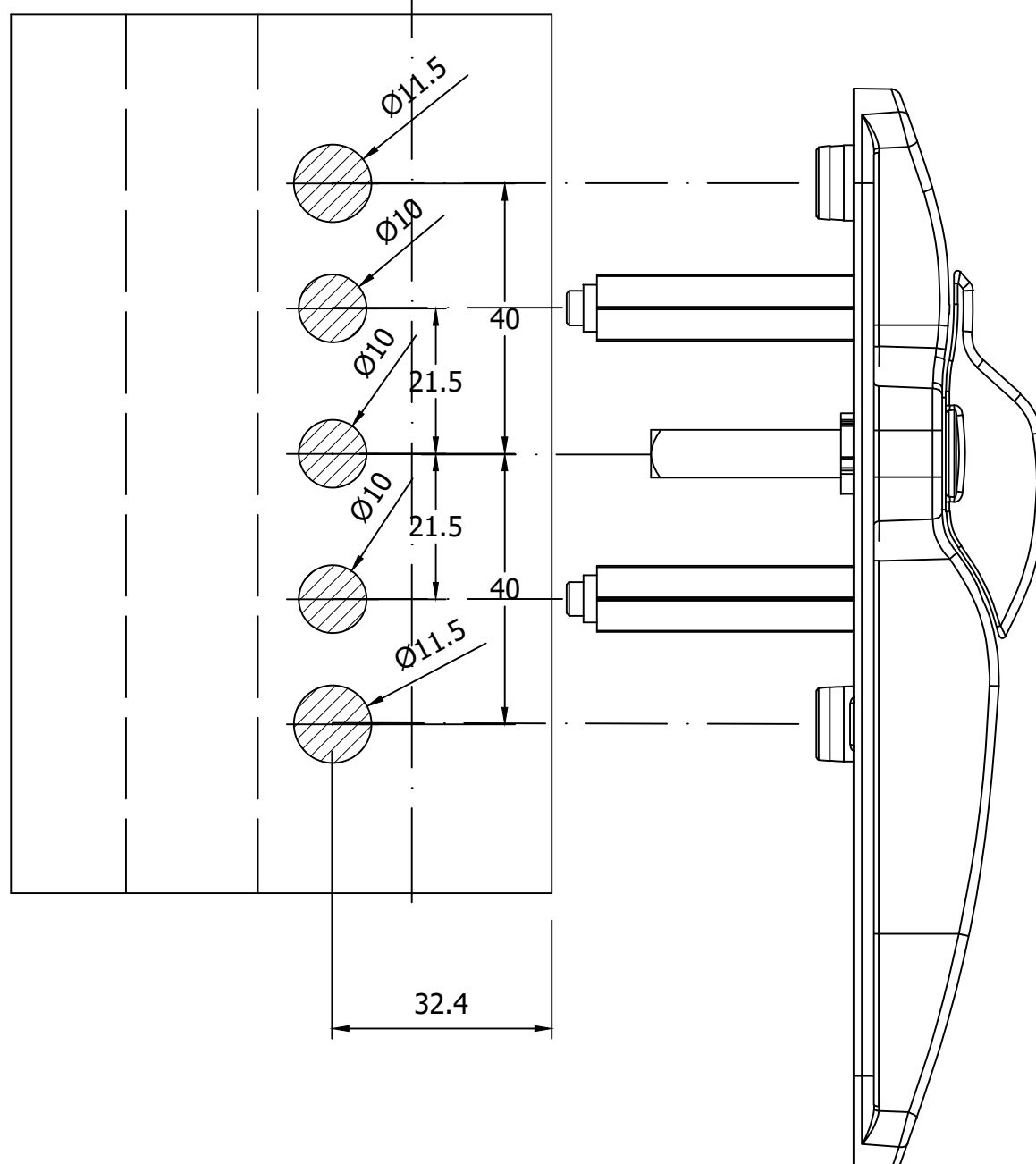
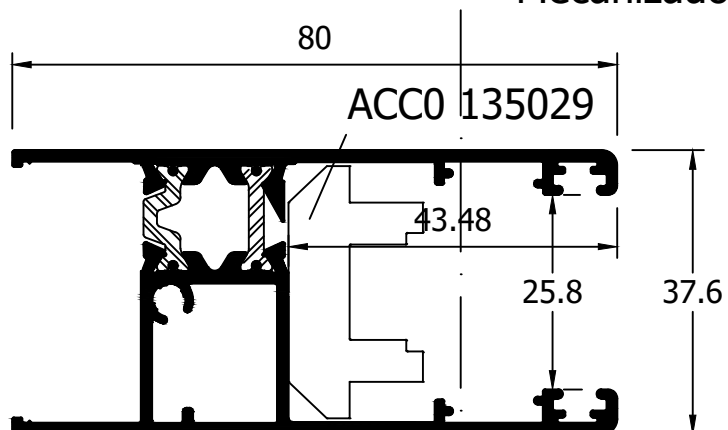
- Tanto el mecanizado de la parte superior con el de la parte inferior se realizará mediante fresado.

Mecanizado cierre tipo Brio
ACC0 130124

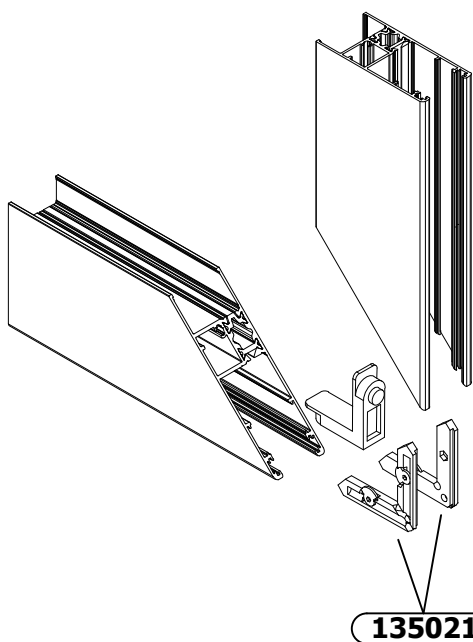


Mecanizado cierre multipunto - entrada 7,5



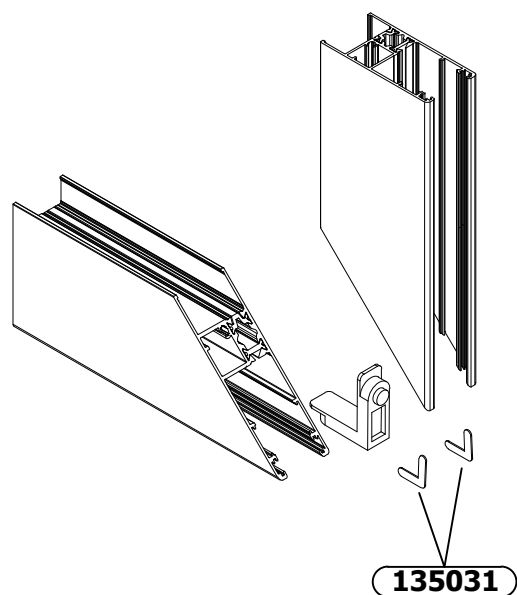
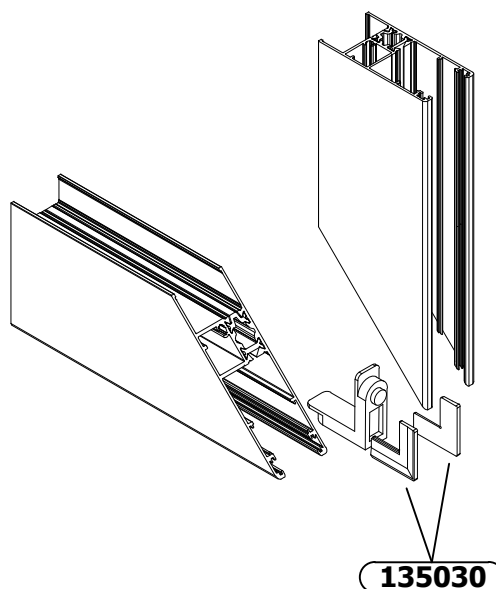
Mecanizado cierre Fast Lock para multipunto
ACC0 135024

Opción constructiva diferentes escuadras de alineamiento.



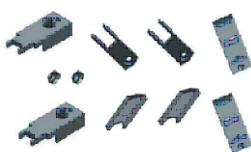
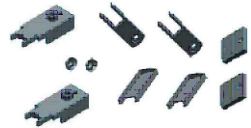
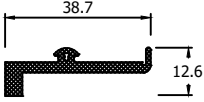
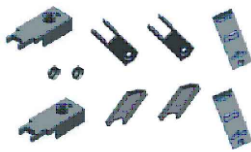
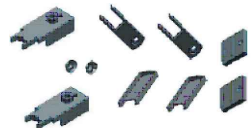
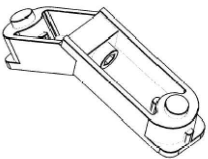
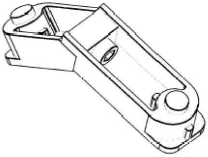
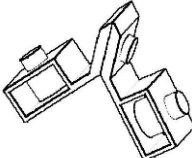
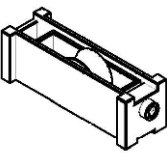
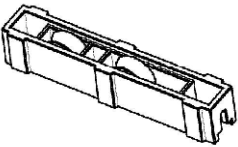
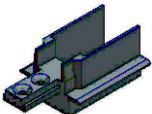
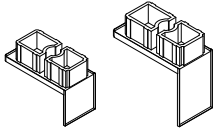
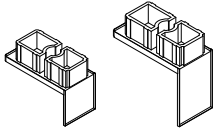
OPCION ESCUADRA FUJI REF.135021

OPCION ESCUADRA NYLON REF. 135030



OPCION ESCUADRA CHAPA REF. 135031

LISTADO ACCESORIO

Ref.		Ref.	
	ACC0 135023 Kit 2 hojas P-90		ACC0 135031 Escuadra alin. inox. (Opcional)
	ACC0 135024 Kit 2 hojas P-100		ACC0 135020 Junta cruce P-90 (Rollo de 50 m.)
	ACC0 135044 Kit 3 hojas P-90		ACC0 134011 Felpudo viert. 4,8x6,5 (Rollo de 200 m.)
	ACC0 135045 Kit 3 hojas P-100		ACC0 130023 Felpudo hoja 7x9 CL (Rollo de 200 m.)
	ACC0 134002 Escuadra marco		ACC0 130020 Felpudo cruce 7x6,5 (Rollo de 275 m.)
	ACC0 135026 Escuadra hoja		ACC0 135048 Junta hoja 7x 4 (Rollo de 150 m.)
	ACC0 133018 Escuadra marco fijo		ACC0 133015 Tapa salida agua
	ACC0 135021 Escuadra centrada Fuji		ACC0 135025 Rueda regulable (150 Kg/H)
	ACC0 135030 Escuadra nylon		ACC0 135022 Rueda también regulable (200 Kg/H)
	ACC0 135033 Patín 4 Hojas		ACC0 135032 Tapa Hoja Refor. 30 mm
			ACC0 135047 Tapa Hoja Refor. 20 mm
			ACC0 135043 Junta 4ª hoja (Rollo de 50 m.)

LISTADO ACCESORIO

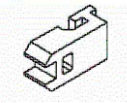
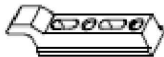
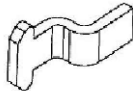
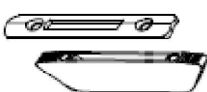
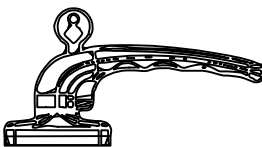
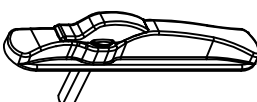
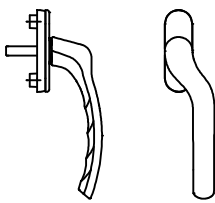
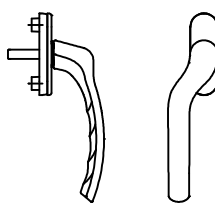
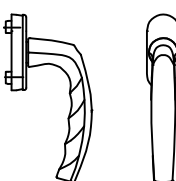
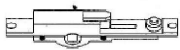
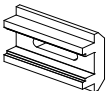
	Ref.		Ref.
	ACC0 130132 Gancho hoja		ACC0 135019 Contra-cierre marco 4ª hoja
	ACC0 130133 Contra-cierre marco (Aéreo)		ACC0 142009 Gancho cierre 4ª hoja
	ACC0 130137 Contra-cierre marco (Embutido)		ACC0 110713 Manilla Multi. con llave L/B ACC0 110714 Manilla Multi. con llave L/N ACC0 110715 Manilla Multi. con llave PLATA
	ACC0 130124 Cierre Brio embutido L/B ACC0 130125 Cierre Brio embutido L/N ACC0 130138 Cierre Brio embutido PLATA ACC0 130167 Cierre Brio embutido INOX		ACC0 135035 Manilla Tirador Multi. L/B ACC0 135034 Manilla Tirador Multi. L/N ACC0 13535-1 Manilla Tirador Multi. PLATA
	ACC0 113067 Manilla Plana Swing		ACC0 135051 Manilla Multi. Izq. FR L/B ACC0 135051.1 Manilla Multi. Izq. FR L/N ACC0 135051.2 Manilla Multi. Izq. FR PLATA ACC0 135051.3 Manilla Multi. Izq. FR INOX
	ACC0 110123 Manilla Multipunto L/B ACC0 110123-1 Manilla Multipunto L/N ACC0 110123-2 Manilla Multipunto PLATA ACC0 110124 Manilla Multipunto INOX		ACC0 135052 Manilla Multi. Der. FR L/B ACC0 135052.1 Manilla Multi. Der. FR L/N ACC0 135052.2 Manilla Multi. Der. FR PLATA ACC0 135052.3 Manilla Multi. Der. FR INOX
	ACC0 135050 Manilla Multipunto FR L/B ACC0 135050.1 Manilla Multipunto FR L/N ACC0 135050.2 Manilla Multipunto FR PLATA ACC0 135050.3 Manilla Multipunto FR INOX		

TABLA MULTIPUNTOS

Ref.		Ref.	Descripcion	Unds
ACC0 133036 Kit cierre 1 punto L-300		133024 133025 133026 135029	Cerradero marco Seguro antielevación Calzo cerradero marco Calzo hoja	1 1 1 2
Ref.				
ACC0 133021 Kit cierre 2 puntos L-600		133024 133025 133026 135029	Cerradero marco Seguro antielevación Calzo cerradero marco Calzo hoja	2 1 2 3
Ref.				
ACC0 133022 Kit cierre 2 puntos L-1000		133024 133025 133026 135029	Cerradero marco Seguro antielevación Calzo cerradero marco Calzo hoja	2 1 2 4
Ref.				
ACC0 133023 Kit cierre 3 puntos L-1800		133024 133025 133026 135029	Cerradero marco Seguro antielevación Calzo cerradero marco Calzo hoja	3 1 3 5
Ref.				
ACC0 133019 Kit cierre 3 puntos para cerradura L-1600		133024 133025 133026 135029	Cerradero marco Seguro antielevación Calzo cerradero marco Calzo hoja	3 1 3 5

	Ref.
	ACC0 133024 Cerradero marco
	ACC0 133025 Seguro antielevación
	ACC0 135029 Calzo hoja

	Ref.
	ACC0 133026 Calzo cerradero marco
	ACC0 142010 Cerradero marco 4ª hoja



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